

# About Lewis Manufacturing

Finest American Made Products Since 1936



CONTE

and Many atming



Welcome to our 2015 Master Catalog. **Since 1936**, **Lewis Manufacturing Company** has been striving to provide the highest quality American Made products available. In our 79 year history this the first time that we are offering a master catalog that covers our entire line of products for various industries— Wire Mesh Pulling and Suspension Grips and Ball

Bearing Swivels, WeatherTarp<sup>™</sup> Canvas Products, FW Series Safety Harnesses & Lanyards, RangeMaster Rowdy<sup>™</sup> Steel Targets and Waterjet Cold Cutting services.

The catalog contains many new products that are driven by needs of our customers to meet their specific requirements. For example in our Grips and Swivels section, our DLE grips have evolved into the BOA Hose Grips to act as whip socks for high pressure applications. New Stainless Steel Derrick Lights Safety Cable is another example.

In the Canvas Department, in addition to our standard WeatherTarp covers, we now have heavy-duty, 3000 lbs. capacity bulk bags that are great for organizing or trans-



porting your bulk goods. Other new canvas products include Top Drive Hose Covers and Rotary Table Skirts for your drilling rig.

Don't forget to look at our premium steel targets. These are cut with our waterjet cutting machine that leaves warp-free smooth edges

since it is a cold-cutting process. These targets are very popular for competition, police and military training.

Speaking of Waterjet Cold-Cutting, we provide cutting services to create your next metal sign or building ornamental elements. We can practically cut anything up to 6" thick.



Andy "Rowdy" Lewis President, Lewis Mfg.

**Talk to Andy:** Questions or Just to Chat call **Toll-Free at 888-398-4719**, Andy would be glad to help you figure out what you need.



CONTEN

# We Make It and We Break It!



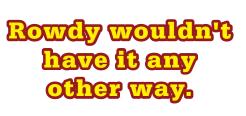
#### We love to make our products and our

#### Quality Assurance people love to break them.

Our customers depend on our products to perform their work safely and with a peace of mind. So we engineer and design our products with a large safety margin well above their working load. BUT we don't just rely on engineering and design principles.....

#### We Test Them Till They Break!

That way we know for sure that they meet our safety standards.





#### Proof Load Tester

#### **Testing Lewis Wiremesh Grips**

Lewis Manufacturing Company's **Proof Load Tester** is equipped with a calibrated **Dillon Dynamometer** to give accurate information on grip use under pulling conditions normally encountered in actual use.

**When Requested**, Lewis Manufacturing Company will furnish proof load information and certification (a copy of which appears below) on any order of Lewis grips. However, please note that It is necessary for purchaser to furnish information as to the actual working loads and cable diameter for which grips will be used so that we may set up proper proof load tests.

Certified copies of proof load tests can be furnished upon written request for an **additional nominal charge**.

Ewis Manufacturing Co.									
	DATE OF SHIPMENT:	Order Number:							
9 0	INVOICE NUMBER:	ITEM NUMBER / QTY:							
	Ship To:	Proof Load lbs.:							
Jewis Manufacturing Co. OKLAHOMA CITY	We certify the above proof load tests were made in accordance with specifications furnished with your	Tested By:							
OKLAHOMA .	order. A copy of this test is on file with Lewis Mfg Co.	WITNESS:							



CONTENT



MAKE SURE YOU READ ALL APPLICABLE INSTALLA-TION INSTRUCTIONS & GUIDELINES BEFORE USING YOUR LEWIS MFG. PRODUCT.

FAILURE TO DO SO COULD RESULT IN SERIOUS INJURY OR DEATH.

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Special Purpose Grip Heads



Lacing Instructions



**Banding Instructions** 

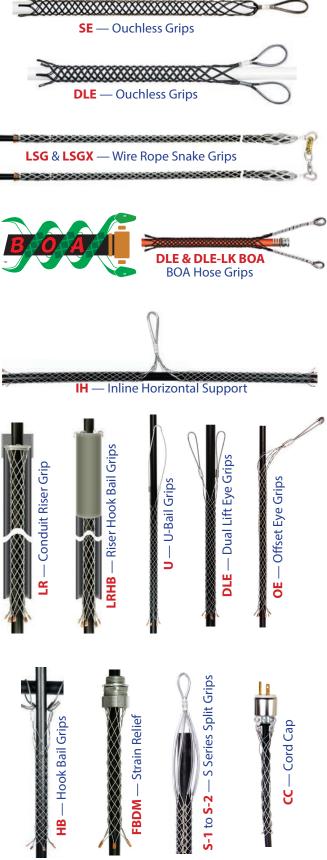
AAA — Standard Grip







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L Link

**Knuckle Joint** 



Kits — Grip Kits

Swivel Toggle



**Steel Swivel** 

Tail Rope

**Rope Snap** 



Swing Link





Lanyards



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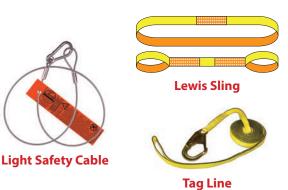
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**Shed & Equip. Covers** 



**Rig Housing Covers** 



Rowdy's DirtBall™



**Rowdy's Auger Tarp** 



Lewis Bulk-Bag<sup>™</sup>





**Canvas Warehouse** 



**Rig Housing Covers** 



**ROUNDUP Auger Tarp** 



**Top Drive Hose Covers** 



**Truck Trailer Canvas** 





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**Airsoft Targets** 

PAINTBALL

# **Installation & Care Instructions**

**General Instructions & Guidelines** 

# DEFELD, NOUSTMAL & UTULT SUPPLES Devis Manufacturing Co. OKLAHOMA CIV.

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#### **General Instructions**



#### READ ALL GENERAL & PRODUCT SPECIFIC INSTRUCTIONS BEFORE USING LEWIS PRODUCTS

#### Failure to Follow The applicable Instructions Could Lead to Serious Injury or Even Death.

- 1. Safety is always No. 1
- **2.** Do not change, modify, alter or attempt to repair any Lewis Manufacturing (Lewis Mfg.) products in any way.
- **3.** Lewis Mfg. does not assume any liability for accidents or injuries caused by a field repaired or altered products.
- 4. It is important that you read and understand all working loads, breaking strengths, safety & technical data relating to all Lewis Mfg. products before use.
- 5. Do Not Exceed the working load of any Lewis Mfg. product.
- 6. DO NOT stand below or near the line under tension, severe injury or death could occur. **KEEP YOUR DISTANCE**
- 7. Make sure that you use a product for its intended use and applications.
- 8. Inspect each product before use for any damages, malfunctions, broken or mis-shapen hardware, and any other condition that prevents the product to function properly. If any defects are present remove the product from service immediately.
- 9. After each use remove and inspect the product for any damages as described before. If any defects are present remove the product from service immediately.
- **10.** After a successful inspection, clean and store the product in a dry and protected location so that they are not exposed to harsh environments such as offshore drilling platforms or other salty, corrosive locations.
- **11.** For any questions or comments regarding safe usage of your Lewis Mfg. products, please:

#### Call Toll-Free 888-398-4719



#### **ABOUT THIS CATALOG**

This catalog is provided "as is" — The contents in this catalog are intended to be as accurate as possible. However the catalog's information could contain unintentional errors or omissions and Lewis Manufacturing Co. (Lewis Mfg.) nor any of Its employees or associates, or others creating this catalog, make any warranty, express or implied, or assume any legal liability or responsibility for but not limited to the correctness, accuracy, completeness, or usefulness for your usage of the documents or any information that they contain.

Lewis Mfg. reserves the rights to change the information contained in this document at times without any notices.



# Lewis Grips and Swivels Instructions & Guidelines

#### **Lewis Grips & Swivels**

#### **READ THESE INSTRUCTIONS BEFORE USING LEWIS GRIPS & SWIVELS**

**A WARNING** 

# Failure to Follow These Instructions Could Lead to Serious Injury or Even Death.

- 1. Make sure no one is near or under the Line (Cable, Wire Rope, or Rope) as it is being pulled overhead or underground.
- **2. DO NOT** stand below or near the line under tension, severe injury or death could occur. **KEEP YOUR DISTANCE**.
- **3.** Be sure that the right size range grips are being used for the line being pulled.
- 4. Inspect each grip before use for any damages, signs of abrasion or fraying on the wire mesh (steel or Aramid fibers), worn or broken mesh, worn or broken eye, and distorted hardware. If any defects are present remove the grip from service immediately.
- 5. If a swivel is being used, check to make sure that the swivel is operating smoothly and there are no cracks or deformities are present. Make sure the swivel pins are not bent, broken or have stripped threads. If any defects are present remove the swivel from service immediately.
- 6. Make sure the cable is clean and free of grease and oil in the area that will be loaded into the grip. A high grade degreaser and heavy-duty disposable towels are recommended for this purpose.
- 7. When loading the Line (example a cable) into a single eye grip, make sure the cable is inserted all the way into the grip until the grip is fully loaded (see figure at right).
- 8. Once the grip is loaded properly, Band AND Tape (use electrical tape) over the tail end of each grip using a BAND-IT<sup>®</sup> brand banding tool. Apply Second Band AND Tape 4 to 6 inches apart from the first band (see figure at right). Refer to Banding Instructions for proper banding method.
- 9. After each use remove and inspect each grip and swivel (if any used) for any damages as described before. If any defects are present remove the grip and/or swivel from service immediately.
- **10.** After a successful inspection, clean the grip and the swivel. If the swivel is greaseable then apply grease to the swivel. After cleaning store the grip and swivel in a dry and protected location so that they are not exposed to harsh environments such as offshore drilling platforms or other salty, corrosive locations.
- For any questions or comments regarding safe usage of your grips and swivels, or any other Lewis Manufacturing products, please:

#### Call Toll-Free 888-398-4719

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To tie down ends of Lewis Grips for added security

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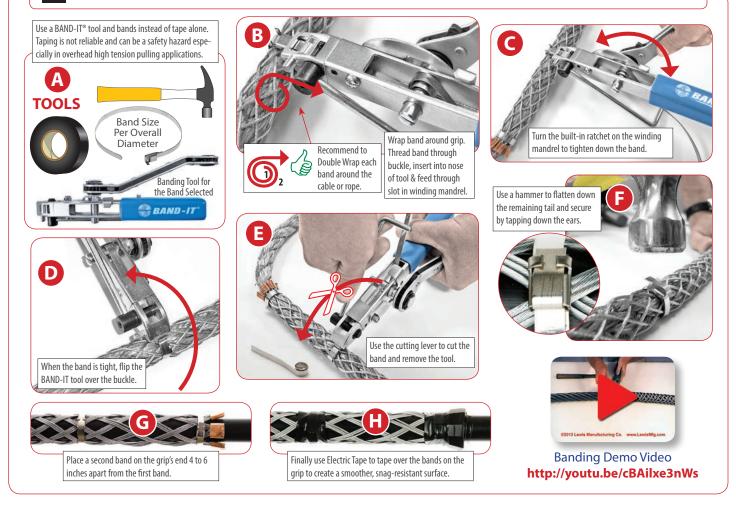
Lewis Manufacturing Co. • www.LewisMfg.com • Orders Call Toll-Free 888-398-4719 LEWPG2094A

#### READ THIS BANDING INSTRUCTIONS BEFORE USING ANY LEWIS GRIPS

Safety is always No. 1. Make sure no one is under the line as it is being pulled through the blocks & crown. **DO NOT** stand below or near the line, pulling grips or cable under tension, severe injury or death could occur. **KEEP BACK** 

- Be sure that the right size range grips are being used for the line or rope being pulled. For Example, for  $13^{\circ}$ " cable, use a  $1-1\frac{1}{2}$ " range grip.
- Inspect the grip for cable abrasion or broken cables. A pulling or suspension grip showing any signs of cable fraying, broken cables or distorted hardware should be immediately removed from service & discarded.
- 4 Make sure the cable is clean and free of grease and oil in the area that will be loaded into the grip. A high grade degreaser and heavy duty disposable towels are recommended.
- 5 When loading the cable into the grip, be certain the cable is inserted all the way into the grip until the grip is fully loaded into the area below the pulling eye of the grip.

6 Once the grip is loaded properly, **Band AND Tape** the tail end of the grip using a **BAND-IT**<sup>®</sup> banding tool.



After the job is done remove and inspect the grip for any damages. After a successful inspection, clean & store the grip in a dry and protected location so that the grip is not exposed to harsh environments such as offshore drilling platforms or other salty, corrosive locations.

For any questions or comments on the safe usage of your Lewis grips, please Call Toll-Free 888-398-4719







To tie down ends of Grips for added security



# **BAND-IT® Band Selection**

#### Based on Overall Diameter

Band Part No.	Material	Width	Length	* Single Wrap Dia.	* Single Wrap Dia.	BAND-IT Tool
L-204	Stainless	1/4"	16"	2"	1.5"	J02069
L-208	Stainless	1/4"	26"	6"	2.75"	J02069
L-246	Stainless	1/2"	31"	7.5"	3.5"	C00169
L-271	Stainless	5/8"	56"	15"	7.5"	C00169



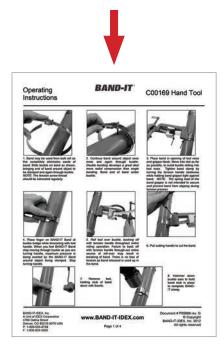
Refer to previous page for instructions on using **Model J02069** tool







Refer to latest BAND-IT Document **#P05886** for instruction on using **Model C00169** tool



CONTENT

# **Special Purpose Grip Heads**

In 4 Mesh Materials: Galvanized, Stainless Steel, Tinned Bronze, & Aramid Fibers

# **Special Heads**

In addition to our regular Lewis Grips, below we have illustrated some of the special purpose grip heads that we manufacture. All of the styles are fabricated from the highest quality flexible Aircraft Strand Steel with a protective plastic coating.

These special heads can be furnished essentially on every grip we manufacture. Also, we would be happy to fabricate special purpose grips for your varied applications.

All special heads are also available with steel thimble built into the eye.

# SE

Single lifting eye with dual topside opening.

#### DLE

Dual lift with suspension lift eyes.



# **TSO**

Topside multiple openings with single lift steel reinforced eye.



# U

Single bail top opening for bus drops and suspension. (#A-U-SW-18 R.E.A. Approv.)



# 0

#### Used as Splicing and Bundling Grip.

As a Bundle Keeper the Model O dramatically reduces abrasion and cuts by providing a protective wire mesh barrier.







# **Lacing Instructions** For Split-Mesh, Lace-Closing Pulling Grips and Suspension Grips

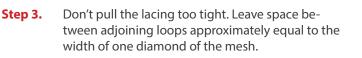


## Lacing Instructions

Step 1.

- Start the lacing at the lead (eye) or anchoring end of the Grip. Thread the lacing through the first few loops of the split and pull through until the lacings are centered at this point.
- **Step 2.** Lace as you would your shoe, crossing the lacings before next two loops.





**Step 4.** Tie the lacing strands tightly together using a standard square knot.



- **Step 5.** Wrap the ends of the lacing once or twice tightly around the tail of the Grip and tie the ends together securely.
- **Step 6.** Cut the excess lace.



- **Step 7.** Band the tail end of the grip 4 to 6 inches apart using a BAND-IT<sup>®</sup> banding tool. One band should be located over the knot. Banding instructions can be located in this document.
- Step 8.

After banding, wrap few layers of electric tape over the bands and around the loose tail of the grip to create a smooth, snagresistant surface.







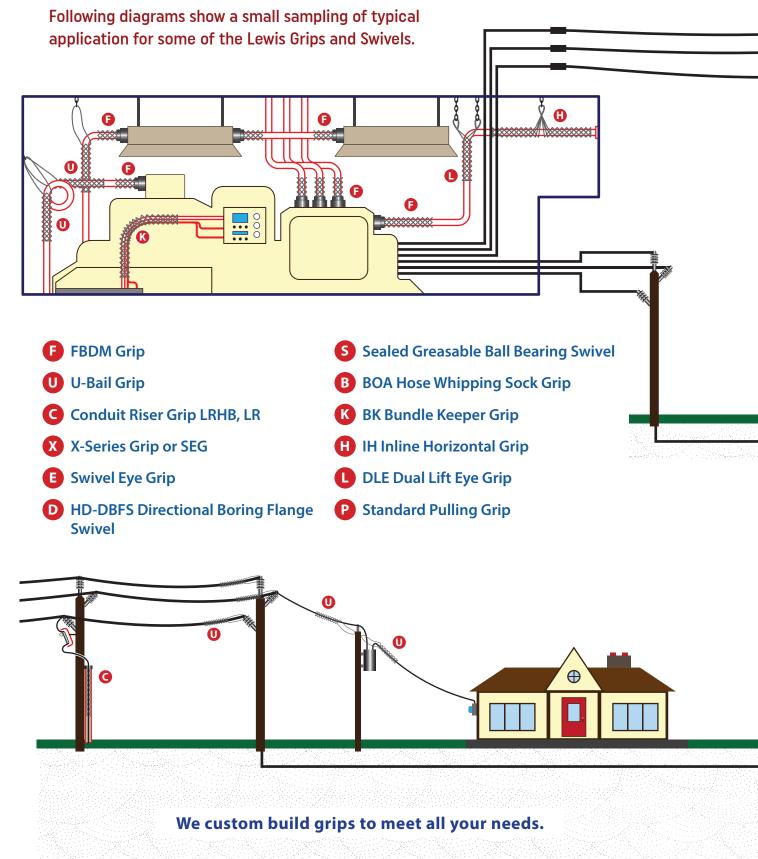


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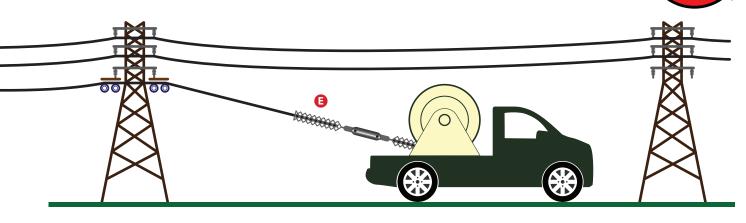
# **GRIPS APPLICATION GUIDE**

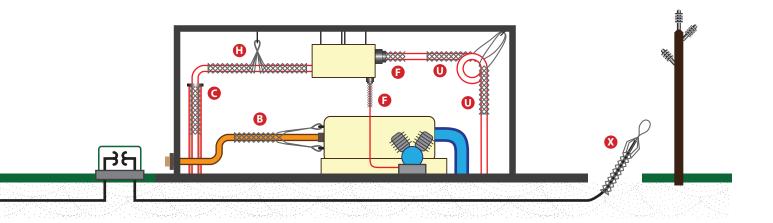




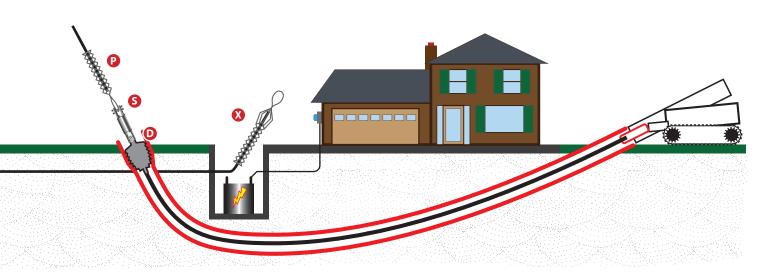
# **GRIPS APPLICATION GUIDE**

DIFIELD, MOUSTRIAL & UTILITY SUPPLIES Jewis Manufacturing Cs. OKLAHOMA CITY OFLAHOMA CITY





PLEASE ORDER CAREFULLY!



CONTENT

# **GRIPS SELECTION GUIDE**



CONTEN'



**DESIGN STRENGTH:** Applications and conditions of use for Lewis Manufacturing mesh pulling grips vary so widely that it is impossible to set any meaningful standard for "breaking strength". With wire-mesh pulling grips, the holding power achieved is directly related to the length of mesh. The longer the mesh, the firmer the grip on the cable. For smaller-diameter cable, or where the weight to be pulled is less, short mesh grips will serve the purpose.

# Each grip is designed to work on a specific range of cable diameter.

#### A- Single Cable Grip Selection:

- **Step 1.** Determine cable's outside diameter
- **Step 2.** Find the grip size that encompasses the cable's diameter.
- **Step 3.** Whenever possible, use a closed mesh that assembles over the cable end. If the cable end is not available, use a split mesh.
- **Step 4.** Where available, select an eye style that suits your needs.
- **Step 5.** Estimate the tension to be put on the grip, establish the working load you require and compare this to the listed approximate breaking strength of the grip to ensure that the grip will be strong enough.

#### **B- Multi-Cable of Different Sizes Grip Selection:**

- **Step 1.** Determine the bundle's circumference.
- **Step 2.** Look up the Circumference Range on the table at right.
- **Step 3.** Find the matching Grip Diameter Range from the table.

#### **C** - Multi-Cable of Same Size Grip Selection:

# How grips are attached to a cable

n paka paling ng mga ng mg Ng mga ng mga

Multi-Cable of Different Sizes

CIRCUN

#### **A**WARNING

Make sure you fully read and follow the use and safety instructions. Failure to do so may result in serious injury or even death.

**Closed-Mesh Grips** — Closed- mesh grips simply slip over the cable where the cable end is accessible.

**Split-Mesh Grips** — Split-mesh grips are used when the end of the cable is not available. The grip is wrapped around the cable & secured with a provided wire lace or steel rod:

- 1. Split mesh with lace closure: Refer to the lacing instructions in this catalog.
- 2. Split mesh with rod closure: Simply wrap the grip around the cable, then thread the rod through the loops, using a corkscrew motion.

in. (mm)	Range in.
.5061 (13-15)	1.57 - 1.94
.6274 (16-19)	1.94 - 2.36
.7599 (19-25)	2.36 - 3.14
1.00-1.24 (25-31)	3.14 - 3.93
1.25-1.49 (31-38)	3.93 - 4.71
1.50-1.74 (38-44)	4.71 - 5.50
1.75-1.99 (44-51)	5.50 - 6.28
2.00-2.49 (51-63)	6.28 - 7.85
2.50-2.99 (63-76)	7.85 - 9.42
3.00-3.49 (76-89)	9.42 - 11.00
3.50-3.99 (89-101)	11.00 - 12.57
4.00-4.49 (101-114)	12.57 - 14.14
4.50-4.99 (114-127)	14.14 - 15.71

	Number of Cables of the Same Diameter in A Bundle										
	2	3	4	5	6 & 7	8	9	in. (mm)			
	.3038 (8-10)	.2531 (6-8)	.2227 (6-7)	.1924 (5-6)	.1722 (4-5)	.1519 (4-5)	.1418 (3-4)	.5061 (13-15)			
(mm)	.3844 (10-11)	.3136 (8-9)	.2731 (7-8)	.2429 (6-7)	.2226 (6-7)	.1923 (5-6)	.1821 (4-5)	.6274 (16-19)			
<u>ٿ</u>	.4459 (11-15)	.3649 (9-12)	.3142 (8-11)	.2936 (7-10)	.2634 (7-9)	.2331 (6-8)	.2128 (5-7)	.7599 (19-25)			
in'	.5975 (15-19)	.4963 (12-16)	.4254 (11-14)	.3640 (10-12)	.3443 (9-11)	.3139 (8-10)	.2836 (7-9)	1.00-1.24 (25-31)			
nge	.7590 (19-23)	.6376 (16-19)	.5465 (14-17)	.4056 (12-15)	.4352 (11-13)	.3946 (10-12)	.3642 (9-11)	1.25-1.49 (31-38)			
. Ra	.90-1.07 (23-27)	.7689 (19-23)	.6577 (17-19)	.5667 (15-17)	.5260 (13-15)	.4654 (12-14)	.4249 (11-12)	1.50-1.74 (38-44)			
Dia	1.07-1.22 (27-31)	.89-1.02 (23-26)	.7788 (19-20)	.6777 (17-19)	.6069 (15-19)	.5462 (14-15)	.4956 (12-14)	1.75-1.99 (44-51)			
ble	1.22-1.53 (31-39)	1.02-1.26 (26-33)	.88-1.10 (20-28)	.7796 (19-24)	.6986 (19-22)	.6277 (15-19)	.5671 (14-18)	2.00-2.49 (51-63)			
ပ္ရ	1.53-1.83 (39-46)	1.26-1.53 (33-39)	1.10-1.32 (28-34)	.96-1.16 (24-29)	.86-1.03 (22-26)	.7793 (19-24)	.7185 (18-22)	2.50-2.99 (63-76)			
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	2.75-3.06 (70-78)	2.30-2.56 (58-65)	1.98-2.20 (50-56)	1.74-1.99 (44-49)	1.55-1.72 (39-44)	1.39-1.55 (35-39)	1.27-1.41 (32-36)	4.50-4.99 (114-127)			

WEASURE

# **NEED HELP?** Please call us **Toll-Free at 888-398-4719**, we would be glad to help you figure out the size and the type of grip you need.

# **Terms & Conditions**

Payments, Terms, Shipping, Returns & Rush Orders

#### **Payments**

We accept Visa, MasterCard, Amex and Discover Card. All orders shall be accompanied by a purchase order.

# **Terms**

2% Discount if paid within 10 days. Net 30 Days.

# Shipping

We will ship freight to any location worldwide.

Returns

#### **Please Order Carefully!**

Many Lewis Grips are Non-Returnable!

We will be happy to assist you with your grip selection needs.

# **Call Toll Free** 888-398-4719

# **Rush Orders**

We will gladly accept your "Rush Order & Delivery" at an additional fee.

Please contact us for details.

# **Mailing Address**

P.O. Box 95089 Oklahoma City, OK 73143



# **Shipping Address**

3601 S. Byers Ave. Oklahoma City, OK 73129

# Toll Free: 888-398-4719

Tester

Fax: 405-632-8608 sales@LewisMfg.com

# www.LewisMfg.com

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#### Patent No. 3,122,806



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#### The Standard Lewis Pulling Grips (Models AAA to F) are manufactured in Single, Double or

**Triple** weave configurations (as indicated) of High-Fatigue Aircraft Strand steel cable that is coated with a UV resistant plastic coating. The plastic coating increases the life of the grip, provides a bearing surface on underground pulls and increases the ease and **SAFETY** of installation & removal. The Pulling Eye on each Pulling Grip is covered with Aluminum Tubing for a more durable attachment point. Eye can also be ordered with our exclusive Patented, Flexible, Stress relieving, plastic tubing for use in less abrasive inner conduit pulls. Copper tabs on tail end of grip add reinforcement and ensure quick loading of product to be pulled.



#### **AA Models**

#### Single, Double or Triple Weave 1/2" to 3/4"



Part No. AA-TW-12

Part No.	Range	Work Load	UTS lbs.	Weave	Mesh	Eye
AA-SW-18	1/2"-3/4"	750 lbs.	1,500 lbs.	Single	18"	5½"
AA-SW-24	1/2''-3/4''	750 lbs.	1,500 lbs.	Single	24"	6"
AA-DW-18	1/2"-3/4"	2,000 lbs.	4,000 lbs.	Double	18"	5½"
AA-DW-24	1/2"-3/4"	2,000 lbs.	4,000 lbs.	Double	24"	6"
AA-TW-12	1/2"-3/4"	2,600 lbs.	5,200 lbs.	Triple	12"	6"
AA-TW-18	1/2"-3/4"	2,600 lbs.	5,200 lbs.	Triple	18"	6"
AA-TW-18	1/2"-3/4"	2,600 lbs.	5,200 lbs.	Triple	24"	6"
AA-TW-24	1/2"-3/4"	2,600 lbs.	5,200 lbs.	Triple	36"	6"

NOT TO SCALE The product photographs contained in this catalog are not shown to scale individually or relative to each other.

## A Models

#### Single, Double or Triple Weave <sup>3</sup>/<sub>4</sub>" to 1<sup>1</sup>/<sub>4</sub>"

Part No. A-SW-18

Part No.	Range	Work Load	UTS lbs.	Weave	Mesh	Eye
A-SW-18	3⁄4''-11⁄4''	1,000 lbs.	3,000 lbs.	Single	18"	3"
A-SW-24	3⁄4''-11⁄4''	1,000 lbs.	3,000 lbs.	Single	24"	3"
A-DW-18	3⁄4''-11⁄4''	2,000 lbs.	6,000 lbs.	Double	18"	3"
A-DW-24	3⁄4''-11⁄4''	2,000 lbs.	6,000 lbs.	Double	24"	3"
A-TW-18	3⁄4''-11⁄4''	3,500 lbs.	10,000 lbs.	Triple	18"	3"
A-TW-24	3⁄4''-11⁄4''	3,500 lbs.	10,000 lbs.	Triple	24"	3"

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LEWPG2094A

# Standard Pulling Grips — Continued

Aluminum Tubing Eye & Copper Tabs

Patent No. 3,122,806



CONTENT INDEX



Part No. B-TW-32

Part No.	Range	Work Load	UTS lbs.	Weave	Mesh	Eye
B-TW-26	1¼"-2"	2,500 lbs.	7,500 lbs.	Triple	26"	3¼"
B-TW-32	1¼"-2"	3,500 lbs.	10,500 lbs.	Triple	32"	3¼"

#### **C** Models

**B** Models

Triple Weave 2" to 2<sup>3</sup>/<sub>4</sub>"

Triple Weave 1<sup>1</sup>/<sub>4</sub>" to 2"



Part No.	Range	Work Load	UTS lbs.	Weave	Mesh	Eye
C-TW-32	2"-2¾"	3,500 lbs.	10,500 lbs.	Triple	32"	3½"
C-TW-38	2-2¾"	4,500 lbs.	13,500 lbs.	Triple	38"	3½"





F Models		Triple We	ave 4¼" to	47⁄8"				
					X		$\otimes$	
			955B	5555Q	500			
- All			22.3333					
6 m	Part No.	Range	Work Load	UTS lbs.	Weave	Mesh	Eye	Part No. F-TW-52
de la companya de la comp	Part No. F-TW-52	Range 4¼"-47%"	Work Load 6,000 lbs.	UTS lbs. 18,000 lbs.	<b>Weave</b> Triple	<b>Mesh</b> 52"	<b>Eye</b> 4"	Part No. F-TW-52
67								Part No. F-TW-52

# Standard Pulling Grips — Continued

Quad Weave, Flex Eye & Copper Tabs

Patent No. 3,122,806



configuration. Each Model incorporates the woven eye feature, which is generally preferred for pulling larger diameter cables and conduit because of the flexible stress relieving eye. As with other smaller standard models, these grips are made of High-Fatigue Aircraft Strand steel cable that is coated with a UV resistant plastic coating. The plastic coating increases the life of the grip, provides a bearing surface on underground pulls and increases the ease and SAFETY of installation & removal. Copper tabs on tail end of grip add reinforcement and ensure quick loading of product to be pulled.

G Models	Quad Weave 47%" to 51/2", with Flex Eye

Part No.	Range	Work Load	UTS lbs.	Weave	Mesh	Eye
G-QW-58	47%"-51⁄2"	7,300 lbs.	21,900 lbs.	Quad	58"	6"
G-QW-64	47%"-5½"	8,300 lbs.	24,900 lbs.	Quad	64"	6"

#### **H** Models

#### Quad Weave 5<sup>1</sup>/<sub>2</sub>" to 6", with Flex Eye

Part No.	Range	Work Load	UTS lbs.	Weave	Mesh	Eye
H-QW-58	5½"-6"	7,300 lbs.	21,900 lbs.	Quad	58"	6"
H-QW-64	5½"-6"	8,300 lbs.	24,900 lbs.	Quad	64"	6"

#### **I Models**

#### Quad Weave 6" to 6<sup>3</sup>/<sub>4</sub>", with Flex Eye

Part No.	Range	Work Load	UTS lbs.	Weave	Mesh	Eye
I-QW-58	6"-6¾"	7,300 lbs.	21,900 lbs.	Quad	58"	6"
I-QW-64	6"-6¾"	8,300 lbs.	24,900 lbs.	Quad	64"	6"

#### **J Models**

#### Quad Weave 6<sup>3</sup>/<sub>4</sub>" to 8", with Flex Eye

Part No.	Range	Work Load	UTS lbs.	Weave	Mesh	Eye
J-QW-58	6¾"-8"	9,100 lbs.	27,300 lbs.	Quad	58"	6"
J-QW-64	6¾"-8"	10,100 lbs.	30,300 lbs.	Quad	64"	6"

#### **K Models**

#### Quad Weave 8" to 91/2", with Flex Eye

Part No.	Range	Work Load	UTS lbs.	Weave	Mesh	Eye
K-QW-64	8"-9½"	10,100 lbs.	27,300 lbs.	Quad	64"	6"
K-QW-72	8"-9½"	10,100 lbs.	30,300 lbs.	Quad	72"	6"

Part No. G-QW-58

Get A Lewis Grip! We have them in all sizes.

# Ouchless Lewis Grips™

**Tough Plastic-Coated Aramid Fibers** 





CHLESS CH

The Ouchless Lewis Grips<sup>™</sup> do not have the metallic fraying as traditional grips do thereby eliminating the chance of being injured from metallic strands that have been abraded. Ouchless grips can also be used when a metallic grip is unsuitable, such as pulling in an energized environment. The **Ouchless Lewis Grips**<sup>™</sup> are made of plastic coated Aramid fiber strands. These grips are the latest addition to our broad offering of pulling & suspension grips that are very popular and are widely accepted in the field. Ouchless grips are traditionally used in overhead or underground operations when pulling electric or fiber optic cables.

- Non Conductive
- Much Lighter than Metal Grips
- Easier to Load & Remove
- No Wire Frays
- No Wire Cuts and Contusions

The Aramid fiber strand can be used in essentially all grip configurations. However when used around coastal areas or in corrosive environments the Stainless Steel option is still superior.

#### **SE Models**

Part No.	Range	Work Load	UTS lbs.	Weave	Mesh	Eye
SE-LK-SW-¼-¾	1/4''-3/4''	830 lbs.	1,660 lbs.	Single	24"	4"
SE-LK-SW-¾-1	3⁄4"-1"	1,200 lbs.	2,400 lbs.	Single	24"	4½"
SE-LK-SW-1-1 <sup>1</sup> / <sub>2</sub>	1"-1½"	1,665 lbs.	3,330 lbs.	Single	44"	5"
SE-LK-SW-11/2-2	1½"-2"	1,940 lbs.	3,880 lbs.	Single	44"	5"
SE-LK-DW-1-11/2	1"-1½"	3,300 lbs.	6,600 lbs.	Double	44"	5"
SE-LK-DW-11/2-2	1½"-2"	3,965 lbs.	7,930 lbs.	Double	44"	5"
SE-LK-DW-2-21/2	2"-2½"	5,000 lbs.	10,000 lbs.	Double	44"	5"
SE-LK-DW-2-3	2"-3"	5,000 lbs.	10,000 lbs.	Double	52"	5½"
SE-LK-DW-3-4	3"-4"	5,000 lbs.	10,000 lbs.	Double	52"	5½"
SE-LK-DW-4-41/2	4"-4½"	5,000 lbs.	10,000 lbs.	Double	52"	5½"

## **DLE Models**

#### Double Eye Ouchless Grip

**Single Eye Ouchless Grip** 

Part No.	Range	Work Load	UTS lbs.	Weave	Mesh	Eye
DLE-LK-SW-¼-¾	1/4''-3/4''	830 lbs.	1,660 lbs.	Single	24"	4"
DLE-LK-SW-¾-1	3⁄4"-1"	1,200 lbs.	2,400 lbs.	Single	24"	4½"
DLE-LK-SW-11/4-11/2	11⁄4"-11⁄2"	1,665 lbs.	3,330 lbs.	Single	24"	5"
DLE-LK-SW-1-11/2	1"-1½"	1,665 lbs.	3,330 lbs.	Single	44"	5"
DLE-LK-SW-11/2-2	1½"-2"	1,940 lbs.	3,880 lbs.	Single	44"	5"
DLE-LK-DW-11/4-11/2	11⁄4"-11⁄2"	3,300 lbs.	6,600 lbs.	Double	24"	5"
DLE-LK-DW-1-11/2	1"-1½"	3,300 lbs.	6,600 lbs.	Double	44"	5"
DLE-LK-DW-1½-2	1½"-2"	3,965 lbs.	7,930 lbs.	Double	44"	5"
DLE-LK-DW-2-21/2	2"-2½"	5,000 lbs.	10,000 lbs.	Double	48"	5"
DLE-LK-DW-2½-3	21⁄2"-3"	5,000 lbs.	10,000 lbs.	Double	48"	5"
DLE-LK-DW-3-4	3"-4"	5,000 lbs.	10,000 lbs.	Double	48"	5"
DLE-LK-DW-4-5	4"-5"	5,000 lbs.	10,000 lbs.	Double	52"	5"

When using a pulling grip made of Aramid fibers or metal wire, always tape the bare end of the cable that will be inserted into the grip. This will eliminate a sharp edge exposure and prolong the life of your grip.





# Wire Rope Snake Grips

#### Save Time Stringing Up, Changing and Unstringing

× × × × × × × × × × × ×

#### **A**WARNING

Failure to use Lewis Snake Grips as detailed in the supplied user instructions, may result in serious injury or even death.

#### **LSG Snake Grips**

The Lewis Snake Grip expands or contracts to grip different or identical cable and/ or rope sizes as needed.

The LSGX series performs the same as the standard LSG series. The LSGX cannot be

taken apart in the middle, it is permanently attached via our "Swivel Tube" Assembly.

#### 

Save time stringing up, changing and unstringing because the snake requires no special tools. The swivel and swing link go smoothly through blocks and prevent line twisting. Install new cable by using old existing cable as pulling line. Always seize the ends of the grips by banding and taping.

Regular LSG Snakes	Range	WL lbs.	UTS lbs.
LSG ¼-½	1⁄4"-1⁄2"	1,200	2,400
LSG ½-1	1⁄2"-1"	2,500	5,000
LSG 1-11/2	1"-1½"	3,500	7,000
LSG 11/2-2	1½"-2"	4,000	8,000
LSG 2-2¾	2"-2¾"	5,000	10,000
LSG 2¾-3½	2¾"-3½"	5,000	10,000
LSG 31/2-41/4	31⁄2"-41⁄4"	5,000	10,000

*Special LSG Snakes	Range	WL lbs.	UTS lbs.
LSG 1⁄4-11⁄2	1⁄4"-11⁄2"	1,200	2,400
LSG ½-1½	1/2"-11/2"	2,500	5,000
LSG ½-2	1⁄2"-2"	2,500	5,000
LSG 1-2	1"-2"	3,500	7,000
LSG 1½-2½	1½"-2½"	4,000	8,000

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\*The grips on the Special Size models are not the same on each side.

# **LSGX Snake Grips**

This swivel tube assembly has a very low profile heavy-duty friction swivel. This snake is for applications where the two pulling grip elements do not need to be separated. The swivel is permanently greased and has the size range and working load clearly stenciled on the swivel tube assembly.

Regular LSG Snakes	Range	WL lbs.	UTS lbs.
LSGX 1/4-1/2	1⁄4''-1⁄2''	1,200	2,400
LSGX ½-1	1⁄2"-1"	2,500	5,000
LSGX 1-11/2	1"-1½"	3,500	7,000
LSGX 1½-2	1½"-2"	4,000	8,000
LSGX 2-2¾	2"-2¾"	5,000	10,000
LSGX 2¾-3½	2¾"-3½"	5,000	10,000
LSGX 31/2-41/4	31⁄2"-41⁄4"	5,000	10,000

*Special LSG Snakes	Range	WL lbs.	UTS lbs.
LSGX 1/4-11/2	1⁄4"-11⁄2"	1,200	2,400
LSGX 1/2-11/2	1⁄2"-11⁄2"	2,500	5,000
LSGX ½-2	1⁄2"-2"	2,500	5,000
LSGX 1-2	1"-2"	3,500	7,000
LSGX 11/2-21/2	1½"-2½"	4,000	8,000

\*The grips on the Special Size models are not the same on each side.



#### **AWARNING** READ THIS GUIDELINE BEFORE USING LSG SNAKE

#### GUIDELINES FOR INSTALLATION & USE OF LEWIS LSG SNAKE ROPE & CABLE CONNECTOR GRIPS

- 1. Safety is always No. 1. Make sure no one is under the line as it is being pulled through the blocks and crown. DO NOT stand below or near the drilling line under tension, severe injury or death could occur. KEEP BACK
- 2. Be sure that the right size range grips are being used for the line or rope being pulled. For Example, for 1<sup>3</sup>/<sub>4</sub>" drilling line, use the LSG 1-1<sup>1</sup>/<sub>2</sub>" snake. When pulling a larger line with a smaller line (larger replacing the smaller), make sure the smaller line has the correct size grip and that the new larger diameter line has the correct size grip as well. LSG snakes are available with any required size range on either side.



SWIVEL TUBE

- **3.** Make sure the cable is clean and free of grease and oil in the area that will be loaded into the LSG snake. A high grade degreaser and heavy duty disposable towels are recommended for this purpose.
- 4. When loading the cable into the grip, be certain the cable is inserted all the way into the grip until the grip is fully loaded (into the plastic boot area below the pulling eye of the grip see figure at left). Also examine both grips for cable abrasion or broken cables. An LSG snake showing any signs of cable fraying, broken cables or distorted hardware should be immediately discarded and replaced. Inspect the LSG Snake Grip prior to each use.
- 5. Once the snake is loaded properly, **Band AND Tape** (use electrical tape) over the tail end of each grip using a **BAND-IT**<sup>®</sup> brand banding tool. Apply **Second** Band AND Tape 4 to 6 inches apart from the first (see figure at left).
- 6. After each use remove the snake grip, clean & store it in a dry and protected location so that the grip is not exposed to harsh environments such as offshore drilling platforms or other salty, corrosive environments.
- 7. For any questions or comments regarding safe usage of your LSG Snake, please Call Toll-Free 1-888-398-4719



CONTEN

#### LR Models, Conduit Riser Grips

#### Cable Suspension in Conduits 11/4" to 6"

**Conduit Riser grips** are specially designed to suspend conductor by using the conduit as a means of support. With the conductor approximately 1/2" above the "in place" position, the grip is slipped into position and seats on the conduit edge, thus completing the installation. Ring size permits conduit couplings to be used.

The ring and its components are constructed of **investment cast, powder coated bronze**. The plastic coated Aircraft Strand cable – plus the flexibility of design – permits a maximum of line surge without conductor damage.

			GRIP SIZE						
CONDUIT SIZE	Model ► Range ►	0.75 ∛" - 1%"	1.12 1½" - 15%"	1.62 1%" - 2½"	2.50 2½" - 3½"	3.50 3½" - 4½"	4.50 4½" - 5½"		
1¼"	Part No. ► W. Load ►	<b>LR 1¼75</b> 500 lbs.		* M	aximum in 21/2 inch c	onduit and 2 inch con	ductor		
1½"		LR 1½75 500 lbs.		φ N	laximum in 3½ inch co Aaximum in 4½ inch co aximum in 6 inch conc	onduit and 4 inch con	ductor		
2"		LR 275 500 lbs.	LR 2 - 1.12 625 lbs.	3 11					
*21⁄2"		LR 2½75 500 lbs.	LR 2½ - 1.12 625 lbs.	LR 2½ - 1.62 1,125 lbs.					
3"		LR 375 500 lbs.	LR 3 - 1.12 625 lbs.	LR 3 - 1.62 1,125 lbs.					
\$31/2"		LR 3½75 500 lbs.	LR 3½ - 1.12 625 lbs.	LR 3½ - 1.62 1,125 lbs.	LR 3½ - 2.50 1,500 lbs.				
4"		LR 475 500 lbs.	LR 4 - 1.12 625 lbs.	LR 4 - 1.62 1,125 lbs.	LR 4 - 2.50 1,500 lbs.				
ф <sub>4½"</sub>		LR 4½75 500 lbs.	LR 4½ - 1.12 625 lbs.	LR 4½ - 1.62 1,125 lbs.	LR 4½ - 2.50 1,500 lbs.				
5"		LR 575 500 lbs.	LR 5 - 1.12 625 lbs.	LR 5 - 1.62 1,125 lbs.	LR 5 - <mark>2.50</mark> 1,500 lbs.	LR 5 - 3.50 2,250 lbs.			
<mark>\$</mark> 6"		LR 675 500 lbs.	LR 6 - 1.12 625 lbs.	LR 6 - 1.62 1,125 lbs.	LR 6 - 2.50 1,500 lbs.	LR 6 - 3.50 2,250 lbs.	LR 6 - 4.50 3,000 lbs.		

Patent No's. 3,216,682 and 3,399,853. Foreign and other patents are pending.

NOT TO SCALE The product photographs contained in this catalog are not shown to scale individually or relative to each other.

#### Please Order Carefully!

Many Lewis Grips Are Non-Returnable!

We will be happy to assist you with your grip selection needs.

Call Toll Free 888-398-4719



**Conduit Cut-Out View** 

Conduit

# Suspension Grips — Continued

Lace & Rod Closing for Cables

#### Patent No.'s 3,399,853 & 3,216,682



CONTENT

#### LRSL & LRSR Models, Split Ring Grips

#### For Existing Installation, 2" to 6" Conduit

**Lewis Split Ring Grips** are available in either lace closing or rod closing types. Both methods of enclosure permit a grip installation to be made inside conduit without having either end of the conductor. Installation is accomplished by:

- 1. Wrapping the grip around the desired position on the conductor and
- 2. By securing the basket by "Shoe Lacing" with the stainless steel strand or Twisting Rod through the closing rings on the basket.

**NOTE:** Working loads, as listed in the table below, are maximum holding power for the smallest conductor in each size range.



LACE CLOSING



**ROD CLOSING** 



		GRIP SIZE											
ONDUIT SIZE	Model ► Range ►	0.75 ∛4" - 1"	1.0 1" - 1¼"	1.25 1¼" - 1½"	1.5 1½" - 1¾"	1.75 1¾" - 2"	2.0 2" - 2½"	2.5 2½" - 3"	3.0 3" - 3½"	3.5 3½" - 4"	4.0 4" - 4½"	4.5 4½" - 5"	5.0 5" - 5½"
2"	*Part No. ► • ₩. Load ►	LRSL-275 450 lbs.	LRSL-2-1.0 562 lbs.	LRSL-2-1.25 675 lbs.	LRSL-2-1.5 825 lbs.	LRSL-2-1.75 975 lbs.							
21⁄2"		LRSL-2½75 450 lbs.	LRSL-2½-1.0 562 lbs.	LRSL-2½-1.25 675 lbs.	LRSL-2½-1.5 825 lbs.	LRSL-2½-1.75 975 lbs.	LRSL-2½-2.0 1,125 lbs.						
3"		LRSL-375 450 lbs.	LRSL-3-1.0 562 lbs.	LRSL-3-1.25 675 lbs.	LRSL-3-1.5 825 lbs.	LRSL-3-1.75 975 lbs.	LRSL-3-2.0 1,125 lbs.	LRSL-3-2.5 1,275 lbs.					
31⁄2"		LRSL-3½75 450 lbs.	LRSL-3½-1.0 562 lbs.	LRSL-3½-1.25 675 lbs.	LRSL-3½-1.5 825 lbs.	LRSL-3½-1.75 975 lbs.	LRSL-3½-2.0 1,125 lbs.	LRSL-3½-2.5 1,275 lbs.	LRSL-3½-3.0 1,275 lbs.				
4"		LRSL-475 450 lbs.	LRSL-4-1.0 562 lbs.	LRSL-4-1.25 675 lbs.	LRSL-4-1.5 825 lbs.	LRSL-4-1.75 975 lbs.	LRSL-4-2.0 1,125 lbs.	LRSL-4-2.5 1,275 lbs.	LRSL-4-3.0 1,275 lbs.	LRSL-4-3.5 1,350 lbs.			
4½"		LRSL-4½75 450 lbs.	LRSL-4½-1.0 562 lbs.	LRSL-4½-1.25 675 lbs.	LRSL-4½-1.5 825 lbs.	LRSL-4½-1.75 975 lbs.	LRSL-4½-2.0 1,125 lbs.	LRSL-4½-2.5 1,275 lbs.	LRSL-4½-3.0 1,275 lbs.	LRSL-4½-3.5 1,350 lbs.	LRSL-4½-4.0 1,500 lbs.		
5"		LRSL-575 450 lbs.	LRSL-5-1.0 562 lbs.	LRSL-5-1.25 675 lbs.	LRSL-5-1.5 825 lbs.	LRSL-5-1.75 975 lbs.	LRSL-5-2.0 1,125 lbs.	LRSL-5-2.5 1,275 lbs.	LRSL-5-3.0 1,275 lbs.	LRSL-5-3.5 1,350 lbs.	LRSL-5-4.0 1,500 lbs.	LRSL-5-4.5 1,687 lbs.	
6"		LRSL-675 450 lbs.	LRSL-6-1.0 562 lbs.	LRSL-6-1.25 675 lbs.	LRSL-6-1.5 825 lbs.	LRSL-6-1.75 975 lbs.	LRSL-6-2.0 1,125 lbs.	LRSL-6-2.5 1,275 lbs.	LRSL-6-3.0 1,275 lbs.	LRSL-6-3.5 1,350 lbs.	LRSL-6-4.0 1,500 lbs.	LRSL-6-4.5 1,687 lbs.	LRSL-6-5.0 1,875 lbs.

\* Part numbers as shown with "LRSL" are for Lace Closing Split Ring grips.
 For Rod Closing Split Ring grips part numbers replace "LRSL" with "LRSR".
 • Working loads are max holding power for the smallest conductor in each size range.

**Special Applications** 

#### LRHB Models, Riser Hook Bail

The **Riser Hook Bail (LRHB)** series of grips is designed to **permanently support cable in conduit**. Special hooked ends hook over conduit, eliminating the need for a bushing. The **LRHB** series is available in split lace or split rod configurations (where ends of are not available). For split lace, add "**SL**" to the end of the part number. For split rod, add "**SR**".

Part No.	Range	WL lbs.	UTS lbs.	Weave	Mesh
LRHB-50-SW	1/2" - 5/8"	500	1,000	SW	8"
LRHB-62-SW	<sup>5</sup> / <sub>8</sub> <sup>11</sup> - <sup>3</sup> / <sub>4</sub> <sup>11</sup>	500	1,000	SW	10"
LRHB-75-SW	3⁄4" - 11⁄8"	500	1,000	SW	12"
LRHB-100-SW	3⁄4" - 11⁄4"	500	1,000	SW	14"
LRHB-112-SW	11⁄8" - 15⁄8"	500	1,000	SW	14"
LRHB-162-SW	11%" - 21/2"	700	1,400	SW	16"
LRHB-250-SW	21⁄2" - 31⁄2"	700	1,400	SW	18"
LRHB-350-SW	31⁄2" - 41⁄2"	900	1,800	SW	20"
LRHB-450-SW	4½" - 5½"	900	1,800	SW	22"

## U Models, U-Bail

The **U-Bail** series of grips are used for **bus drops and general suspension**. The grips are constructed of uncoated galvanized wire. If coated wire is required, please add "**CW**" to the end of the part number. Coated wire is **NOT** available on Light Duty U-Bail Grips.

U-BAIL - LIGHT DUTY - SINGLE WEAVE									
Part No.	Range	WL lbs.	UTS lbs.	Mesh	Eye				
U-25-SWB-PGE	1⁄4'' - 3⁄8''	500	1,000	5"	5½"				
U-37-SWB-PGE	<sup>3</sup> /8" - <sup>1</sup> /2"	500	1,000	6"	5½"				
U-50-SWB-PGE	1/2" - 5/8"	500	1,000	8"	6"				
U-62-SWB-PGE	<sup>5</sup> / <sub>8</sub> <sup>11</sup> - <sup>3</sup> / <sub>4</sub> <sup>11</sup>	500	1,000	10"	7"				
U-75-SWB-PGE	3⁄4" - 11⁄8"	1,000	2,000	12"	8"				
U-100-SWB-PGE	<sup>3</sup> ⁄4" - 11⁄4"	1,000	2,000	14"	9"				
U-112-SWB-PGE	11⁄8" - 15⁄8"	1,000	2,000	14"	10"				
U-162-SWB-PGE	11/8" - 21/2"	1,000	2,000	16"	16"				
U-250-SWB-PGE	21⁄2" - 31⁄2"	1,800	3,600	14"	9"				

U-BAIL - S	TANDARD	DUTY -	SINGLE	WEAVI	
Part No.	Range	WL lbs.	UTS lbs.	Mesh	Eye
U-50-SWB-SW	1/2" - 5/8"	500	1,000	8"	6"
U-62-SWB-SW	<sup>5</sup> /8 <sup>11</sup> - <sup>3</sup> /4 <sup>11</sup>	500	1,000	10"	7"
U-75-SWB-SW	<sup>3</sup> ⁄4" - 11⁄8"	1,000	2,000	12"	8"
U-100-SWB-SW	3⁄4" - 11⁄4"	1,000	2,000	14"	9"
U-112-SWB-SW	11⁄8" - 15⁄8"	1,000	2,000	14"	10"
U-162-SWB-SW	11/8" - 21/2"	1,000	2,000	16"	16"
U-250-SWB-SW	21⁄2" - 31⁄2"	1,800	3,600	18"	18"
U-350-SWB-SW	31⁄2" - 41⁄2"	1,800	3,600	20"	20"
U-450-SWB-SW	41⁄2" - 51⁄2"	1,800	3,600	22"	20"

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U-BAIL - HEAVY DUTY - DOUBLE WEAVE								
Part No.	Range	WL lbs.	UTS lbs.	Mesh	Eye			
U-50-SWB-DW	1/2" - 5/8"	1,000	2,000	8"	6"			
U-62-SWB-DW	<sup>5</sup> /8 <sup>11</sup> - <sup>3</sup> /4 <sup>11</sup>	1,000	2,000	10"	7"			
U-75-SWB-DW	<sup>3</sup> ⁄4" - 1½"	2,000	4,000	12"	8"			
U-100-SWB-DW	3⁄4" - 11⁄4"	2,000	4,000	14"	9"			
U-112-SWB-DW	11⁄8" - 15⁄8"	2,000	4,000	14"	10"			
U-162-SWB-DW	11/8" - 21/2"	2,000	4,000	16"	16"			
U-250-SWB-DW	21⁄2" - 31⁄2"	3,000	6,000	18"	18"			
U-350-SWB-DW	31⁄2" - 41⁄2"	3,000	6,000	20"	20"			
U-450-SWB-DW	4½" - 5½"	3,600	7,200	22"	20"			

# Models Littib & U

J-Bail Grip Part No. U-112-SWB-DW

Lewis BOA Hose Grips<sup>™</sup>

CONTEN

## **DLE-BOA**, **DLE-LK-BOA**

#### **High-Pressure Hose Whip Sock**

Lewis BOA<sup>™</sup>, a Wire Mesh Whip Sock safely minimizes the dangerous high pressure whipping of a hose on blow out. Additionally, as a **Bundle Keeper**, BOA provides hose abrasion and wear protection near the coupler's fitting, where needed the most.



DLE-LK Type BOA with **ARAMID FIBERS &** Standard 15" Leads

1 Million

# **A**WARNING

#### MAKE SURE TO READ AND FOLLOW ALL APPLICABLE SAFETY INSTRUCTIONS. FAILURE TO DO SO COULD RESULT IN SERIOUS INJURY OR DEATH.

- 1. Make sure the system is NOT Pressurized before any work or maintenance on the hoses.
- 2. Never work on or disconnect a coupling under pressure.
- 3. Make sure tools, equipment, couplers, anchors, shackles & BOA Hose Grip are load rated for the specific application.
- 4. Frequently inspect hoses, couplings, fittings, safety restraints, etc. and remove any damaged or frayed devices from the service immediately.
- 5. Keep the hoses and restraining devices clean and free of oil, grease and obstructions.
- 6. It is important that you read & understand all breaking strength, safety & technical data relating to all Lewis Mfg. products.







CONTEN

#### IH Models, Inline Horizontal Support

The **IH Series** grips are designed to **support horizontal industrial lines or cords** and are constructed of high grade coated galvanized wire for long life and reliability. These grips are available in **Closed**, **Split Rod** or **Split Lace** mesh configurations.

\*Split Rod is indicated by adding "SR" to the end of part number. Split Lace is denoted by adding "SL" to the end of part number. Closed mesh has neither SL or SR included in the part number.

#### Example:

IH-50-SW is Closed Mesh IH-50-SW-SL is Split Mesh w/ Lace Closing IH-50-SW-SR is Split Mesh w/ Rod Closing

IH - CLOSED	MESH - S	INGLE V	VEAVE
*Part No.	Range	WL lbs.	UTS lbs.
IH-50-SW	1/2" - 5/8"	500	1,000
IH-62-SW	<sup>5</sup> / <sub>8</sub> <sup>11</sup> - <sup>3</sup> / <sub>4</sub> <sup>11</sup>	500	1,000
IH-75-SW	3⁄4" - 11⁄8"	1,000	2,000
IH-100-SW	3⁄4" - 11⁄4"	1,000	2,000
IH-112-SW	11⁄8" - 15⁄8"	1,000	2,000
IH-162-SW	11/8" - 21/2"	1,000	2,000
IH-250-SW	21⁄2" - 31⁄2"	1,800	3,600
IH-350-SW	31⁄2" - 41⁄2"	1,800	3,600
IH-450-SW	41⁄2" - 51⁄2"	1,800	3,600

Part No. IH-112-SW

# DLE, Dual Lift Eye

The **Dual Lift Eye** series is most commonly used in **cable placement applications**. Use the DLE series when a OE, U, or HB model is unsuitable. The DLE may also be used as a suspension grip. If a split grip is needed, add "**SL**" for **split lace** or "**SR**" for **split rod** to the end of part number. Add "**SS**" to the end of the part number if **stainless steel** mesh is desired.

DUAL LIFT EYE - SINGLE WEAVE										
Part No.	Range	WL lbs.	UTS lbs.	Mesh	Eye					
DLE-25-SW	1/4" - 3/8"	500	1,000	6"	4"					
DLE-37-SW	<sup>3</sup> / <sub>8</sub> " - <sup>1</sup> / <sub>2</sub> "	500	1,000	7"	4"					
DLE-50-SW	1/2" - 5/8"	500	1,000	8"	4½"					
DLE-62-SW	5/8" - 3/4"	500	1,000	10"	5"					
DLE-75-SW	3⁄4" - 11⁄8"	1,000	2,000	12"	5"					
DLE-100-SW	3⁄4" - 11⁄4"	1,000	2,000	14"	5½"					
DLE-112-SW	11⁄8" - 15⁄8"	1,000	2,000	14"	6"					
DLE-162-SW	11%" - 21/2"	1,000	2,000	16"	7"					
DLE-250-SW	21⁄2" - 31⁄2"	1,800	3,600	18"	8½"					
DLE-350-SW	31⁄2" - 41⁄2"	1,800	3,600	20"	8½"					
DLE-450-SW	4½" - 5½"	1,800	3,600	22"	10"					

DUAL LIFT EYE - DOUBLE WEAVE							
Part No.	Range	WL lbs.	UTS lbs.	Mesh	Eye		
DLE-50-DW	1/2" - 5/8"	1,000	2,000	8"	41⁄2"		
DLE-62-DW	5/8" - 3/4"	1,000	2,000	10"	5"		
DLE-75-DW	3⁄4" - 11⁄8"	2,000	4,000	12"	5"		
DLE-100-DW	3⁄4" - 11⁄4"	2,000	4,000	14"	5½"		
DLE-112-DW	11⁄8" - 15⁄8"	2,000	4,000	14"	6"		
DLE-162-DW	11/8" - 21/2"	2,000	4,000	16"	7"		
DLE-250-DW	21⁄2" - 31⁄2"	3,000	6,000	18"	8½"		
DLE-350-DW	31⁄2" - 41⁄2"	3,000	6,000	20"	8½"		
DLE-450-DW	4½" - 5½"	3,600	7,200	22"	10"		

Dual Lift Eye Grip Part No. DLE-112-SW

Offset Eye Grip Part No. OE-112-SW

#### **OE, Offset Eye**

#### The **Offset Eye** series is most commonly used in **cable placement applications**. Use the OE series when a DLE, U, or HB model is unsuitable. The offset eye may also be used as

a suspension grip. If a split grip is needed, add "SL" for split lace or "SR" for split rod to the end of part number. Add "SS" to the end of the part number if stainless steel mesh is desired.

OF	OFFSET EYE - SINGLE WEAVE								
Part No.	Range	WL lbs.	UTS lbs.	Mesh	Eye				
OE-25-SW	1⁄4" - 3⁄8"	500	1,000	6"	4"				
OE-37-SW	<sup>3</sup> ⁄8" - 1⁄2"	500	1,000	7"	4"				
OE-50-SW	1/2" - 5/8"	500	1,000	8"	4½"				
OE-62-SW	5⁄8" - 3⁄4"	500	1,000	10"	5"				
OE-75-SW	3⁄4" - 11⁄8"	1,000	2,000	12"	5"				
OE-100-SW	3⁄4" - 11⁄4"	1,000	2,000	14"	5½"				
OE-112-SW	11⁄8" - 15⁄8"	1,000	2,000	14"	6"				
OE-162-SW	11%" - 21/2"	1,000	2,000	16"	7"				
OE-250-SW	21⁄2" - 31⁄2"	1,800	3,600	18"	8½"				
OE-350-SW	31⁄2" - 41⁄2"	1,800	3,600	20"	8½"				
OE-450-SW	41⁄2" - 51⁄2"	1,800	3,600	22"	10"				

OFFSET EYE - DOUBLE WEAVE							
Part No.	Range	WL lbs.	UTS lbs.	Mesh	Eye		
OE-50-DW	1/2" - 5/8"	1,000	2,000	8"	4½"		
OE-62-DW	<sup>5</sup> / <sub>8</sub> " - <sup>3</sup> / <sub>4</sub> "	1,000	2,000	10"	5"		
OE-75-DW	3⁄4" - 11⁄8"	2,000	4,000	12"	5"		
OE-100-DW	3⁄4" - 11⁄4"	2,000	4,000	14"	5½"		
OE-112-DW	11/8" - 15/8"	2,000	4,000	14"	6"		
OE-162-DW	11/8" - 21/2"	2,000	4,000	16"	7"		
OE-250-DW	21⁄2" - 31⁄2"	3,000	6,000	18"	8½"		
OE-350-DW	31⁄2" - 41⁄2"	3,000	6,000	20"	8½"		
OE-450-DW	41⁄2" - 51⁄2"	3,600	7,200	22"	10"		

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# Suspension Grips — Continued

**Special Applications** 

#### **HB Models, Hook Bail**

The Hook Bail series is used when a connection cannot be made with a U-Bail. The hook bail series is available in split lace or split rod configurations. If a split grip is needed, add "SL" for split lace or "SR" for split rod to the end of part number. Add "SS" to the end of the part number if stainless steel mesh is desired.

HOOK BAIL - SINGLE WEAVE							
Part No.	Range	WL lbs.	UTS lbs.	Mesh	Eye		
HB-25-SW	1⁄4" - 3⁄8"	500	1,000	6"	4"		
HB-37-SW	3⁄8" - 1⁄2"	500	1,000	6"	4½"		
HB-50-SW	1/2" - 5/8"	500	1,000	8"	4½"		
HB-62-SW	<sup>5</sup> / <sub>8</sub> <sup>11</sup> - <sup>3</sup> / <sub>4</sub> <sup>11</sup>	500	1,000	10"	5"		
HB-75-SW	3⁄4" - 11⁄8"	1,000	2,000	12"	5"		
HB-100-SW	3⁄4" - 11⁄4"	1,000	2,000	14"	6"		
HB-112-SW	11⁄8" - 15⁄8"	1,000	2,000	14"	7"		
HB-162-SW	11%" - 21/2"	1,000	2,000	16"	7"		
HB-250-SW	2½" - 3½"	1,800	3,600	18"	8"		
HB-350-SW	31⁄2" - 41⁄2"	1,800	3,600	20"	8"		
HB-450-SW	4½" - 5½"	1,800	3,600	22"	8"		

HOOK BAIL - DOUBLE WEAVE								
Part No.	Range	WL lbs.	UTS lbs.	Mesh	Eye			
HB-50-DW	1/2" - 5/8"	1,000	2,000	8"	4½"			
HB-62-DW	<sup>5</sup> /8 <sup>11</sup> - <sup>3</sup> /4 <sup>11</sup>	1,000	2,000	10"	5"			
HB-75-DW	3⁄4" - 11⁄8"	2,000	4,000	12"	5"			
HB-100-DW	3⁄4" - 11⁄4"	2,000	4,000	14"	6"			
HB-112-DW	11⁄8" - 15⁄8"	2,000	4,000	14"	7"			
HB-162-DW	15⁄8" - 21⁄2"	2,000	4,000	16"	7"			
HB-250-DW	21⁄2" - 31⁄2"	3,000	6,000	18"	8"			
HB-350-DW	31⁄2" - 41⁄2"	3,000	6,000	20"	8"			
HB-450-DW	4½" - 5½"	3,600	7,200	22"	8"			

#### LB Models, Loop Bail

The Loop Bail series is used when there is a fixed attachment point. The Bail cinches when weight is applied to the mesh. The Bail can be disconnected so the user can attach the grip to any available attachment point. If a split grip is needed, add "SL" for split lace or "SR" for split rod to the end of part number. Add "SS" to the end of the part number if stainless steel mesh is desired.

LC	LOOP BAIL - SINGLE WEAVE							
Part No.	Range	WL lbs.	UTS lbs.	Mesh	Eye			
LB-25-SW	1/4" - 3/8"	500	1,000	10"	18"			
LB-37-SW	<sup>3</sup> /8" - <sup>1</sup> /2"	500	1,000	10"	18"			
LB-50-SW	1/2" - 5/8"	500	1,000	12"	18"			
LB-62-SW	5/8" - 3/4"	500	1,000	12"	18"			
LB-75-SW	3⁄4" - 11⁄8"	1,000	2,000	14"	18"			
LB-100-SW	3⁄4" - 11⁄4"	1,000	2,000	14"	18"			
LB-112-SW	11⁄8" - 15⁄8"	1,000	2,000	14"	18"			
LB-162-SW	11/8" - 21/2"	1,000	2,000	18"	18"			
LB-250-SW	21⁄2" - 31⁄2"	1,800	3,600	24"	18"			
LB-350-SW	31⁄2" - 41⁄2"	1,800	3,600	26"	18"			
LB-450-SW	41⁄2" - 51⁄2"	1,800	3,600	28"	18"			

LOOP BAIL - DOUBLE WEAVE							
Part No.	Range	WL lbs.	UTS lbs.	Mesh	Eye		
LB-50-DW	1/2" - 5/8"	1,000	2,000	12"	18"		
LB-62-DW	5⁄8" - 3⁄4"	1,000	2,000	12"	18"		
LB-75-DW	3⁄4" - 11⁄8"	2,000	4,000	14"	18"		
LB-100-DW	3⁄4" - 11⁄4"	2,000	4,000	14"	18"		
LB-112-DW	11⁄8" - 15⁄8"	2,000	4,000	14"	18"		
LB-162-DW	11/8" - 21/2"	2,000	4,000	18"	18"		
LB-250-DW	21⁄2" - 31⁄2"	3,000	6,000	24"	18"		
LB-350-DW	31⁄2" - 41⁄2"	3,000	6,000	26"	18"		
LB-450-DW	4½" - 5½"	3,600	7,200	28"	18"		



Loop Bail **disconnects** to attach to any available attachment point!

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EYE Measured Fully Extended

MESH

CONTEN

.oop Bail Grip Part No. LB-100-SW

Hook Bail Grip Part No. HB-350-DW

Split Grips, Lace & Rod Closing

Patent No.'s 3,122,806 & 3,399,853



CONTENT

#### LSR & LSL, Split Grips Rod & Lace Closing

Lewis Split Grips – both Rod and Lace Closing – are designed for all phases of suspension or pulling, where neither end of the conductor is available and "middle of the run" application of the grip is desired. Head variations are DLE, SE or U. Please specify part number per desired head and specifications as listed below.



**ROD CLOSING** 

LACE CLOSING

# S-1 to S-4 Models Hi-Fatigue Aircraft Steel Cable, Lace Closing

Part No. S-2-SW

S Series Split Grips are specially designed to pull or support wire or cable already in place. They are manufactured of Hi-Fatigue Aircraft Strand Steel Cable with abrasive resistant plastic coating. All Split Grips are closed with plastic coated stainless steel flexible lacing cable.

Part No.	Range	WL lbs.	UTS lbs.	Weave	Mesh	Eye
S-1-SW	3⁄4"-11⁄4"	1,500	4,500	Single	14"	9"
S-1-DW	3⁄4"-11⁄4"	2,000	6,000	Double	14"	9"
S-2-SW	11/4"-13/4"	2,000	6,000	Single	18"	11"
S-2-DW	11⁄4''-13⁄4''	3,000	9,000	Double	18"	11"
S-3-SW	1¾"-2¼"	2,500	7,500	Single	24"	13"
S-3-DW	1¾"-2¼"	4,000	12,000	Double	24"	13"
S-4-SW	21⁄4"-23⁄4"	3,000	9,000	Single	30"	15"
S-4-DW	21⁄4"-23⁄4"	5,000	15,000	Double	30"	15"

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**Strain Relief Grips** 

#### CILHELD, HOUSTRIAL & UTUIT SUPPLIES DUHELD, HOUSTRIAL & UTUIT SUPPLIES Lewis WisenspaceSurg Ca. OKLAHOMA CITY OKLAHOMA CITY

#### **FBDM Models, Strain Relief**

#### Fitted Male Thread Bus Drop

The **FBDM** series provides a **liquid tight and strain relief termination for flexible-type neoprene, hypalon and PVC jacketed power or control cord and cable**. It is used in wet or dry locations sealing electrical connections against dust and dirt, oil, water or other circumstances involving moisture.

Available in aluminum construction to meet the specifications of demanding service on all types of machinery and in all non-hazardous areas. The wire mesh combined with the Neoprene sealing grommet provides strain relief protecting internal wiring connections against outside tension on cable or cord.

Ν	Ο	Т	F	•	
	-		-	•	

Part numbers are clearly stamped into metal connector.

Part No.	Conduit Size inches	Cord or Cable Size inches
FBDM-1	1⁄4	.060156
FBDM-2	1/4	.156250
FBDM-3	3/8	.125187
FBDM-4	3/8	.187312
FBDM-5	3/8	.312437
FBDM-6	1/2	.125187
FBDM-7	1/2	.187312
FBDM-8	1/2	.312437
FBDM-9	1/2	.375500
FBDM-10	1/2	.500625
FBDM-11	1/2	.625750
FBDM-12	3⁄4	.125250
FBDM-13	3⁄4	.250375
FBDM-14	3⁄4	.375500
FBDM-15	3⁄4	.500625
FBDM-16	3/4	.625750
FBDM-17	3/4	.750875
FBDM-18	1	.375500
FBDM-19	1	.500625
FBDM-20	1	.625750

Part No.	Conduit Size inches	Cord or Cable Size inches
FBDM-21	1	.750875
FBDM-22	1	.875 - 1.000
FBDM-23	1	1.000 - 1.125
FBDM-24	1¼	.750875
FBDM-25	1¼	.875 - 1.000
FBDM-26	1¼	1.000 - 1.125
FBDM-27	1¼	1.125 - 1.250
FBDM-28	1¼	1.250 - 1.375
FBDM-29	1¼	1.375 - 1.500
FBDM-30	1½	1.156 - 1.312
FBDM-31	1½	1.281 - 1.531
FBDM-32	2	1.531 - 1.780
FBDM-33	2	1.650 - 2.000
FBDM-34	21/2	2.000 - 2.343
FBDM-35	21/2	2.250 - 2.500
FBDM-36	3	2.500 - 2.843
FBDM-37	3	2.687 - 3.062
FBDM-38	31/2	3.000 - 3.390
FBDM-39	31⁄2	3.281 - 3.515
FBDM-40	4	3.500 - 3.583
FBDM-41	4	3.750 - 4.000



#### CC Models, Cord Cap

For Male & Female Electrical Cord Plugs



# The **CC Cord Cap** series grips are used to **prevent electrical cords from pulling out of cord caps**.

**CC** grips are suitable for cord caps that are equipped with screw down cord clamps.

Part No.	Range	WL lbs.	UTS lbs.	Mesh
CC-50	1⁄2" - 5⁄8"	500	1,000	4¾"
CC-62	<sup>5</sup> / <sub>8</sub> <sup>11</sup> - <sup>3</sup> / <sub>4</sub> <sup>11</sup>	500	1,000	6"
CC-75	<sup>3</sup> ⁄4" - 11⁄8"	1,000	2,000	8"
CC-100	<sup>3</sup> ⁄4" - 11⁄4"	1,000	2,000	10"

**NOTE:** CC grips are suitable for cord caps that are equipped with screw down cord clamps.

**Special Applications** 



CONTENT

# U-TB, U-Bail, TB

These grips are used for **bus drop** and general suspension. If a split grip is needed, add "SL" for split lace or "SR" for split rod to the end of part number.



#### Non-Magnetic Tinned Bronze Suspension Grips

These grips are constructed of **Non-Magnetic**, **Tin Coated Bronze**. Tin coated bronze is ideal for standard support applications under regular tension. Tin coated bronze grips should always be considered when **corrosion resistance and non-magnetism are required**.

U-E	BAIL - TB -	SINGLE	WEAVE		
Part No.	Range	WL lbs.	UTS lbs.	Mesh	Eye
U-25-SW-TB	1/4" - 3/8"	325	650	5"	5½"
U-37-SW-TB	<sup>3</sup> /8" - <sup>1</sup> /2"	325	650	6"	5½"
U-50-SW-TB	1/2" - 5/8"	375	750	8"	6"
U-62-SW-TB	<sup>5</sup> /8 <sup>11</sup> - <sup>3</sup> /4 <sup>11</sup>	375	750	10"	7"
U-75-SW-TB	3⁄4" - 11⁄8"	650	1,300	12"	8"
U-100-SW-TB	3⁄4'' - 11⁄4''	650	1,300	14"	9"
U-112-SW-TB	11⁄8" - 15⁄8"	675	1,350	14"	10"
U-162-SW-TB	11/8" - 21/2"	750	1,500	16"	16"
U-175-SW-TB	1¾" - 2½"	750	1,500	16"	16"
U-200-SW-TB	2" - 2½"	850	1,700	16"	16"
U-250-SW-TB	21⁄2" - 31⁄2"	850	1,700	18"	18"
U-300-SW-TB	3" - 3½"	900	1,800	18"	18"
U-350-SW-TB	31⁄2" - 41⁄2"	975	1,950	20"	20"
U-450-SW-TB	4½" - 5½"	1,050	2,100	22"	20"

U-BAIL - TB - DOUBLE WEAVE							
Part No.	Range	WL lbs.	UTS lbs.	Mesh	Eye		
U-37-DW-TB	3⁄8" - 1⁄2"	650	1,300	6"	5½"		
U-50-DW-TB	1/2" - 5/8"	750	1,500	8"	6"		
U-62-DW-TB	5⁄8" - 3⁄4"	750	1,500	10"	7"		
U-75-DW-TB	3⁄4" - 11⁄8"	1,300	2,600	12"	8"		
U-100-DW-TB	3⁄4" - 11⁄4"	1,300	2,600	14"	9"		
U-112-DW-TB	11⁄8" - 15⁄8"	1,350	2,700	14"	10"		
U-162-DW-TB	11/8" - 21/2"	1,500	3,000	16"	16"		
U-200-DW-TB	2" - 2½"	1,700	3,400	16"	16"		
U-250-DW-TB	21⁄2" - 31⁄2"	1,700	3,400	18"	18"		
U-300-DW-TB	3" - 3½"	1,800	3,600	18"	18"		
U-350-DW-TB	31⁄2" - 41⁄2"	1,950	3,900	20"	20"		
U-450-DW-TB	41⁄2" - 51⁄2"	2,100	4,200	22"	20"		



# DLE-TB, Dual Lift Eye, TB

These grips are used for **bus drop and** general suspension. If a split grip is needed, add "SL" for split lace or "SR" for split rod to the end of part number.

DUAL LIFT EYE - TB - SINGLE WEAVE							
Part No.	Range	WL lbs.	UTS lbs.	Mesh	Eye		
DLE-25-SW-TB	1⁄4" - 3⁄8"	325	650	5"	5½"		
DLE-37-SW-TB	<sup>3</sup> / <sub>8</sub> " - <sup>1</sup> / <sub>2</sub> "	325	650	6"	5½"		
DLE-50-SW-TB	1/2" - 5/8"	375	750	8"	6"		
DLE-62-SW-TB	5⁄8" - 3⁄4"	375	750	10"	7"		
DLE-75-SW-TB	3⁄4" - 11⁄8"	650	1,300	12"	8"		
DLE-100-SW-TB	3⁄4" - 11⁄4"	650	1,300	14"	9"		
DLE-112-SW-TB	11⁄8" - 15⁄8"	675	1,350	14"	10"		
DLE-162-SW-TB	11/8" - 21/2"	750	1,500	16"	16"		
DLE-175-SW-TB	1¾" - 2½"	750	1,500	16"	16"		
DLE-200-SW-TB	2" - 2½"	850	1,700	16"	16"		
DLE-250-SW-TB	21⁄2" - 31⁄2"	850	1,700	18"	18"		
DLE-300-SW-TB	3" - 3½"	900	1,800	18"	18"		
DLE-350-SW-TB	31⁄2" - 41⁄2"	975	1,950	20"	20"		
DLE-450-SW-TB	41⁄2" - 51⁄2"	1,050	2,100	22"	20"		

DUAL LIFT EYE - TB - DOUBLE WEAVE							
Part No.	Range	WL lbs.	UTS lbs.	Mesh	Eye		
DLE-37-DW-TB	3⁄8" - 1⁄2"	650	1,300	6"	5½"		
DLE-50-DW-TB	1/2" - 5/8"	750	1,500	8"	6"		
DLE-62-DW-TB	5⁄8" - 3⁄4"	750	1,500	10"	7"		
DLE-75-DW-TB	3⁄4" - 11⁄8"	1,300	2,600	12"	8"		
DLE-100-DW-TB	3⁄4" - 11⁄4"	1,300	2,600	14"	9"		
DLE-112-DW-TB	11⁄8" - 15⁄8"	1,350	2,700	14"	10"		
DLE-162-DW-TB	11/8" - 21/2"	1,500	3,000	16"	16"		
DLE-200-DW-TB	2" - 2½"	1,700	3,400	16"	16"		
DLE-250-DW-TB	21⁄2" - 31⁄2"	1,700	3,400	18"	18"		
DLE-300-DW-TB	3" - 3½"	1,800	3,600	18"	18"		
DLE-350-DW-TB	31⁄2" - 41⁄2"	1,950	3,900	20"	20"		
DLE-450-DW-TB	4½" - 5½"	2,100	4,200	22"	20"		

Dual Lift Eye Grip Part No. DLE-112-SW-TB

Offset Eye Grip Part No. OE-112-SW-TB

OE-TB, Offset Eye, TB

The Offset Eye series is most commonly used in cable placement applications. If a split grip is needed, add "SL" for split lace or "SR" for split rod to the end of part number.

OFFSET EYE - TB - SINGLE WEAVE							
Part No.	Range	WL lbs.	UTS lbs.	Mesh	Eye		
OE-25-SW-TB	1/4" - 3/8"	325	650	6"	4"		
OE-37-SW-TB	<sup>3</sup> / <sub>8</sub> " - 1/ <sub>2</sub> "	325	650	7"	4"		
OE-50-SW-TB	1/2" - 5/8"	375	750	8"	4½"		
OE-62-SW-TB	<sup>5</sup> / <sub>8</sub> <sup>11</sup> - <sup>3</sup> / <sub>4</sub> <sup>11</sup>	375	750	10"	5"		
OE-75-SW-TB	3⁄4" - 11⁄8"	650	1,300	12"	5"		
OE-100-SW-TB	3⁄4" - 11⁄4"	650	1,300	14"	5½"		
OE-112-SW-TB	11⁄8" - 15⁄8"	675	1,350	14"	6"		
OE-162-SW-TB	11/8" - 21/2"	750	1,500	16"	7"		
OE-175-SW-TB	1¾" - 2½"	750	1,500	16"	7"		
OE-200-SW-TB	2" - 2½"	850	1,700	16"	8"		
OE-250-SW-TB	21⁄2" - 31⁄2"	850	1,700	18"	8½"		
OE-300-SW-TB	3" - 3½"	900	1,800	18"	8"		
OE-350-SW-TB	31⁄2" - 41⁄2"	975	1,950	20"	8½"		
OE-450-SW-TB	4½" - 5½"	1,050	2,100	22"	10"		

OFFSET EYE - TB - DOUBLE WEAVE							
Part No.	Range	WL lbs.	UTS lbs.	Mesh	Eye		
OE-37-DW-TB	<sup>3</sup> / <sub>8</sub> " - <sup>1</sup> / <sub>2</sub> "	650	1,300	6"	41⁄2"		
OE-50-DW-TB	1/2" - 5/8"	750	1,500	8"	4½"		
OE-62-DW-TB	5⁄8" - 3⁄4"	750	1,500	10"	5"		
OE-75-DW-TB	3⁄4" - 11⁄8"	1,300	2,600	12"	5"		
OE-100-DW-TB	3⁄4" - 11⁄4"	1,300	2,600	14"	5½"		
OE-112-DW-TB	11⁄8" - 15⁄8"	1,350	2,700	14"	6"		
OE-162-DW-TB	11/8" - 21/2"	1,500	3,000	16"	7"		
OE-200-DW-TB	2" - 2½"	1,700	3,400	16"	8"		
OE-250-DW-TB	21⁄2" - 31⁄2"	1,700	3,400	18"	8½"		
OE-300-DW-TB	3" - 3½"	1,800	3,600	18"	8"		
OE-350-DW-TB	31⁄2" - 41⁄2"	1,950	3,900	20"	8½"		
OE-450-DW-TB	4½" - 5½"	2,100	4,200	22"	10"		

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# Suspension Grips — Tinned Bronze — Continued

#### **Special Applications**

# CHERCH CONSTRUCTION

#### HB-TB, Hook Bail, TB

The **Tinned Bronze Hook Bail** series is used **when a connection cannot be made with a U-Bail**. The hook bail series is available in split lace or split rod configurations. If a split grip is needed, add "**SL**" for **split lace** or "**SR**" for **split rod** to the end of part number.

HOOK BAIL - TB - SINGLE WEAVE						
Part No.	Range	WL lbs.	UTS lbs.	Mesh	Eye	
HB-25-SW-TB	1/4" - 3/8"	325	650	6"	4"	
HB-37-SW-TB	<sup>3</sup> / <sub>8</sub> " - <sup>1</sup> / <sub>2</sub> "	325	650	6"	4½"	
HB-50-SW-TB	1/2" - 5/8"	375	750	8"	4½"	
HB-62-SW-TB	5/8" - 3/4"	375	750	10"	5"	
HB-75-SW-TB	3⁄4" - 11⁄8"	650	1,300	12"	5"	
HB-100-SW-TB	3⁄4" - 11⁄4"	650	1,300	14"	6"	
HB-112-SW-TB	11/8" - 15/8"	675	1,350	14"	7"	
HB-162-SW-TB	11/8" - 21/2"	750	1,500	16"	7"	
HB-175-SW-TB	1¾" - 2½"	750	1,500	16"	14"	
HB-200-SW-TB	2" - 2½"	850	1,700	16"	14"	
HB-250-SW-TB	21⁄2" - 31⁄2"	850	1,700	18"	8"	
HB-300-SW-TB	3" - 3½"	900	1,800	16"	16"	
HB-350-SW-TB	31⁄2" - 41⁄2"	975	1,950	20"	8"	
HB-450-SW-TB	41⁄2" - 51⁄2"	1,050	2,100	22"	8"	

HOOK BAIL - TB - DOUBLE WEAVE							
Part No.	Range	WL lbs.	UTS lbs.	Mesh	Eye		
HB-37-DW-TB	<sup>3</sup> / <sub>8</sub> " - <sup>1</sup> / <sub>2</sub> "	650	1,300	6"	4½"		
HB-50-DW-TB	1/2" - 5/8"	750	1,500	8"	4½"		
HB-62-DW-TB	<sup>5</sup> / <sub>8</sub> " - <sup>3</sup> / <sub>4</sub> "	750	1,500	10"	5"		
HB-75-DW-TB	3⁄4" - 11⁄8"	1,300	2,600	12"	5"		
HB-100-DW-TB	3⁄4" - 11⁄4"	1,300	2,600	14"	6"		
HB-112-DW-TB	11⁄8" - 15⁄8"	1,350	2,700	14"	7"		
HB-162-DW-TB	11/8" - 21/2"	1,500	3,000	16"	7"		
HB-200-DW-TB	2" - 2½"	1,700	3,400	16"	14"		
HB-250-DW-TB	21⁄2" - 31⁄2"	1,700	3,400	18"	8"		
HB-300-DW-TB	3" - 3½"	1,800	3,600	18"	16"		
HB-350-DW-TB	31⁄2" - 41⁄2"	1,950	3,900	20"	8"		
HB-450-DW-TB	4½" - 5½"	2,100	4,200	22"	8"		

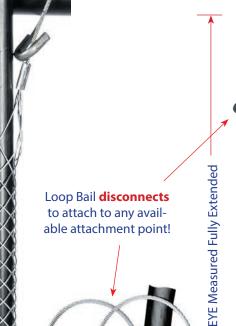
# LB-TB, Loop Bail, TB

The **Tinned Bronze Loop Bail** series is used when **there is a fixed attachment point**. The Bail cinches when weight is applied to the mesh. The Bail can be disconnected so the user can attach the grip to any available attachment point. Tin coated bronze grips should always be considered when corrosion resistance and non-magnetism are required.

LOOP BAIL - TB - SINGLE WEAVE						
Part No.	Range	WL lbs.	UTS lbs.	Mesh	Eye	
LB-25-SW-TB	1/4" - 3/8"	325	650	10"	18"	
LB-37-SW-TB	<sup>3</sup> / <sub>8</sub> " - <sup>1</sup> / <sub>2</sub> "	325	650	10"	18"	
LB-50-SW-TB	1/2" - 5/8"	375	750	12"	18"	
LB-62-SW-TB	5⁄8" - 3⁄4"	375	750	12"	18"	
LB-75-SW-TB	3⁄4" - 11⁄8"	650	1,300	14"	18"	
LB-100-SW-TB	3⁄4" - 11⁄4"	650	1,300	14"	18"	
LB-112-SW-TB	11/8" - 15/8"	675	1,350	14"	18"	
LB-162-SW-TB	11/8" - 21/2"	750	1,500	18"	18"	
LB-175-SW-TB	1¾" - 2½"	750	1,500	18"	18"	
LB-200-SW-TB	2" - 2½"	850	1,700	18"	18"	
LB-250-SW-TB	21⁄2" - 31⁄2"	850	1,700	24"	18"	
LB-300-SW-TB	3" - 3½"	900	1,800	24"	18"	
LB-350-SW-TB	31⁄2" - 41⁄2"	975	1,950	26"	18"	
LB-450-SW-TB	4½" - 5½"	1,050	2,100	28"	18"	

LOOP	BAIL - TB	- DOU	BLE WE	AVE	
Part No.	Range	WL lbs.	UTS lbs.	Mesh	Eye
LB-37-DW-TB	<sup>3</sup> / <sub>8</sub> " - <sup>1</sup> / <sub>2</sub> "	650	1,300	10"	18"
LB-50-DW-TB	1/2" - 5/8"	750	1,500	12"	18"
LB-62-DW-TB	5⁄8" - 3⁄4"	750	1,500	12"	18"
LB-75-DW-TB	3⁄4" - 11⁄8"	1,300	2,600	14"	18"
LB-100-DW-TB	3⁄4" - 11⁄4"	1,300	2,600	14"	18"
LB-112-DW-TB	11/8" - 15/8"	1,350	2,700	14"	18"
LB-162-DW-TB	11/8" - 21/2"	1,500	3,000	18"	18"
LB-200-DW-TB	2" - 2½"	1,700	3,400	18"	18"
LB-250-DW-TB	21⁄2" - 31⁄2"	1,700	3,400	24"	18"
LB-300-DW-TB	3" - 3½"	1,800	3,600	24"	18"
LB-350-DW-TB	31/2" - 41/2"	1,950	3,900	26"	18"
LB-450-DW-TB	4½" - 5½"	2,100	4,200	28"	18"

Hook Bail Grip Part No. HB-75-SW-TB



CONTENT

MESH

For Splicing, Cable & Line Management / Protection



# Splice, Bundle & Protectl

The **Model O Series** is traditionally used as a splicing grip. However, now this versatile series is also being used for cable bundling and it is called the Bundle Keeper **Model BK-O Series**.

# 0 Models, Splicing Grips

#### **A**WARNING

- Insert cable & rope fully into the mesh till they meet in the middle.
- 2. Band AND Tape the grip's ends according to the banding instructions in this document
- 3. Failure to follow the instructions as detailed in the supplied documents, may result in serious injury or even death.





The following table lists the most popular sizes in splicing or bundle keeper grips. However, if you need a different length of mesh please contact us and inquire.

Part No.	Range	Work Load	UTS lbs.	Weave	Mesh
AAA-O-DW-24	1⁄4" - 1⁄2"	1,700 lbs.	3,500 lbs.	Double	24"
AA-O-DW-24	1/2" - 3/4"	2,000 lbs.	4,000 lbs.	Double	24"
AA-O-TW-36	1/2" - 3/4"	2,600 lbs.	5,200 lbs.	Triple	36"
A-O-DW-24	3⁄4" - 11⁄4"	2,000 lbs.	6,000 lbs.	Double	24"
A-O-TW-24	3⁄4" - 11⁄4"	3,500 lbs.	10,000 lbs.	Triple	24"
B-O-TW-26	1¼" - 2"	2,500 lbs.	7,500 lbs.	Triple	26"
B-O-TW-32	1¼" - 2"	3,500 lbs.	10,500 lbs.	Triple	32"
C-O-TW-32	2" - 2¾"	3,500 lbs.	10,500 lbs.	Triple	32"
C-O-TW-38	2" - 2¾"	4,500 lbs.	13,500 lbs.	Triple	38"
D-O-TW-38	2¾" - 3½"	4,500 lbs.	13,500 lbs.	Triple	38"
D-O-TW-46	2¾" - 3½"	5,500 lbs.	16,500 lbs.	Triple	46"
E-O-TW-46	31⁄2" - 41⁄4"	5,500 lbs.	16,500 lbs.	Triple	46"
E-O-TW-52	31⁄2" - 41⁄4"	6,500 lbs.	19,500 lbs.	Triple	52"
F-O-TW-52	4¼" - 4¾"	6,000 lbs.	18,000 lbs.	Triple	52"
F-O-TW-58	4¼" - 4%"	7,000 lbs.	21,000 lbs.	Triple	58"
G-O-QW-58	47⁄8" - 51⁄2"	7,300 lbs.	21,900 lbs.	Quad	58"
G-O-QW-64	47⁄8" - 51⁄2"	8,300 lbs.	24,900 lbs.	Quad	64"
H-O-QW-58	5½" - 6"	7,300 lbs.	21,900 lbs.	Quad	58"
H-O-QW-64	5½" - 6"	8,300 lbs.	24,900 lbs.	Quad	64"
I-O-QW-58	6" - 6¾"	7,300 lbs.	21,900 lbs.	Quad	58"
I-O-QW-64	6" - 6¾"	8,300 lbs.	24,900 lbs.	Quad	64"
J-O-QW-58	6¾" - 8"	9,100 lbs.	27,300 lbs.	Quad	58"
J-O-QW-64	6¾" - 8"	10,100 lbs.	30,300 lbs.	Quad	64"

## Splicing Grips & Bundle Keeper — Continued

For Splicing, Cable & Line Management / Protection

## **BK Models, Bundle Keeper Grips**

The **Model BK-O Series** is used for bundling, organizing and protection. The Bundle Keeper grips can also be used on **hydraulic & pneumatic lines** that may need an extra measure of protection & organization.

#### **Bundle Keeper Grips Features:**

- Dramatically reduce abrasion and cuts to cables by providing a protective wire mesh barrier.
- Convert unsightly, dangerous loose cabling, which is major trip hazard, into manageable and safe bundles.
- When used on hydraulic and pneumatic lines, they provide an extra measure of protection and organization.

The following table lists the most popular sizes in Bundle keeper grips. However, if you need a different length of mesh please contact us.

Part No.	Range	Work Load	UTS lbs.	Weave	Mesh
BK-A-O-TW-48	3⁄4" - 11⁄4"	2,500 lbs.	5,000 lbs.	Triple	48"
BK-B-O-TW-120	1¼" - 2"	3,500 lbs.	7,000 lbs.	Triple	120"
BK-C-O-TW-60	2" - 2¾"	4,500 lbs.	9,000 lbs.	Triple	60"
BK-D-O-TW-48	2¾" - 3½"	5,500 lbs.	11,000 lbs.	Triple	48"
BK-D-O-TW-60	2¾" - 3½"	5,500 lbs.	11,000 lbs.	Triple	60"
BK-E-O-TW-120	31⁄2" - 41⁄4"	6,500 lbs.	13,000 lbs.	Triple	120"



## LSG-0 Models, Splicing Grips



The **Model LSG-O Series** is used strictly as a **Heavy-Duty** splicing grip. We offer the LSG-O Models in all size ranges and strengths, too numerous to list. If you do not see a good match in the table, just give us a call and we will be glad to assist you.

Part No.	Range	Work Load	UTS lbs.	Weave	Mesh
LSG-0-¼ / ½-24	1⁄4" - 1⁄2"	1,200 lbs.	4,400 lbs.	Double	24"
LSG-0-½ / 1-24	1⁄2" - 1"	2,500 lbs.	7,500 lbs.	Double	24"
LSG-0-½ / 1-36	1⁄2" - 1"	2,500 lbs.	7,500 lbs.	Double	36"
LSG-0-1 / 11/2-36	1" - 1½"	3,500 lbs.	10,000 lbs.	Triple	36"
LSG-O-1 / 1½-48	1" - 1½"	3,500 lbs.	10,000 lbs.	Triple	48"

CONTEN

## **Overhead Pulling Grips**

For Cable and Rope Pulling

## DIFED, NOISTRAL & UNUT SUPPL Curie Manufacturing Co OKLAHOMA CITY

CONTEI

## **OH Models**

#### 4 Standard Sizes from 1/4" to 1,000 MCM

 Part No. OH-DW-1/4-1/2

 EYE

The **OH Series** pulling grip is designed for the special demands of **overhead stringing crews**, with a basket constructed of woven **Nylon Coated Aircraft Strand** for maximum abrasive resistance. It has special tough **plastic boots at eye-end** to prevent abrasion between the conductor and pulling dollies. A steel thimble is manufactured into the eye and is furnished without swivel or steel thimble on request. It is easily adaptable to Lewis ball bearing swivels.

						1
Part No.	Range	WL lbs.	UTS lbs.	Weave	Mesh	Eye
OH-DW-1/4-1/2	1/4''-1/2''	1,500	4,500	Double	24"	3"
OH-TW-½-78	½"-%" 3/0336 MCM	3,200	9,600	Triple	42"	4"
OH-TW-%-1¼	%"-1¼" .477795 MCM	4,100	12,300	Triple	48"	4"
OH-5W-1¼-1¾	1¼"-1¾" .795 - 1.000 MCM	6,300	18,900	Penta	51"	4"

NOTE: Uncoated wire gives approximately 20% more strength. Please specify when ordering.

## 3 Standard Sizes from 1/4" to 11/4"

Part No. R-TW-1/2-7/8

The **R Model Series** is basically the same grip in size and basket construction as the Model OH; however, it is somewhat shorter. This grip is used in **pulling all types of rope**.

Part No.	Range	WL lbs.	UTS lbs.	Weave	Mesh	Eye
R-DW-1⁄4-1⁄2	1/4"-1/2"	1,500	4,500	Double	18"	3"
R-TW-1⁄2-7⁄8	1/2''-7/8''	3,200	9,600	Triple	36"	4"
R-TW-7/8-11/4	%"−1¼"	4,100	12,300	Triple	42"	4"

## WRC Models

**R** Models

## 4 Standard Sizes from 1/4" to 2"

#### Part No. WRC-DW-1/4-1/2

The **WRC Series** grip is primarily a **high tension**, **overhead transmission line-stringing grip**. This series can be used for both Wire and Rope pulling. The WRC series incorporates a compact **single-cable eye** with **aluminum protective shoulders** and high strength, enabling the user to pull through the narrowest of clearances with no hang-ups.

Part No.	Range	WL lbs.	UTS lbs.	Weave	Mesh	Eye
WRC-DW-1/4-1/2	1/4"-1/2"	1,500	4,500	Double	24"	10"
WRC-TW-1/2-1	1⁄2"-1"	3,200	9,600	Triple	36"	14"
WRC-TW-1-11/2	1"-1½"	5,700	17,100	Triple	42"	16"
WRC-QW-11/2-2	1½"-2"	9,600	28,800	Quad	48"	20"



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## **Overhead Pulling Grips — Continued**

For Cable and Rope Pulling



## HDFE Models, Flex-Eye HD

Powerful, Heavy-Duty for pulling big Conductors smoothly through pulleys.

#### Part No. HDFE-1/2-7/8



Part No.	Range	WL lbs.	UTS lbs.	Mesh	Eye
HDFE-¼-½	1⁄4''-1⁄2''	1,200	3,600	22"	4"
HDFE-½-7%	1⁄2"-7⁄8"	2,400	7,200	42"	6"
HDFE-7%-13%	‰"-1¾"	5,700	17,100	48"	7"
HDFE-1 <sup>3</sup> / <sub>8</sub> -2	1¾"-2"	9,600	28,800	50"	7"
HDFE-2-2¾	2"-2¾"	11,500	34,500	52"	7"
HDFE-2¾-3½	2¾"-3½"	13,500	40,500	54"	7"
HDFE-3½-4½	31⁄2"-41⁄4"	15,300	45,900	56"	7"
HDFE-41/2-5	4¼"-5"	17,900	53,700	58"	7"
HDFE-5-5¾	5"-5¾"	17,900	53,700	60"	7"
HDFE-5¾-6½	5¾"-6½"	17,900	53,700	60"	7"

Part No. FEMG-A-DW-24-

The **HDFE Series Flex-Eye** is a powerful grip for **pulling big conductors** and will travel smoothly through pulleys. It is made of the highest quality, flexible aircraft strand steel, integrated with a new flexible eye. The eye itself is composed of braided strands (rather than being rigid) to give it maximum flexibility in going around angle pulls or through small openings. Strands of the grip are retained at the head by a stainless steel spring, eliminating a rigid compression sleeve.

FEMG	, Fle	x-Eye
Multi	Grip	S

For support and pulling of different size cables from one flexible eye.

The Flex-Eye Multi Grips Series is used for support and pulling of different size cables from one flexible eye. This gives complete support for each conductor, where supporting a bundle is not desirable. Used in conjunction where severe vibration may be encountered such as Mine Shaft, Industrial, or adjacent to Heavily Traveled Freeways.

Call for complete details when ordering this time-saving quality product.

Please give sizes and the number of conductors to be pulled.

## **JL-R Series Grips**

#### For Secondary Light-Duty Cable Pulls



The JL-R Series is designed to be used in secondary light duty cable pulls. The neoprene cone at the front of the grip helps the grip and cable go around the tightest bends easily and smoothly.

Once installed properly, the cone can also help eliminate possible cable lubricant migration by sealing off the end of the cable during a pull.

Part No.	Range	WL lbs.	UTS lbs.	Mesh	Eye
XS-JL-25-R	1⁄4''-1⁄2''	600	1,200	6"	3½"
XS-JL-50-R	1/2"-3/4"	1,250	2,500	8"	4"
XS-JL-100-R	3⁄4"-1"	1,400	2,800	10"	4½"
XS-JL-125-R	1"-1½"	2,250	4,500	13"	5½"

Part No. XS-JL-100-R

CONTEN

## **Overhead Pulling Grips — Continued**

For Cable and Rope Pulling



CONTEN'

## **SEG Models, Swivel Eye Grips**

Hardened Steel Rotating Eye

Part No. SEG-0

The **SEG Series** is constructed with hardened steel rotating eyes. These eyes are durable, compact, and streamlined and will thread through blocks and sheaves without binding.

NOTE: The rotating eye swivel is Not a Ball Bearing Swivel and will not turn while under tension. It will

turn to relieve pulling torque when the pulling tension is released. If a continual swivel movement is needed, a ball bearing swivel should be used per following applications:

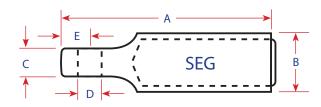
- 1. HD and W series swivels for overhead
- 2. HD-S series swivel when a high tension environment is anticipated, coupled with a need for a sealed swivel: i.e. harsh environmental requirements.

Y

#### **NOT A BALL BEARING SWIVEL:**

The rotating swivel eye is not a ball bearing swivel & will not turn while under tension. It will turn to relieve pulling torque when the pulling tension is released. If a continual swivel movement is needed, a ball bearing swivel should be used.





Part No.	Range	WL lbs.	UTS lbs.	Mesh	Α	В	С	D	E
SEG-0	1⁄4" - 1⁄2"	1,200	2,400	24"	3¼"	7∕8"	3⁄8"	15/32"	<sup>17</sup> ⁄ <sub>32</sub> "
SEG-1	1⁄2" - 1"	3,500	7,000	36"	3½"	1"	1⁄2''	17/32"	5⁄8"
SEG-2	1" - 1½"	9,600	19,200	42"	41/8"	1¾"	1⁄2"	43/64"	%″
SEG-3	1½" - 2"	11,200	22,400	48"	6½"	1%"	5⁄8"	55/64"	1"
SEG-4	2" - 2½"	16,300	32,600	60"	7½"	1%"	<sup>2</sup> 1/ <sub>32</sub> "	<sup>63</sup> ⁄ <sub>64</sub> "	1¾16"
SEG-5	21⁄2" - 3"	16,700	33,400	60"	8"	2"	11/16"	11⁄16''	1¼"
SEG-6	3" - 3½"	16,700	33,400	66"	8"	2"	<sup>11</sup> / <sub>16</sub> "	11⁄16''	1¼"
SEG-7	3½" - 4"	16,700	33,400	72"	8"	2"	11/16"	11⁄16''	1¼"
SEG-8	4" - 4½"	23,300	46,600	72"	8½"	2¼"	<sup>13</sup> ⁄16 <sup>''</sup>	11⁄8"	1¾"
SEG-9	4½" - 5"	23,300	46,600	72"	8½"	2¼"	<sup>13</sup> / <sub>16</sub> "	11/8"	1¾"
SEG-10	5" - 5½"	23,300	46,600	72"	8½"	2¼"	<sup>13</sup> ⁄16 <sup>''</sup>	11⁄8"	13⁄8"

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## Underground Pulling Grips

**Pulling Underground Primary & Secondary Cables** 

#### DEFEL MONSTMAL & UTULY SUPPLIES DEFEL MONSTMAL & UTULY SUPPLIES Jewis Managadatusing City OKLAHOMA CITY OKLAHOMA

## **S-DW Models**

Swivel Grips for Underground Pulling



The **S-DW Series** is a good option for **pulling underground Primary or Secondary cables**. The mesh is shorter and more flexible than the standard SEG series. These qualities are well suited for the demands of underground cable installation. The S-DW series is constructed of **high grade galvanized cable** that provides the user with a long wearing grip that is easy to load and unload.

**NOTE:** The rotating eye swivel is **Not a Ball Bearing Swivel** and will not turn while under tension. It will turn to relieve pulling torque when the pulling tension is released. If a continual swivel movement is needed, a ball bearing swivel should be used.

If you need help making your decision, please call our sales personnel at:

#### Toll-Free 888-398-4719

#### Part No. S-DW-.62-.75-ML11

Part No. Range WL lbs. UTS lbs. Weave	Mark
C C	Mesh
S-DW5061-ML11 .50"61" 1,900 3,800 Double	11"
S-DW6275-ML11 .62"75" 2,200 4,400 Double	11"
S-DW7599-ML20 .75"99" 2,200 4,400 Double	20"
S-DW-1.00-1.24-ML20 1.00"-1.24" 4,400 8,800 Double	20"
S-DW-1.25-1.49-ML24 1.25"-1.49" 4,400 8,800 Double	24"
S-DW-1.50-1.99-ML25 1.50"-1.99" 5,500 11,000 Double	25"
S-DW-2.00-2.49-ML26 2.00"-2.49" 9,000 18,000 Double	26"
S-DW-2.50-2.99-ML28 2.50"-2.99" 11,000 22,000 Double	28"
S-DW-3.00-3.49-ML30 3.00"-3.49" 13,600 27,200 Double	30"
S-DW-3.50-3.99-ML32 3.50"-3.99" 16,000 32,000 Double	32"
S-DW-4.00-4.49-ML33 4.00"-4.49" 16,000 32,000 Double	33"



CONTENT



CONTEN

The staggering feature of the Lewis Pulling Collars is the key to reduce the stress on the conductors and maintaining their integrity. **LPC Models Standard Pulling Collar** The Lewis Standard Pulling Collar model LPC is available with one, two, three or four legs. This pulling collar staggers the pull, thereby eliminating the problems associated with pulling large "bundles" of cables with only a single grip. Pulling through a sweep becomes less stressful on the conduit system, because the cables do not enter the turn all at once. This tool is of great importance to customers who are concerned about the integrity of their conduit system and who are pulling more than one cable at a time. Pulling grips are attached to each collar eye with a swing link or swivel. **No. Construction:** LPC-S2-3L \*Part No. Series Part No. LPC-S1-3L

#### LPC-SEG Models

Pulling Collar with SEG Swivel

The Lewis Pulling Collar model LPC-SEG feature a built-in solid main pulling eye that is resistant to abrasion, and provides a solid main attachment point for the pulling line. The swivel action of the eye is extremely helpful when cable twisting is a concern.

The swivel is rounded and gives the user a smoother leading edge that will glide over seams and irregularities in the conduit system.

Part No. LPC-SEG-2-3L

NOTE: Collars can be ordered with built-in jaw and eye swivels or swing links can be purchased separately.

## \*Collar Ordering Part

\*\*No. of Legs

	*Part No. Series	**Number of Available Legs	Total UTS lbs.
	LPC-SJL	1 to 4	2,000
Б	LPC-S1	1 to 4	5,500
Ξ.	LPC-S2	1 to 4	8,200
	LPC-S3	1 to 4	9,800
	LPC-S4	1 to 4	14,000
IJ	LPC-SEG-JL	1 to 4	2,000
-PC-SEG	LPC-SEG-1	1 to 4	5,500
Ċ.	LPC-SEG-2	1 to 4	8,200
-	LPC-SEG-3	1 to 4	9,800
	LPC-SEG-4	1 to 4	14,000





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## Fiber Optics Standard Pulling Grips

**Closed Mesh, Split Mesh Lace and Rod Closing** 

MESH



## JL-FO-CM Models, Closed Mesh

#### For Long Pulls, Interior Eye



## Part No. JL-50-FO-CM

Part No.	Range	WL lbs.	UTS lbs.	Mesh	Eye
JL-25-FO-CM	1/4"-3/8"	600	1,200	24"	8"
JL-37-FO-CM	1/4''-1/2''	600	1,200	24"	8"
JL-50-FO-CM	1/2"-5/8"	750	1,500	24"	8"
JL-62-FO-CM	5/8"-3/4"	750	1,500	24"	8"
JL-75-FO-CM	3⁄4"-1"	900	1,800	24"	8"
JL-100-FO-CM	1"-1¼"	900	1,800	24"	8"

The **JL-FO Series** is especially designed for **long pulls**. The **Closed Mesh (CM)** models feature a continuous single weave design that provides an even pull from the receiving end throu



pull from the receiving end through the pulling eye.

The **Interior Eye** is attached to a strength member found on some fiber optic cable. When the interior eye is used, the

fiber remains neutral and will not detach from the exterior insulation.

The grip is fabricated of uncoated galvanized aircraft strand. Add "SS" to the end of the part number if **stain**less steel mesh is desired.

## JL-FO-SL Models, Split Lace

WL lbs.

600

600

750

750

900

900

UTS lbs.

1,200

1,200

1,500

1,500

1,800

1.800

Range

1/4"-3/8"

1/4"-1/2"

1/2"-5/8"

5/8"-3/4"

3⁄4"-1"

1"-1¼"

Part No.

JL-25-FO-SL

JL-37-FO-SL

JL-50-FO-SL

JL-62-FO-SL

JL-75-FO-SL

JL-100-FO-SL



Mesh

24"

24"

24"

24"

24"

24"

Eye

8"

8"

8"

8"

8"

8"

For Long Pulls, Middle of the	
Run, Lace Closing	



The JL-FO-SL (Split Lace) Series has the same long-life easy pulling characteris-

tics as the closed mesh grip but is for use on any phase of suspension or pulling when a conductor end is not available. This grip can also be used for "**middle of the run**" applications. The lacing is made of uncoated steel flexible lacing cable. The grip has an **Interior Eye**.

Add "**SS**" to the end of the part number if **stainless steel** mesh is desired.

## JL-FO-SR Models, Split Rod

#### For Long Pulls, Middle of the Run, Rod Closing



#### Part No. JL-100-FO-SR

Part No.	Range	WL lbs.	UTS lbs.	Mesh	Eye
JL-25-FO-SR	1/4''-3/8''	600	1,200	24"	8"
JL-37-FO-SR	1⁄4''-1⁄2''	600	1,200	24"	8"
JL-50-FO-SR	1/2"-5/8"	750	1,500	24"	8"
JL-62-FO-SR	5/8"-3/4"	750	1,500	24"	8"
JL-75-FO-SR	3⁄4"-1"	900	2,000	24"	8"
JL-100-FO-SR	1"-1¼"	900	2,000	24"	8"

The JL-FO-SR (Split Rod) Series is used the same way as a Split Lace grip used for "middle of the run" applications. The eyelets are made of uncoated galvanized Hi-Strength steel and the rod is stainless steel for durable service. The grip has an Interior Eye.

Add "**SS**" to the end of the part number if **stainless steel** mesh is desired.



## Fiber Optics Standard Pulling & Support Grips

Flexible Eye, Split Lace & Split Rod



CONTENT

**X-FO Models** 

Pulling Grip, Flexible Eye



The X-FO Series flexible eye connects easily to a swivel or pulling line. The single wire eye is very flexible and will conform to the tightest of clearances. Lewis Flexible Eye Fiber Optic grips are used for the installation of fiber optic cables either underground, overhead, through conduit or through enclosures. These pulling grips will pull single cables or bundles, are easily installed on the cable, and are reusable. The standard grips are manufactured with high strength galvanized wire. Add "SS" to the end of the part number if stainless steel mesh is desired.

Part No.	Range	WL lbs.	UTS lbs.	Mesh
X-10-FO-SW-10	.10"25"	500	1,500	10"
X-25-FO-SW-14	.25"37"	500	1,500	14"
X-37-FO-SW-24	.25"50"	750	2,200	24"
X-42-FO-SW-24	.42"61"	750	2,200	24"
X-53-FO-SW-24	.53"74"	750	2,200	24"
X-64-FO-SW-24	.64"87"	750	2,200	24"
X-75-FO-SW-24	.75"-1.00"	750	2,200	24"
X-100-FO-SW-24	1.00"-1.25"	750	2,200	24"
X-125-FO-SW-24	1.25"-1.50"	750	2,200	24"

## XIE-FO Models

Pulling Grip, Interior Pulling Eye

**NOTE:** Use a Lewis HD-00 Ball Bearing Swivel when installing fiber with Standard X-FO & XIE-FO grips, in order to release tension that would otherwise damage the cable.

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Interior Pulling Eye

Part No. XIE-64-FO-SW-24

The **XIE-FO Series** grips have the same basic features as the X-FO models. However the XIE offers an **interior pulling eye**. The interior eye is attached to a strength member found on some fiber optic cable. When the interior eye is used, the fiber remains neutral and will not detach from the exterior insulation. The grips are manufactured with high strength galvanized wire. Add "**SS**" to the end of the part number if **stainless steel** mesh is desired.

Part No.	Range	WL lbs.	UTS lbs.	Mesh
XIE-10-FO-SW-10	.10"25"	500	1,500	10"
XIE-25-FO-SW-14	.25"37"	500	1,500	14"
XIE-37-FO-SW-24	.25"50"	750	2,200	24"
XIE-42-FO-SW-24	.42"61"	750	2,200	24"
XIE-53-FO-SW-24	.53"74"	750	2,200	24"
XIE-64-FO-SW-24	.64"87"	750	2,200	24"
XIE-75-FO-SW-24	.75"-1.00"	750	2,200	24"
XIE-100-FO-SW-24	1.00"-1.25"	750	2,200	24"
XIE-125-FO-SW-24	1.25"-1.50"	750	2,200	24"



	Part No.	Range	WL lbs.	UTS lbs.	Mesh	Eye
	FO-25-SL-U	1/4''-3/8''	500	1,000	6"	5"
ч	FO-37-SL-U	1⁄4''-1⁄2''	500	1,000	6"	6"
P	FO-50-SL-U	1/2"-5/8"	600	1,250	6"	6"
SPLIT LACE	FO-62-SL-U	5⁄8''-3⁄4''	600	1,250	6"	7"
S	FO-75-SL-U	¾"-1"	750	1,500	6"	7"
	FO-100-SL-U	1"-1¼"	750	1,500	6"	8"
	FO-25-SR-U	1/4''-3/8''	500	1,000	6"	5"
0	FO-37-SR-U	1⁄4"-1⁄2"	500	1,000	6"	6"
R N	FO-50-SR-U	1/2"-5/8"	600	1,250	6"	6"
SPLIT ROD	FO-62-SR-U	5/8"-3/4"	600	1,250	6"	7"
S	FO-75-SR-U	³⁄₄"-1"	750	1,500	6"	7"
	FO-100-SR-U	1"-1¼"	750	1,500	6"	8"
						_

The **Split Support Grips** are used for final adjustments and retensioning or to support or suspend wire. Flexible pulling eye tends to equalize radial loads. Galvanized steel construction. Split Rod uses Heavy-duty stainless steel rod & eyelets that maintain their shape for repeated threadings.



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MESH

U-Bail, Offset Eye, Dual Lift Eye & Hook Bail

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## FO-U, U-Bail

For Vertical Suspension of Fiber Optics Cable or Wire

The **Fiber Optics U-Bail grip** is especially suited for **suspending cable or wire vertically**. This grip is made of uncoated, galvanized aircraft strand steel for long life and safety.

Part No.	Range	WL lbs.	UTS lbs.	Mesh	Eye
FO-25-U	1/4"-3/8"	500	1,000	6"	5"
FO-37-U	1⁄4''-1⁄2''	500	1,000	6"	6"
FO-50-U	1/2"-5/8"	600	1,250	6"	6"
FO-62-U	5/8"-3/4"	600	1,250	6"	7"
FO-75-U	¾"-1"	750	1,500	6"	7"
FO-100-U	1"-1¼"	750	1,500	6"	8"

Part No. FO-62-U

## FO-OE, Single Offset Eye

For Vertical Suspension similar to U-Bail but with an Offset Pull

The **Fiber Optics Offset Eye grip** is identical to the U-Bail grip except that the grip eye is offset for off-center pulls. This grip is made of uncoated, galvanized aircraft strand steel for long life and safety.

Part No.	Range	WL lbs.	UTS lbs.	Mesh	Eye
FO-25-OE	1/4''-3/8''	500	1,000	6"	5"
FO-37-OE	1/4"-1/2"	500	1,000	6"	6"
FO-50-OE	1/2"-5/8"	600	1,250	6"	6"
FO-62-OE	5/8"-3/4"	600	1,250	6"	7"
FO-75-OE	¾"-1"	750	1,500	6"	7"
FO-100-OE	1"-1¼"	750	1.500	6"	8"

Part No. FO-62-OE

## FO-DLE, Dual Lift Eye

For Vertical Suspension like U-Bail but with Dual Offset Pull

The **Fiber Optics Dual Lift Eye** provides two offset eyes for extra support stability. This grip is especially well suited for **suspending temporary power line cables**. This grip is made of uncoated, galvanized aircraft strand steel for long life and safety.

Part No.	Range	WL lbs.	UTS lbs.	Mesh	Eye
FO-25-DLE	1/4''-3/8''	500	1,000	6"	5"
FO-37-DLE	1⁄4"-1⁄2"	500	1,000	6"	6"
FO-50-DLE	1/2"-5/8"	600	1,250	6"	6"
FO-62-DLE	5/8"-3/4"	600	1,250	6"	7"
FO-75-DLE	¾"-1"	750	1,500	6"	7"
FO-100-DLE	1"-1¼"	750	1,500	6"	8"

## FO-HB, Hook Bail

For Vertical Suspension similar to U-Bail but with an Offset Pull

The **Fiber Optics Hook Bail grip** provides sturdy support for suspending wire and for **supporting vertical wire runs on poles, in shafts, elevator shafts and processing towers**.

Part No.	Range	WL lbs.	UTS lbs.	Mesh	Eye
FO-25-HB	1⁄4''-3⁄8''	500	1,000	6"	5"
FO-37-HB	1⁄4''-1⁄2''	500	1,000	6"	6"
FO-50-HB	1/2"-5/8"	600	1,250	6"	6"
FO-62-HB	5/8"-3/4"	600	1,250	6"	7"
FO-75-HB	3⁄4"-1"	750	1,500	6"	7"
FO-100-HB	1"-1¼"	750	1,500	6"	8"

Part No. FO-75-HB

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Part No. FO-50-DLE

Overhead, Underground, Vibratory Plows & Directional Drilling Pull Back



CONTEN

#### The Standard XS, X, and X-HDFE were designed to simplify the process of selecting a pulling grip.

The entire **X Series** is unique for several reasons:

- 1. X model grips can be used overhead or for underground pulls.
- 2. X model grips incorporate a single wire bail which, when put under pressure, conforms to even the tightest clearances. The single wire bail also connects easily with either ball bearing swivels or drop forged friction swivels.
- **3.** The reverse weave of all X models insures that the grip and cable will pass smoothly through even the tightest blocks, sheaves, bullwheels, etc.
- **4.** The X and X Heavy-Duty feature metal shoulders beneath the bail. These shoulders allow the grip to be pulled through the most abrasive conduit or other rough environments, and still be used time after time. The shoulders are **color coded** to ensure the correct grip size is selected when making a pull.

## X Grips, Standard Models

#### Plastic-Coated with Quick Color ID

Color Coded Band

Part No. X-A-DW-18

The **X-Series Grips** are color coded for quick identification and organized storage.

These grips are plastic-coated which increases the life of the grip, provides a more effective gripping surface and reduces injuries due to frayed or mangled wire in the pulling grip itself.

This grip is designed with the ball bearing swivel user in mind. The single wire eye allows a swivel to be attached to the grip easily and helps to alleviate any binding that may occur in the throat of the swivel during a pull. The X model grip also offers a backwards weave that:

- **1.** Adds pulling surface to the grip itself.
- 2. Allows the grip to pass through even the tightest of clearances.

The **X-Series** features metal sleeves near the top of the grip to eliminate wear when pulling through clay conduit, gravel or other abrasive pulling environments. This series is constructed with galvanized wire but can be ordered with stainless steel at additional cost.

Part No.	Range	Color	WL lbs.	UTS lbs.	Mesh	Eye
X-A-SW-18	3⁄4"-11⁄4"	Lt. Blue	1,000	3,000	18"	5"
X-A-DW-18	3⁄4''-11⁄4''	Lt. Blue	1,500	3,500	18"	5"
X-A-SW-24	3⁄4"-11⁄4"	Lt. Blue	1,700	3,400	24"	5"
X-A-DW-24	3⁄4''-11⁄4''	Lt. Blue	2,000	6,000	24"	5"
X-B-TW-26	1¼"-2"	Red	2,500	7,500	26"	6"
X-B-TW-32	1¼"-2"	Red	2,500	7,500	32"	6"
X-C-TW-32	2"-2¾"	Purple	3,500	10,500	32"	7"
X-C-TW-38	2"-2¾"	Purple	4,500	13,500	38"	7"
X-D-TW-38	2¾"-3½"	Orange	4,500	13,500	38"	7"
X-D-TW-46	2¾"-3½"	Orange	5,500	16,500	46"	7"
X-E-TW-46	31⁄2"-41⁄4"	Green	5,500	16,500	46"	8"
X-E-TW-52	31⁄2"-41⁄4"	Green	6,500	19,500	52"	8"
X-F-TW-52	4¼"-4%"	Black	6,000	18,000	52"	9"
X-F-TW-58	4¼"-4%"	Black	7,000	21,000	58"	9"
X-G-QW-58	41/8"-51/2"	Yellow	15,000	30,000	58"	10"
X-G-QW-64	47⁄8"-51⁄2"	Yellow	15,000	30,000	64"	10"
X-H-QW-58	5½"-6"	Brown	15,000	30,000	58"	10"
X-H-QW-64	5½"-6"	Brown	15,000	30,000	64"	10"
X-I-QW-58	6"-6¾"	Turquoise	15,000	30,000	58"	10"
X-I-QW-64	6"-6¾"	Turquoise	15,000	30,000	64"	10"
X-J-QW-58	6¾"-8"	Aluminum	16,500	33,000	58"	10"
X-J-QW-64	6¾"-8"	Aluminum	16,500	33,000	64"	10"

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## X-Series Multi-Purpose Pulling Grips - Continued

**Overhead, Underground, Vibratory Plows & Directional Drilling Pull Back** 



Mesh

Eye

CONTEN

## XS Grips, Standard Models

Coated Galvanized Cable, No Metal Shoulder

Part No.

#### The XS Series Grips are designed for normal working conditions.

ID Tag

These grips feature coated galvanized cable, reverse weave, and a single wire bail but do not have metal shoulders.

XS series grips are identified by tags beneath the heavy duty clear tubing.

NEED A FRICTION SWIVEL: When a friction swivel is needed for the X-Series Pulling Grips, please refer to the following tables. To order a swivel built into a grip, add "W/S" to the end of the grip part number.

X or XS Model		X or XS Model	Swivel Size
А	<sup>5</sup> ⁄16"	F	3⁄8"
В	3⁄8"	G	1⁄2"
С	3⁄8"	н	1⁄2''
D	3⁄8"	1	1⁄2''
Е	3/8"	J	1⁄2"

XS-A-SW-18	3⁄4''-11⁄4''	1,000	3,000	18"	5"
XS-A-DW-18	3⁄4''-11⁄4''	1,500	3,500	18"	5"
XS-A-SW-24	3⁄4''-11⁄4''	1,700	3,400	24"	5"
XS-A-DW-24	3⁄4''-11⁄4''	2,000	6,000	24"	5"
XS-B-TW-26	1¼"-2"	2,500	7,500	26"	6"
XS-B-TW-32	1¼"-2"	2,500	7,500	32"	6"
XS-C-TW-32	2"-2¾"	3,500	10,500	32"	7"
XS-C-TW-38	2"-2¾"	4,500	13,500	38"	7"
XS-D-TW-38	2¾"-3½"	4,500	13,500	38"	7"
XS-D-TW-46	2¾"-3½"	5,500	16,500	46"	7"
XS-E-TW-46	3½"-4¼"	5,500	16,500	46"	8"
XS-E-TW-52	3½"-4¼"	6,500	19,500	52"	8"
XS-F-TW-52	4¼"-4%"	6,000	18,000	52"	9"
XS-F-TW-58	4¼"-4%"	7,000	21,000	58"	9"
XS-G-QW-58	41/8"-51/2"	15,000	30,000	58"	10"
XS-G-QW-64	41/8"-51/2"	15,000	30,000	64"	10"
XS-H-QW-58	5½"-6"	15,000	30,000	58"	10"
XS-H-QW-64	5½"-6"	15,000	30,000	64"	10"
XS-I-QW-58	6"-6¾"	15,000	30,000	58"	10"
XS-I-QW-64	6"-6¾"	15,000	30,000	64"	10"
XS-J-QW-58	6¾"-8"	16,500	33,000	58"	10"
XS-J-QW-64	6¾"-8"	16,500	33,000	64"	10"

Part No. XS-B-TW-26

WL lbs. UTS lbs.

Range

## X-HDFE Grips, Standard HD Models

## Uncoated Aircraft Galvanized Wire, Heavy-Duty, Color Coded

199999999999999999999999999999

Color Coded Band

## The X-HDFE Series Grips are designed for large work loads and rugged conditions.

The heavy-duty X-HDFE models incorporate the use of exceptionally strong mesh, reverse weave, single wire bail and abrasion-resistant metal shoulders.

These Heavy-Duty X models are constructed of uncoated aircraft strand galvanized wire.

Part No.	Range	Color	WL lbs.	UTS lbs.	Mesh	Eye
X-HDFE-¼-½	1⁄4"-1⁄2"	Brown	1,200	3,600	22"	6"
X-HDFE-½-%	1/2"-7/8"	Yellow	2,400	7,200	42"	8"
X-HDFE-7%-13%	‰"-1¾"	Black	5,700	17,100	48"	9"
X-HDFE-1%-2	1¾"-2"	Green	9,600	28,800	50"	9"
X-HDFE-2-2¾	2"-2¾"	Orange	11,500	34,500	52"	9"
X-HDFE-2¾-3½	2¾"-3½"	Purple	13,500	40,500	54"	9"
X-HDFE-31/2-41/4	31⁄2"-41⁄4"	Red	15,300	45,900	56"	9"
X-HDFE-4¼-5	4¼"-5"	Lt. Blue	17,900	53,700	58"	9"

Part No. X-HDFE-1/2-7/8

Overhead, Underground, Vibratory Plows & Directional Drilling Pull Back

## X-SDW Grips, Standard & Short Models

Coated Galvanized Cable with Metal Shoulder

The **X-SDW Series Standard Grips** feature coated galvanized cable, reverse weave, and a single wire bail and metal shoulders. All models have **double weave** construction.

X-SDW series grips are identified by tags beneath the heavyduty clear tubing.

These grips are available in **Standard Mesh** lengths as shown in the table and **Short Mesh** lengths with all models having a 24" long mesh.

Standard Length Mesh X-SDW Grips								
Part No.	Range	WL lbs.	UTS lbs.	Mesh	Eye			
X-SDW7599-36	.75"99"	2,200	4,400	36"	5"			
X-SDW-1.00-1.49-36	1.00" - 1.49"	4,400	8,800	36"	6"			
X-SDW-1.50-1.99-36	1.50" - 1.99"	5,500	11,000	36"	6.5"			
X-SDW-2.00-2.49-36	2.00 - 2.49"	9,000	18,000	36"	6.5"			
X-SDW-2.50-2.99-36	2.50"-2.99"	11,000	22,000	36"	7"			
X-SDW-3.00-3.49-36	3.00"-3.49"	13,600	27,200	36"	7.5"			
X-SDW-3.50-3.99-40	3.50"-3.99"	16,000	32,000	40"	8"			

Si	Short Length Mesh X-SDW Grips								
Part No.	Range	WL lbs.	UTS lbs.	Mesh	Eye				
X-SDW6275-24	.62"75"	1,900	3,800	24"	4"				
X-SDW7599-24	.75"99"	2,200	4,400	24"	5"				
X-SDW-1.00-1.49-24	1.00" - 1.49"	4,400	8,800	24"	6"				
X-SDW-1.50-1.99-24	1.50" - 1.99"	5,500	11,000	24"	6.5"				
X-SDW-2.00-2.49-24	2.00 - 2.49"	9,000	18,000	24"	6.5"				
X-SDW-2.50-2.99-24	2.50"-2.99"	11,000	22,000	24"	7"				
X-SDW-3.00-3.49-24	3.00"-3.49"	13,600	27,200	24"	7.5"				
X-SDW-3.50-3.99-24	3.50"-3.99"	16,000	32,000	24"	8"				



Part No. X-SDW-1.00-1.49-36

Overhead, Underground Cable, Irrigation Pipe, Wire Rope & Conduit

## DIFIELD, NOUSTRAL & UTULY SUPPLIES Levis Manufacturing Ca OKLAHOMA CITY OKLAHOMA

#### Light & Medium Duty X & XS Pulling Grips have shorter mesh lengths, smaller size ranges and lower working loads and breaking strengths.



Grips are provided standard with bare galvanized wire and can be ordered with plastic coated galvanized or stainless steel, if required, please contact us for more information.

## X Grips, Light & Medium Duty

## XS Grips, Light & Medium Duty

Bare Galvanized Wire, Metal Shoulder

Part No.	Range	WL Ibs.	UTS lbs.	Mesh	Eye	
X-37-SW-8	1⁄4"-1⁄2"	500	1,000	8"	4"	
X-37-SW-12	1⁄4"-1⁄2"	500	1,000	12"	4"	
X-37-DW-8	1⁄4''-1⁄2''	1000	2,000	8"	4"	
X-37-DW-12	1⁄4''-1⁄2''	1000	2,000	12"	4"	
X-50-SW-10	1/2''-5/8''	500	1,000	10"	4"	
X-50-SW-14	1/2''-5/8''	500	1,000	14"	4"	
X-50-DW-10	1/2''-5/8''	1,000	2,000	10"	4"	
X-50-DW-14	1/2''-5/8''	1,000	2,000	14"	4"	
X-62-SW-12	5/8"-3/4"	500	1,000	12"	4"	
X-62-SW-16	5/8''-3/4''	500	1,000	16"	4"	
X-62-DW-12	5/8"-3/4"	1,000	2,000	12"	4"	
X-62-DW-16	5/8''-3/4''	1,000	2,000	16"	4"	1
X-75-SW-14	3⁄4"-11⁄8"	1,000	2,000	14"	5"	
X-75-SW-20	3⁄4"-11⁄8"	1,000	2,000	20"	5"	
X-75-DW-14	3⁄4"-11⁄8"	2,000	4,000	14"	5"	
X-75-DW-20	3⁄4"-11⁄8"	2,000	4,000	20"	5"	
X-100-SW-14	3⁄4"-11⁄4"	1,000	2,000	14"	6"	
X-100-SW-20	3⁄4"-11⁄4"	1,000	2,000	20"	6"	
X-100-DW-14	3⁄4''-11⁄4''	2,000	4,000	14"	6"	
X-100-DW-20	3⁄4''-11⁄4''	2,000	4,000	20"	6"	
X-112-SW-14	11/8''-15/8''	1,000	2,000	14"	6"	
X-112-SW-20	11⁄8"-15⁄8"	1,000	2,000	20"	6"	
X-112-DW-14	11/8''-15/8''	2,000	4,000	14"	6"	
X-112-DW-20	11/8"-15/8"	2,000	4,000	20"	6"	
X-162-SW-16	15⁄8"-21⁄2"	1,000	2,000	16"	7"	
X-162-SW-22	11/8"-21/2"	1,000	2,000	22"	7"	
X-162-DW-16	11/8"-21/2"	2,000	4,000	16"	7"	
X-162-DW-22	11/8"-21/2"	2,000	4,000	22"	7"	
X-250-SW-18	21⁄2"-31⁄2"	1,800	3,600	18"	8½"	
X-250-SW-24	2½"-3½"	1,800	3,600	24"	8½"	
X-250-DW-18	2½"-3½"	3,000	6,000	18"	8½"	
X-250-DW-24	21⁄2"-31⁄2"	3,000	6,000	24"	8½"	
X-350-SW-20	3½"-4½"	1,800	3,600	20"	8½"	
X-350-SW-24	31⁄2"-41⁄2"	1,800	3,600	24"	8½"	
X-350-DW-20	3½"-4½"	3,000	6,000	20"	8½"	
X-350-DW-24	31⁄2"-41⁄2"	3,000	6,000	24"	8½"	
X-450-SW-22	4½"-5½"	1,800	3,600	22"	10"	
X-450-SW-28	41⁄2"-51⁄2"	1,800	3,600	28"	10"	4
X-450-DW-22	4½"-5½"	3,600	7,200	22"	10"	
X-450-DW-28	4½"-5½"	3,600	7,200	28"	10"	



### Bare Galvanized Wire, No Shoulder

	Part No.	Range	WL lbs.	UTS Ibs.	Mesh	Eye
	XS-37-SW-8	1⁄4"-1⁄2"	500	1,000	8"	4"
	XS-37-SW-12	1/4"-1/2"	500	1,000	12"	4"
	XS-37-DW-8	1⁄4"-1⁄2"	1000	2,000	8"	4"
	XS-37-DW-12	1⁄4"-1⁄2"	1000	2,000	12"	4"
	XS-50-SW-10	1⁄2"-5⁄8"	500	1,000	10"	4"
	XS-50-SW-14	1/2"-5/8"	500	1,000	14"	4"
	XS-50-DW-10	1⁄2"-5⁄8"	1,000	2,000	10"	4"
	XS-50-DW-14	1/2"-5/8"	1,000	2,000	14"	4"
	XS-62-SW-12	5/8"-3/4"	500	1,000	12"	4"
	XS-62-SW-16	5/8"-3/4"	500	1,000	16"	4"
	XS-62-DW-12	5/8"-3/4"	1,000	2,000	12"	4"
	XS-62-DW-16	5/8"-3/4"	1,000	2,000	16"	4"
	XS-75-SW-14	3⁄4"-11⁄8"	1,000	2,000	14"	5"
	XS-75-SW-20	3⁄4''-11⁄8''	1,000	2,000	20"	5"
	XS-75-DW-14	3⁄4"-11⁄8"	2,000	4,000	14"	5"
	XS-75-DW-20	3⁄4"-11⁄8"	2,000	4,000	20"	5"
	XS-100-SW-14	3⁄4"-11⁄4"	1,000	2,000	14"	6"
	XS-100-SW-20	3⁄4''-11⁄4''	1,000	2,000	20"	6"
	XS-100-DW-14	3⁄4"-11⁄4"	2,000	4,000	14"	6"
	XS-100-DW-20	3⁄4"-11⁄4"	2,000	4,000	20"	6"
	XS-112-SW-14	11/8"-15/8"	1,000	2,000	14"	6"
	XS-112-SW-20	11/8"-15/8"	1,000	2,000	20"	6"
	XS-112-DW-14	11/8"-15/8"	2,000	4,000	14"	6"
	XS-112-DW-20	11/8"-15/8"	2,000	4,000	20"	6"
	XS-162-SW-16	11/8"-21/2"	1,000	2,000	16"	7"
	XS-162-SW-22	11/8"-21/2"	1,000	2,000	22"	7"
	XS-162-DW-16	11/8"-21/2"	2,000	4,000	16"	7"
	XS-162-DW-22	11/8"-21/2"	2,000	4,000	22"	7"
	XS-250-SW-18	21⁄2"-31⁄2"	1,800	3,600	18"	8½"
	XS-250-SW-24	21⁄2"-31⁄2"	1,800	3,600	24"	8½"
	XS-250-DW-18	21⁄2"-31⁄2"	3,000	6,000	18"	8½"
	XS-250-DW-24	21⁄2"-31⁄2"	3,000	6,000	24"	8½"
	XS-350-SW-20	31⁄2"-41⁄2"	1,800	3,600	20"	8½"
	XS-350-SW-24	31⁄2"-41⁄2"	1,800	3,600	24"	8½"
	XS-350-DW-20	31⁄2"-41⁄2"	3,000	6,000	20"	8½"
	XS-350-DW-24	31⁄2"-41⁄2"	3,000	6,000	24"	8½"
	XS-450-SW-22	4½"-5½"	1,800	3,600	22"	10"
i.	XS-450-SW-28	41⁄2"-51⁄2"	1,800	3,600	28"	10"
	XS-450-DW-22	4½"-5½"	3,600	7,200	22"	10"
	XS-450-DW-28	4½"-5½"	3,600	7,200	28"	10"

Part No. XS-100-DW-20

## Swivels - Standard & Directional Boring

4 Models, Greasable & Sealed Non-Greasable Patent No. 5,484,220



CONTENT

## **Ball Bearing Swivels**

The W (Regular Duty) and HD (Heavy-Duty) Series Swivels are specifically designed for tension stringing to assure the conductor will remain in the neutral position during stringing of transmission and distribution lines. These swivels are manufactured from high-grade pre-stressed steel. Proper placement of thrust and radial bearing allow thrust & shock loads to be absorbed without affecting rotation of swivel. Pins are screwdriver removable.

W Regular Duty								
Part No.	WL lbs.	UTS Ibs.	A Length	<b>B</b> Pin Dia.	C Jaw	<b>D</b> Dia.		
W-1	5,000	15,000	5%"	7⁄16″	5⁄8"	11/16"		
W-2	5,400	16,200	6½"	1⁄2''	7⁄8''	15⁄8"		
W-3	12,000	36,000	75⁄8"	5⁄8"	1"	2"		

# HD-S Sealed

The **HD-S Sealed Directional Boring Swivels** prevent equipment's rotational torque from interfering with the product being pulled. In a typical boring application, the swivel is attached behind the reamer head and to the pipe or cable being pulled through the bore. **Permanently Sealed** to keep contaminants out, they **Never Require Lubrication**.

Part No.	WL lbs.	UTS lbs.	Α	В	С	D
HD-00-S	1,500	4,500	4¼"	5⁄16"	3⁄8"	7∕8"
HD-0-S	5,400	16,200	5¾"	7⁄16″	1⁄2''	11⁄8"
HD-1-S	9,000	27,000	61⁄8"	1⁄2"	5⁄8"	11⁄16"
HD-2-S	12,000	36,000	7¾"	5⁄8"	5⁄8"	11%"





Part No.	WL lbs.	UTS lbs.	Α	В	С	D
HD-00	1,500	4,500	41⁄8"	5/16"	3⁄8"	7⁄8"
HD-0	5,400	16,200	5¼"	7⁄16''	1⁄2"	11⁄8"
HD-1	9,000	27,000	6"	1⁄2"	5⁄8"	11/16''
HD-2	12,000	36,000	71⁄8"	5⁄8"	5⁄8''	11%"
HD-3	21,000	63,000	85⁄8"	3⁄4"	3⁄4''	2"

## HD-S-Z Sealed, Grease Zerk



The HD-S-Z Sealed with Grease Zerk Swivel is designed for Directional Boring, overhead and underground applications that require a greasable swivel. This is the high quality reliable choice. All the quality you have come to expect from the Lewis Swivel Line coupled with the greasable option.

#### Please grease the swivel before & after each use.

Part No.	WL lbs.	UTS lbs.	Α	В	С	D
HD-0-S-Z	5,400	16,200	51⁄16"	7⁄16″	1⁄2"	11⁄8"
HD-1-S-Z	9,000	27,000	6%"	1⁄2"	5⁄8"	17⁄16''
HD-2-S-Z	12,000	36,000	7¾"	5⁄8"	5⁄8"	1%"
HD-3-S-Z	21,000	63,000	9"	3⁄4''	3/4"	2"
HD-4-S-Z	30,000	90,000	10¼"	%″	7⁄8''	2¾"



Lewis swivels can be ordered with screwdriver removable pins or allen wrench removable pins. Standard is screwdriver slotted pins. Lewis Swivels of size 5 and larger are built with Timken and Roller alignment bearings for superior side load capacity, and roller thrust for maximum pulling load & long life. Size 4 and smaller swivels use roller and roller type thrust bearings with ball or non-ball bearing alignment bearings.

#### **AWARNING** READ THE FOLLOWING BEFORE USING LEWIS BALL BEARING SWIVELS

- 1. It is essential to inspect all Lewis swivels before and after each use. If the swivel is loose and/or the bearings feel rough when rotated or are seized and cannot be rotated, the swivel should be removed from service immediately.
- 2. Always select a swivel larger than the machine capacity. If a Lewis swivel is exposed to a load exceeding the posted work load it should be removed from service immediately, and a larger swivel should thereafter be used.
- 3. It is important that you read and understand all breaking strength, safety & technical data relating to all Lewis Manufacturing Company products. Please order carefully. Do not exceed published working load on any Lewis swivel.
  - **4.** Lubricate all greasable swivels before and after each use.

Y

#### The Lewis HD-DB (Heavy-Duty Directional Boring) Sealed Greasable

swivels bolt onto back reamer bits for cable pullback. Check the pull back rating on your machine, send us the information on your back reamer bit, hole specs & manufacturer and we will give you a quote ASAP.

WARNING: Do not exceed the recommended swivel workloads while pulling back.

- Patented 2-stage sealing system with debris expulsion and self-clearing wedge action!
- Triple roller bearing, thrust and alignment system with Timken and Roller bearings for incidental side loads.
- PROTECTED GREASE ZERK for simultaneous greasing, purging and cleaning of interior.
- Clevis connection supplied with bentonite resistant pin system. Also accept standard bolt/nut if preferred.

## **HD-DBFS Flange Swivel**

For Cable Pull Back



Part No. HD-5-DBFS

The Lewis HD-DBFS Series Sealed Greasable swivels attach to back reamer bits for **cable pullback**. The swivel features Heat-Treated

Hardened Steel Flange for superior wear.

Part No.	WL lbs.	UTS lbs.	<b>B</b> Pin Dia.	C Jaw
HD-4-DBFS	20,000	100,000	1"	1"
HD-5-DBFS	30,000	150,000	1"	1"
HD-6-DBFS	50,000	250,000	1¾"	1½"

## **HD-DBS Roller Bearing Swivel**

Sealed Thrust, for Directional Boring



## Part No. HD-6-DBS

The Lewis HD-DBS Series Sealed Greasable swivels attach to back reamer bits and other connections for cable, pipe, conduit and casing pullback operations.

Part No.	WL lbs.	UTS lbs.	A Length	<b>B</b> Pin Dia.	C Jaw	D Dia.	E Across Pin
HD-4-DBS	20,000	100,000	15½"	1"	1"	3¼"	4½"
HD-5-DBS	30,000	150,000	17¾"	1"	1"	4"	5%"
HD-6-DBS	50,000	250,000	19"	1¾"	1½"	4½"	6"
HD-7-DBS	60,000	300,000	221⁄4"	1½"	1½"	5¼"	7"
HD-8-DBS	80,000	400,000	27"	2"	1¾"	6"	7½"

#### **Bentonite** Resistant Pin



All Lewis directional boring swivels are supplied with an easily removable bentonite resistant pin system.

All Lewis Swivels of size 5 and larger are built with Timken and Roller alignment bearings for superior side load capacity, and roller thrust for maximum pulling load and long life. Size 4 and smaller swivels use roller and roller type thrust bearings with ball or non-ball bearing alignment bearings.

**AWARNING** 

Read the WARNING statements on previous page before using your Lewis Ball Bearing Swivels.

DO NOT EXCEED the recommended swivel workloads while pulling back.

## Connectors, Breakovers and Duckbill Swivel Joint



#### **Used as Connector**

The **L Series Link** is a rigid link used as a connector for rope, conductor or wire line. A screwdriver removable pin is provided in each end.



LW Series Link, Regular Duty							
Part No.	WL lbs.	UTS lbs.	Α	В	С	D	
LW-1	5,000	15,000	3¼"	7⁄16″	5⁄8"	1 <sup>11</sup> / <sub>32</sub> "	
LW-2	5,400	16,200	4¼"	1⁄2"	7∕8"	11%"	
LW-3	12,000	36,000	4%"	5⁄8"	1"	2"	
LW-4	15,000	45,000	61⁄8"	3⁄4"	1¼"	2¼"	

	LHD Series Link, Heavy-Duty						
Part No.	WL lbs.	UTS lbs.	Α	В	С	D	
LHD-0	5,400	16,200	3¼"	7⁄16''	1⁄2"	11⁄8"	
LHD-1	9,000	27,000	3¾"	1⁄2"	1⁄2"	1¾"	
LHD-2	12,000	36,000	4¾"	5⁄8"	5⁄8"	11%"	
LHD-3	21,000	63,000	5¼"	3⁄4"	3⁄4''	2"	
LHD-4	30,000	90,000	6¼"	7⁄8"	%"	2¾"	

**INDE** CONTEN'

## **T Series Swivel Toggle**

#### Used with Swivels for a 90° Breakover

The **T Series Swivel Toggle** is used in conjunction with Lewis ball bearing swivels. Provides a **90° "breakover"** when pulling through angle structures or sharp bends in conduit.

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Lan		

TW Series Swivel Toggle, Regular Duty						
Part No.	WL lbs.	UTS lbs.	Α	В	С	D
TW-1	5,000	15,000	2¾"	7⁄16''	5⁄8"	111⁄32"
TW-2	5,400	16,200	35⁄8"	1⁄2"	7⁄8''	1%"
TW-3	12,000	36,000	4¼"	5⁄8"	1"	2"
TW-4	15,000	45,000	5"	3⁄4"	1¼"	2¼"

**For Pull Back Operation** 

"Duckbill"

**Directional Boring Bit** 

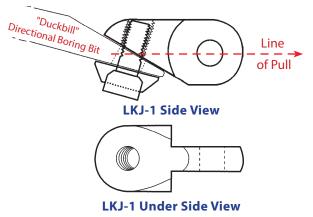
TH	THD Series Swivel Toggle, Heavy-Duty							
Part No.	WL lbs.	UTS lbs.	Α	В	С	D		
THD-0	5,400	16,200	3"	7⁄16''	1⁄2"	11⁄8"		
THD-1	9,000	27,000	3½"	1⁄2"	1⁄2"	1¾"		
THD-2	12,000	36,000	4¼"	5⁄8"	5⁄8"	11%"		
THD-3	21,000	63,000	51⁄8"	3⁄4"	3⁄4"	2"		
THD-4	30,000	90,000	61⁄8"	7∕8″	‰"	2¾"		

## **LKJ-1 Lewis Knuckle Joint**

#### The Patent Pending **Lewis Knuckle Joint** (LKJ-1) provides a way to adapt a pulling swivel (or any other device) to the popular "Duckbill" style directional bits.

Prior to the LKJ-1, connecting ball bearing swivel to a duck bill bit caused the swivel to protrude at an angle that caused premature wear and tear on both the swivel and the bit, but

#### LKJ-1 Has SOLVED that Problem!



#### LKJ-1 installed on a "Duckbill" & connected to a HD-1-S-Z Swivel

Part No. LKJ-1

Saucer

Deflector

Link rotates to allow for correct angle when pulling back.

Standard

Guard

HD-1-S-Z Swivel

The LKJ-1 allows the swivel to be pulled back in a straight line. This speeds up the process of pulling back, reducing the amount of drag that previously had to be addressed. It helps eliminate wear and tear on directional boring bits by maximizing the strength of the usable bolt size and minimizing bending of the attachment point hole.

The LKJ-1 quickly and easily attaches and detaches with one Allen head bolt. It can be ordered with either a saucer shaped deflector or the standard guard, depending on customer preference. The deflector and the guard help prevent shear loads and prevent costly pull back hangups.

#### PATENT PENDING

52

## **Grip Kit Sets** Electrical Contractor & Fiber CATV Cable



## JL Kit

#### For Electrical Contractors



## The **JL Kit** is a timesaver for **electrical contractors** because it contains six most commonly used plastic coated grips for speeding electrical wire pulling.

Kit comes in a heavy-duty vinyl coated grip case that contains the following grips:

Part No.	Range	WL lbs.	UTS lbs.	Mesh
JL Kit				
JL25	1/4''-3/8''	350	1,000	6"
JL37	3/8"-1/2"	350	1,000	8"
JL50	1/2''-5/8''	400	1,250	10"
JL62	5/8"-3/4"	400	1,250	12"
JL75	¾"-1"	500	1,500	14"
JL100	1"-1¼"	500	1,500	16"

Note: Grips are also available separately.

## For Pulling Fiber CATV Cable



XS JL-R Kit

## The JL-R Series grips are designed

to be used in **secondary light duty cable pulls**. The neoprene cone at the front of the grip helps the grip & cable go around the tightest bends easily and smoothly. When installed properly, the cone can also help eliminate possible cable lubricant migration by sealing off the end of the cable during a pull.

Kit comes in a heavy-duty vinyl coated grip case that contains the following:

Part No.	Range	WL lbs.	UTS lbs.	Mesh	Eye
XS-JL-R Kit					
XS-JL-25-R	1⁄4"-1⁄2"	600	1,200	6"	3½"
XS-JL-50-R	1/2"-3/4"	1,250	2,500	8"	4"
XS-JL-100-R	¾"-1"	1,400	2,800	10"	4½"
XS-JL-125-R	1"-1½"	2,250	4,500	13"	5½"

Note: Grips are also available separately.

## Heavy-Duty Case

#### For Grips & Swivels

Case provides a secure place to store Lewis grips and swivels. Constructed of heavy-duty plastic coated canvas with zipper closures. Plastic-lined pockets snap shut for swivels. Case is mildew and water resistant for years of use.





Part No. JL50

Part No. XS-JL-100-R



CONTEN



CONTENT

#### The following miscellaneous hardware products, used in fabricating rope and belting items, are drop-forged, heat treated & proof load tested.

## **Steel Swivels**

#### **Drop-Forged**

Heat treated drop-forged Steel Swivels are forged of high quality **Medium Carbon 1035 Steel** and are graphite lubricated. Stock sizes range from  $\frac{1}{4}$ " to  $\frac{1}{2}$ "; other sizes will be furnished on request.



Eye & Eye Steel Swivel



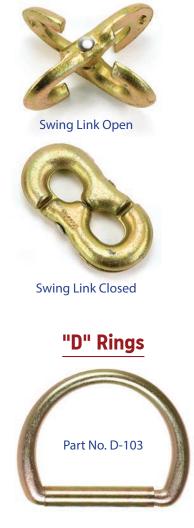
Jaw & Eye Steel Swivel

Part No./Type	Length	Eye Size	Jaw Size	Strap/Hole Size	Metal Thickness
	3"	3/4"	1⁄2"	-	1⁄4"
	3¾"	15/16"	1⁄2"	-	5/16"
Jaw & Eye	4¾"	11⁄8"	5⁄8"	-	3⁄8"
	6"	13⁄8"	7⁄8"	-	1⁄2"
	3¼"	3⁄4"	-	-	1⁄4''
Fire & Fire	4"	15/16"	-	-	5/16"
Eye & Eye	41/8"	11⁄8"	-	-	3/8"
	6¼"	13⁄8"	-	-	1⁄2"
	2¼"	7⁄16"	-	-	5⁄16"
Swing Link	3¾2"	17/32"	-	-	7⁄16"
	311/16"	9⁄16"	-	-	9/16"
D-102	-	15/16"	-	1"	1⁄8''
D-103	-	1%"	-	2"	3/8"
D-104	-	25⁄8"	-	3"	3/8"
S-302	5¾"	1"	-	1"	3/8"

## Swing Links

**Drop-Forged** 

Drop forged steel swing links are fabricated from the same high quality steel as Lewis Steel Swivels. They are used for adapting swivels to Lewis grips and/or winch lines.



Locking Rope Snap



MÍSC. Hardware





We can apply our years of experience creating a custom designed grip to suit your needs and application. If you have a special request gives us a call to see what we can do for you.

The following Dual Flex Eye, Penta Weave Grip is an example of our custom design.

## DLE-HDFE Model, Penta Weave

Stainless Steel, Penta Weave, Flex Eye 5½" to 6¼"

#### Stainless Steel, Penta Weave, & with 22,675 lb. Work Load.

#### That is one Heck of a Heavy-Duty Grip!

This custom Stainless Steel **DLE-HDFE** grip in Penta Weave was designed and manufactured for one of the heaviest pulling jobs in the world.



CONTEN



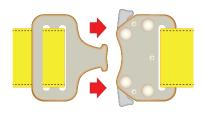
Lewis Fall Arrest Harnesses are made of light weight but Heavy-Duty High-Visibility Yellow Nylon. Their "rappelling" style leg straps improve both comfort and fit!

## FW-3, 3 D-Rings

General Use, Quick-Release Buckles



Lewis Manufacturing's **FW-3 Fall Arrest Harness** is a general full body harness and is part of a Personal Fall Arrest System (PFAS). The **FW-3** is for **General Use applications** for Fall Arrest, Work Positioning, Climbing, and Rescue. It features Quick-Release Buckles on chest and leg straps.



Featuring Quick-Release Buckles in Chest & Leg Straps



The FW-3 has a rear D-ring at waist level that provides a well placed leverage point while working high on a rig. This harness is a true fall arrest harness equipped with a rear D-Ring positioned between the shoulder blades (Marked with "**A**") for attachment of a shock absorption device.

#### Meets or Exceeds ANSI/ASSE Z359.1-2007 NOT ARC FLASH RESISTANT



	Part No.	D-Rings	Sizes	WL lbs.	Material	Max. Work Load 300 lbs.
	FW-3	3	XS-XXL	300	Nylon Web	Max. WOIN LOad 500 IDS.
						Removable &
						Washable
					#2 (Back)	Shoulder Pads
1	C	-	)	War	ked " <b>A</b> "	Chest Strap Restraint
1	1	71	/			with Quick-Release
1	mannesser	K	NAMES OF TAXABLE PARTY.			Buckle
V	<u> </u>	<u>S</u>	3141	1		Quick-Adjust
Y		$\overline{\wedge}$				Shoulder Stress Puelde
N			V	D-	-Ring #3	Strap Buckle
				1		A Wider Belt for
4	AL		X			A wider beit for More Comfort
T					14	
					41	
	All the second s	Y		MAN		Colored Barrier St
6	and the second s	and an and a state	THE R.	S	A A	
240	- Aller	A R		C		D-Ring's
R						Strap
	-	IB				D-Ring #1
	STRUCTURE T				2	Rappelling-Style Leg Strap with
						Quick-Release
						Buckle
						Part No. FW-3

## Fall Arrest Harnesses - Continued

5 D-Rings, Quick-Release Buckles, Rappelling Style Leg Straps

**INDE** CONTEN'

#### FW-5, 5 D-Rings General Use, Quick-Release, True Five Point



Lewis Manufacturing's FW-5 Fall Arrest Harness is a general full body harness and is part of a Personal Fall Arrest System (PFAS). The FW-5 is a True "Five Point Harness" that is used for General Use applications for Fall Arrest, Work Positioning, Climbing, and Rescue. It features Quick-Release Buckles on chest and leg straps.

#### Meets or Exceeds ANSI/ASSE Z359.1-2007 NOT ARC FLASH RESISTANT



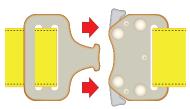
The FW-5 is similar to FW-3 but has has two additional D-Rings located on the left and right sides of the belt. The side rings along with and one rear D-ring on the back of the belt, provide well placed leverage points while

working high on a rig or platform. This harness is a true fall arrest harness equipped with a rear D-Ring positioned between the shoulder blades (Marked with "A") for attachment of a shock absorption device.

#### Calculating Total Fall Distance – TFD **Per ANSI Requirements**



#### Max. Work Load 300 lbs.



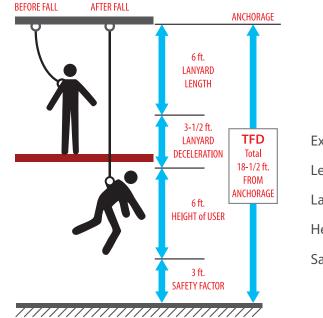
Featuring Quick-Release Buckles in Chest & Leg Straps



NOTE: All Lewis Fall Arrest Harnesses Can Be Ordered With 11" Tail which provides quicker, easier access to D-rings when connecting a tail rope high on a drilling rig. When placing your order, just add "UT" for "Upper Tail" on the shoulder-level D-ring or "LT" for "Lower Tail" on the waist level D-ring at the back side.



A fall arrest harness should be anchored in a manner that limits free fall to the shortest possible distance of 6 feet or less. The use of Energy Absorbing Personal (EAP) lanyard such as the shock absorbing Lewis **SLOWSTOP**<sup>™</sup> lanyard is highly recommended to reduce fall arresting forces. However shock absorbers can elongate up to 3<sup>1</sup>/<sub>2</sub> feet. This elongation distance must be considered when choosing a tie-off point. The following example illustrates the **TFD Calculations**.



TFD = Length of Lanyard and/or Lifeline + Deceleration Distance + Height of User + Safety Factor

Example in the figure at left:

Length of Lanyard = 6'

Lanyard Deceleration Distance =  $3\frac{1}{2}$ '

Height of User = 6'

Safety Factor = 3'



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#### Traditional Lewis Fall Arrest Harnesses incorporate standard buckle belts. These Belts are also made of light weight but Heavy-Duty High-Visibility Yellow Nylon.

Each of the Lewis Manufacturing Fall Arrest Harnesses on this page is a general full body harness and is part of a Personal Fall Arrest System (PFAS). All of these harnesses meet or exceed ANSI/ASSE Z359.1-2007.

## FAH-3Y, 3 D-Rings

FAH-3Y fall arrest harness has 3 D-rings for all drilling

**General Harness** 

rig jobs. The top shoulder level D-ring is for the shock absorption device and the back D-ring at waist level is an anchor point. The front D-ring provides a hook in point for climbing.

Part No.	Sizes	WL lbs.	Material
FAH-3Y	XS-XXL	300	Nylon Web



#### FAH-5Y, 5 D-Rings 5-Point Harness

FAH-5Y is a true "Five Point Harness". All the

D-rings required for even the most demanding jobs. In addition to the 3 D-Rings that are on FAH-3Y, it has 2 D-Rings on the left and right sides of its belt.

Part No.	Sizes	WL lbs.	Material
FAH-5Y	XS-XXL	300	Nylon Web



## FAH-5Y-MB, 5 D-Rings 5-Point w/ Belly Band



Part No.

FAH-5Y-MB

FAH-5Y-MB fall arrest harness is a true "Five

Point Harness" with a removable belly band. All the D-Rings required for even the most demanding jobs.

Sizes

XS-XXL

WL lbs.

300



## HCB FAH-3Y WT 3 D-Rings, Sling Seat & Tail



HCB FAH-3Y WT has a built-in sling

seat for ensured safety and comfort for extended periods of time. It has dual D-Rings up front for equalized climbing pressure and for working while suspended.

Part No.	Sizes	WL lbs.	Material
HCB FAH-3Y WT	XS-XXL	300	Nylon Web



All Meet or Exceed ANSI/ASSE Z359.1-2007 NOT ARC FLASH RESISTANT

Material

**Max. Work Load 300 lbs.** 



NOTE: All Lewis Fall Arrest Harnesses Can Be Ordered With 11" Tail which provides quicker, easier access to D-rings when connecting a tail rope high on a drilling rig. When placing your order, just add "UT" for "Upper Tail" on the shoulder-level D-ring or "LT" for "Lower Tail" on the waist level D-ring at the back side.

#### **A**WARNING DO NOT ALTER ANY LEWIS MANUFACTURING EQUIPMENT IN ANY WAY.

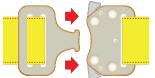
- 1. Lewis Manufacturing does not assume any liabilities for accident or injuries resulting from a field repaired or altered belt or lanyard.
- Prior to each use, the user must inspect all stitching and webbing of the products in question. Any fraying, missing or torn stitches, tears or abra-2. sions of the webbing shall indicate a need for immediate replacement.
- 3. Do not expose any Lewis Harness, Belt, or Lanyard to any heat source as this could damage the webbing and create a fall hazard.

## **Derrick Belts** 4 D-Ring Boatswain's Riding Belt, Monkey Board Belt

## HCB-B, FA Harness, 4 D-Rings



**HCB-B** is a fall arrest harness **Boatswain's Riding Belt** with 4 D-Rings that is very popular for use on a drilling rig or oil platform. Lewis Derrick Belts are made of light weight but Heavy-Duty High-Visibility Yellow Nylon.



3 Quick-Release Buckles

**HCB-B** is designed with a built-in seat that provides comfort when the belt is used for extended periods of time of. The seat is made of heavy-duty nylon board and is removable so that the HCB-B can be used with or without the built-in seat.



#### Meets or Exceeds ANSI/ASSE Z359.1-2007 NOT ARC FLASH RESISTANT



## M, Monkey Board Belt

#### Work Positioning, Must Be Used with a Harness



**M** is an oilfield **Monkey Board Belt** to be for work positioning along with a harness. Monkey Board Belt is made of of wide, light weight, heavy-duty high-visibility yellow nylon.

 Part No.
 Sizes
 WL lbs.
 Material

 M
 XS-XXL
 300
 Nylon Web

**A WARNING** Monkey Board Belt is for WORK POSITIONING ONLY. Must be used along with a harness.

#### Meets or Exceeds ANSI/ASSE Z359.1-2007 NOT ARC FLASH RESISTANT



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#### **SLOWSTOP™** Shock Absorbing Fall Protection Lanyard



A SlowStop Lanyard provides a means of FALL **DECELERATION** for the user. Made of 1" yellow nylon webbing, 2', 4' or 6' lengths.

Part No.

SLO-2-Y

SLO-4-Y

SLO-6-Y

WL lbs.

300

300

300

Initial Length

2

4'

6



Part No. SLO-4-Y



A Retractable Lanyard provides a means of WORK POSITIONING for the user. Both model types are made of 11/4" yellow nylon tube webbings, with heavy-duty retractable insert to draw slack from a lanyard to minimize trip hazard.

Part No.	WL lbs.	Positions	<b>Retractable Length</b>
SPRL-2-Y	300	Single	2'
SPRL-4-Y	300	Single	4'
SPRL-6-Y	300	Single	6'
DPRL-2-Y	300	Double	2'
DPRL-4-Y	300	Double	4'
DPRL-6-Y	300	Double	6'



## Lanyard Anchor

#### Fall Protection Tie-Off Point

The Lanyard Anchor provides a Tie-Off Point and it is to be used with all fall protection lanyards. It is made of 2" yellow nylon webbing, has a 2" D-ring on one end and 3" D-ring on the other.

Part No.	WL lbs.	Length
LA-2-Y	300	2'
LA-3-Y	300	3'
LA-4-Y	300	4'
LA-6-Y	300	6'



### All Lanyards Meet or Exceed ANSI/ASSE Z359.1-2007 NOT ARC FLASH RESISTANT

#### **A WARNING** DO NOT ALTER ANY LEWIS MANUFACTURING EQUIPMENT IN ANY WAY.

- 1. Lewis Manufacturing does not assume any liabilities for accident or injuries resulting from a field repaired or altered belt or lanyard.
- Prior to each use, the user must inspect all stitching and webbing of the products in question. Any fraying, missing or torn stitches, tears or abra-2. sions of the webbing shall indicate a need for immediate replacement.
- 3. Do not expose any Lewis Lanyard to any heat source as this could damage the webbing and create a fall hazard.
- 4. The SlowStop Lanyard shall not be used as a work positioning device. Prior to each use, inspect the stitches which seal the SlowStop deceleration mechanism. If any of these stitches are torn or missing, immediately remove the SlowStop from service and replace with a new unit prior to performing any work.
- The Retractable Lanyard, either in the single or dual configuration shall not be used as a fall deceleration or fall arrest device. The user is required to 5. utilize a deceleration lanyard or other type of fall deceleration device in addition to Retractable Lanyard.
- 6. DO NOT tie off the Lanyard Anchor around sharp or jagged surfaces. Make sure the surface that you are tying off to is clean and free of chemicals, sharp metal edges, welds, burrs or any other potential wear hazard.

## Lanyards & Anchors - Continued

**Extension Tail and Steel Tail Ropes** 

## **Extension Tail**

#### Snap In & Out Quicker

The **Extension Tail** is for use with a safety belt. It enables the user to **snap in and out more quickly**. It is made of 2" yellow nylon webbing, has a Snap Hook on one end and 3" D-ring on the other.

Meets or Exceeds ANSI/ASSE Z359.1-2007

## TR, Steel Tail Ropes

Up to 16', D-Ring & Snap Hook Options

Part No.

ET-18-Y

WL lbs.

300

Length

18"

Flexible Steel Tail Ropes made of finest grade plastic coated aircraft cable.

The Lewis **Steel Tail Rope** is designed to provide the user a means of **Work Positioning Only**. The Lewis tail rope is not intended for fall arrest, and / or fall decelera-

tion. The user is required to utilize a deceleration lanyard, (SLOWSTOP<sup>™</sup>) or other type of fall deceleration device in addition to our tail rope (See Photo).

**Two model types are available** — One model comes with a Snap Hook and 3" D-ring on ends and the other model has Snap Hooks on both ends.

Meet or Exceed ANSI/ASSE Z359.1-2007



Part No. TR-10-D-PC

Length

X = 2' to 16' in 1' increments

X = 2' to 16' in 1' increments

Part No.

TR-X-D-PC

TR-X-S-PC



Part No. TR-10-S-PC

End 2

Snap Hook

Snap Hook

End 1

D-Ring

Snap Hook



#### Available in 2' to 16' lengths in 1' increments.

\* Replace the X in the part number with the length value from 2' to 16' lengths in 1' increments. Contact us for lengths above 16'.

Always use the shortest tail rope possible and always use a fall deceleration device. Tail ropes and fall deceleration lanyards should be arranged so maximum free fall is 1.8' (0.5 m).

WL lbs.

300

300

Material

Steel Wire Rope

Steel Wire Rope

Never wrap the tail rope or fall deceleration device around any type of structure metallic or otherwise to shorten the length of said device. This creates an abrasion point and fall hazards.

CONTEN



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Lewis Canvas Products have earned their reputation & respect of our customers by being TESTED & PROVEN under most severe weather conditions.

## Rowdy's WeatherTarp<sup>™</sup> Canvas

Superior Heat-Sealed Construction

**Best Protection Under the:** 

## Sun, Rain, Snow, Ice, Wind, & Hail

The **Rowdy's WeatherTarp<sup>™</sup>** products are manufactured from the **Finest and Toughest Rubberized Nylon** Canvas material. These **Heavy-Duty** products are made under highest quality construction method such as **Heat-Sealed** seams. A sample of our canvas products are listed below and the few following pages:



Custom Measured & Designed Sheds & Equipment Covers



- Oil Rig Housing Covers & Barriers
- O Rowdy's DirtBall™ Jobsite Debris Tarp
- Constant Sector Sec
- O Heavy-Duty Lewis Bulk-Bag™
- Truck / Trailer Canvas Covers
- Numerous Custom Applications



Weather Housing Covers & Barriers with Heat-Sealed Seams



Very Large, 22 oz. Sand Blasting Area Cover

#### **HEAT-SEALED:** Heat



sealing the seams provides a much stronger bond than sewn seams. Sewing with a needle and thread punctures the material and creates a failure point. Heat Sealing maintains the integrity of the rubberized canvas and provides a longer useful life for the canvas product.



FAST DELIVERY on Standard & Custom Rig & Truck Covers. Tough & Durable Protection.



Machinery Protective Barrier (Water Park Conveyer Belt)

## **Our Warehouse is Your Warehouse!**

#### One Less Thing to Worry About.

Service, Repair & Storage — We provide services such as hot water cleaning and repair on your covers. Then we can store them for you in our warehouse so they are ready to go when you need them.

Our Warehouse Facility in Oklahoma City



## Shed & Equipment Canvas Covers & Barriers

**Custom Measured & Designed Per Your Specs** 



## Shed & Equipment Covers Custom Design, Fabricate & Service

## Protect Your Valuable Equipment from Harsh Environments & Reduce Construction Costs.





Custom Measured & Designed Sheds & Equipment Covers



Large sheds or storage facilities are always needed to house and shield your expensive machinery for storage or for use as a repair shop.

**Rowdy's WeatherTarp**<sup>™</sup> Covers help you to reduce the cost of such buildings and allow you flexibility of use since changing layouts and

access to buildings becomes very quick and easy.



Large Industrial Sand Blasting Booth Covers

Heavy-Duty Weather Barriers

> Work Area Isolation Barriers & Dividers







CONTENT

FIELD-PROVEN — Heat of the Dessert to the Cold of Alaska

**Custom Design** — We can work from your drawings or visit your wellsite to measure. All our canvas products are constructed right here at our facility in Oklahoma! This means you will always receive the high quality you have become accustomed to when purchasing Lewis Rig Canvas.

equipment for reliable protection from the elements.

#### Field Tested — You can select either 18 or 22 oz. waterproof canvas. This canvas has been proven oilfield-worthy from the North Slope of Alaska to the oilfields of the southern U.S.A.

Stay Safe & Comfortable — Rig canvas is very important for winter, rainy environments, or when a durable shade system is needed. Canvas offers you the needed protection from the elements to get the job done, and keep your crew comfortable and safe.

**Reduce Risks** — Canvas can help diminish the risks associated with ice buildup or slippery water covered decks by protecting surfaces and the workers in those exposed areas.

> Services — Lewis Canvas products offers service on all rig canvas. We can repair, clean, and store your canvas until you are ready to have it reinstalled.

64

**Oilfield Rig Housing Covers** Covers, Weather Barriers, and Service









CONTEN



## Jobsite Debris Tarp

Faster and Easier Clean Up, Save Time and Money



# CONTENT

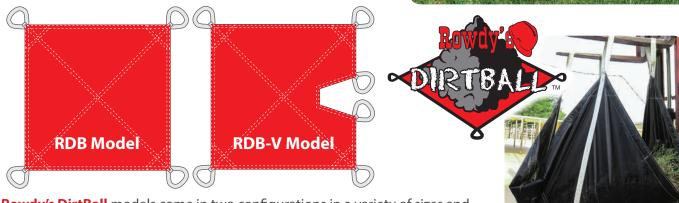
## Rowdy's DirtBall™ Jobsite Debris Tarp

## Heavy-Duty, Many Sizes

## Keep Your Customer Happy!

## The Rowdy's DirtBall is a convenient way of keeping the job site cleaner, saving time, and making customers happier.

The tarp is made of **Heavy-Duty**, rubberized canvas and is equipped with lifting handles. The tarp can be filled with dirt or other worksite debris. The handles, made of tough tubular nylon webbing, can be used to lift the tarp mechanically using a crane or other similar devices for backfilling or taking the debris away.



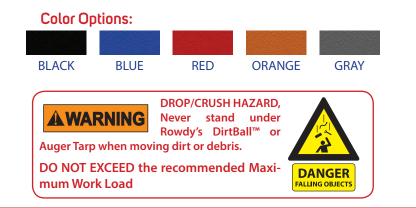
**Rowdy's DirtBall** models come in two configurations in a variety of sizes and colors to suit your needs. The V-notch models allow you to get the tarp even closer to your work.



RDB-8x8-22V in Action Installing a Utility Pole

#### Maximum Work Load 1000 lbs.

Part No.	Size	WL lbs.	Canvas	Description
RDB-6x6-18	6' x 6'	1,000	18 oz.	6' by 6'
RDB-7x7-18	7' x 7'	1,000	18 oz.	7' by 7'
RDB-8x8-18	8' x 8'	1,000	18 oz.	8' by 8'
RDB-6x6-18V	6' x 6'	1,000	18 oz.	6' by 6' with V-Notch Cutout
RDB-7x7-18V	7' x 7'	1,000	18 oz.	7' by 7' with V-Notch Cutout
RDB-8x8-18V	8' x 8'	1,000	18 oz.	8' by 8' with V-Notch Cutout
RDB-6x6-22	6' x 6'	1,000	22 oz.	6' by 6'
RDB-7x7-22	7' x 7'	1,000	22 oz.	7' by 7'
RDB-8x8-22	8' x 8'	1,000	22 oz.	8' by 8'
RDB-6x6-22V	6' x 6'	1,000	22 oz.	6' by 6' with V-Notch Cutout
RDB-7x7-22V	7' x 7'	1,000	22 oz.	7' by 7' with V-Notch Cutout
RDB-8x8-22V	8' x 8'	1,000	22 oz.	8' by 8' with V-Notch Cutout





Custom marking can be provided. Markings can be used for company ID & property marks.

## Jobsite Debris Tarp — Continued

Faster & Easier Clean Up of Pole Installations, Save Time & Money

## Canvas Convas

CONTEN

## Rowdy's Auger Tarp

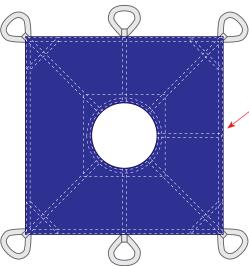
#### Jobsite Debris Tarp

## Holey DirtBall Rowdy!

## The Auger Tarp is similar to Rowdy's DirtBall but has a center opening. One side of the tarp has an overlapping slit that

allows the tarp to be installed or removed from around a pole to keep the jobsite cleaner while digging.

The overlapping slit on the side is secured using hook-loop closures and **Heavy-Duty Quick Release** buckles.





Overlapping Slit with Hook-Loop Fastener and Quick Release Buckles



**The Auger Tarp** is made of **Heavy-Duty**, rubberized canvas and is equipped with 6 lifting

handles. The handles and the support straps are made of tough tubular nylon webbing and can be used to lift the tarp for **backfilling** or **debris removal**.

**Maximum Work Load 1000 lbs.** 



View a VIDEO of our Auger Tarp in action on our YouTube Channel: http://youtu.be/VfJQGPnoBCM

Part No.	Size	WL lbs.	Canvas	Hole Dia.
RDB-A18-6x6-18	6' x 6'	1,000	18 oz.	18"
RDB-A24-6x6-18	6' x 6'	1,000	18 oz.	24"
RDB-A18-6x6-22	6' x 6'	1,000	22 oz.	18"
RDB-A24-6x6-22	6' x 6'	1,000	22 oz.	24"
RDB-A24-7x7-18	7' x 7'	1,000	18 oz.	24"
RDB-A30-7x7-18	7' x 7'	1,000	18 oz.	30"
RDB-A24-7x7-22	7' x 7'	1,000	22 oz.	24"
RDB-A30-7x7-22	7' x 7'	1,000	22 oz.	30"
RDB-A30-8x8-18	8' x 8'	1,000	18 oz.	30"
RDB-A36-8x8-18	8' x 8'	1,000	18 oz.	36"
RDB-A42-8x8-18	8' x 8'	1,000	18 oz.	42"
RDB-A30-8x8-22	8' x 8'	1,000	22 oz.	30"
RDB-A36-8x8-22	8' x 8'	1,000	22 oz.	36"
RDB-A42-8x8-22	8' x 8'	1,000	22 oz.	42"





Custom marking can be provided. Markings can be used for company ID & property marks.

## Jobsite Debris Tarp — Continued

Faster & Easier Clean Up of Pole Installations, Save Time & Money

# CANVAS TURNAL CITY

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## Rowdy's ROUNDUP Auger Tarp

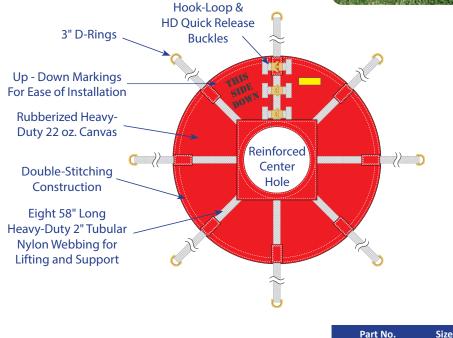
## Another Hole-in-One Rowdy!

The Roundup Auger Tarp is constructed with the same ruggedness that our Rowdy's DirtBall tarps have become famous for.

**The Roundup fits around a pole** similar to our other auger tarps however due to its design, it is easier and takes less people to operate. The standard design Roundup Rowdy's Auger Tarp is 9.5' in diameter and has a 36" dia. center hole.

#### Jobsite Debris Tarp





When hole is ready for backfilling simply attach the D-Rings to a boom crane hook and allow dirt to backfill slowly and evenly around pole. This is a huge ergonomic advantage and lessens the number of people required to complete the job. In addition your worksite dirt remains largely contained in & around the pole hole enhancing customer satisfaction.

Hole Dia.

Strap Length

**Maximum Work Load 1000 lbs.** 

RDBR-A-36-9.6-22 9.5' Dia. 1,000 22 oz. 36" 58"

Canvas

WL lbs.

#### For Custom Sizes Please Contact Factory





Custom marking can be provided. Markings can be used for company ID & property marks.

## HI-Capacity, Heavy-Duty, 3000 Ibs.

## Lewis Bulk-Bag

Lewis Bulk-Bag<sup>™</sup> is ideal for securely storing / organizing your equipment & heavy-duty debris removal.



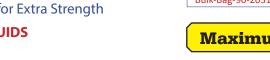
2" Rim Webbing Reinforcement

Easily Moved With a Forklift Truck

Providing 47 cubic feet of storage to keep your valuable gear organized and help reducing loose parts & gear trip hazards. Also it is excellent for debris removal or storage.

#### LEWIS BULK-BAG SPECIFICATIONS:

- C Heavy-Duty 22 oz. Vinyl-Coated Nylon
- 3000 lbs. Maximum Load Capacity
- Bag measures 44" x 44" x 42" high with a volume of 47 cubic feet or 1.74 cubic yards
- 24" Long, 4" Wide High-Strength Nylon Webbing for Lifting and Support Straps
- 2" Top Rim High-Strength Nylon Web Reinforcement
- Ouble-Layered Bottom for Extra Strength
- NOT FOR USE WITH LIQUIDS





#### READ THIS WARNING & PRODUCT WARNING BEFORE USING. INFORMATION ON USE, INSPECTION & MAINTENANCE OF LEWIS BULK-BAG

#### 1. STAY CLEAR WHEN TRANSPORTING A LOADED BULK BAG.

- 2. Do not allow personnel or equipment beneath the bulk bag at any time, this is a DROP/CRUSH HAZARD.
- 3. Do not alter, cut or modify this bulk bag in any way.
- 4. Do not use the bulk bag for hoisting personnel. This is NOT A PERSONNEL LIFT device.
- 5. Carefully inspect the straps and nylon material before each use for any signs of wear.
- 6. Do not place sharp objects in bulk bag.
- 7. Remove the bulk bag from service immediately if it has any rips or tears or if it has torn seams.
- 8. All Support / Lifting straps must be on the outside of bag before use.
- 9. Do not expose the bulk bag to any heat source. This bag is not fire proof.
- **10.** Do not transport liquids, as the bag is not watertight, and not made for this operation.



CONTEN'

24" Long High-Strength 4" Wide Reinforced Lifting Straps



DANGER FALLING OBJECTS

WARNING

Part No.	Size	Volume	WL lbs.	Canvas
Bulk-Bag-90-2031	44" x 44" x 42"	47 ft <sup>3</sup>	3,000	22 oz.

Maximum Work Load 3000 lbs.



## **Custom Designed Truck Trailer Canvas** Road Tested, Hevy-Duty, Rubberized — Curbside Service



## **Truck Trailer Canvas** Custom Made For Specific Cargo or to Your Specs.

**EVALUATE:** Field Tested — To make these covers we have used the same tough, proven canvas material that has been tested for years in the harshest environments from Alaska to the desert conditions of the southern oilfields. They have also been tested under actual road conditions to ensure they meet our customers' needs. You can select 14, 18 or 22 oz. waterproof canvas. Custom markings are available, specify when ordering.







Curb Side Service, Two Locations — Have your canvas job measured and quoted. You can pull your rig in for curb side service! This ensures that your canvas will fit perfectly the first time. Select the type of hardware you want on your canvas for a true custom tarp. The two locations are also handy when repairs are needed in a minimum amount of time.



## **Rig Top Drive Hose Covers**

Custom-Made KELLY HOSE Bundle Keeper Covers for your Rig



**Custom Lengths** from 40' to 80'

per Your Specs

Std 4", 6" & 9" **Bundle Diameter** or Custom Dia. per Your Specs **Bundle Keeper** for Electrical Cables and Hydraulic Hoses **Heavy-Duty** 18 oz. Vinyl **Coated Nylon** Canvas

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## **Top Drive Hose Covers**

a.k.a. Kelly Hose Covers

## **FIELD TESTED & PROVEN**

Lewis **Top Drive Hose Covers** (a.k.a. **Kelly Hose** Covers) are designed to be a Heavy-Duty Bundle Keeper for your rig's top drive's electrical cables and hydraulic hoses.

In addition to standard sizes, we can custom design and make the covers to your specifications.



Hook-Loop Strips for Strap Retention

#### FEATURES / SPECIFICATIONS:

- Custom-made to your Bundle Length & Diameter Specifications
- Made of Tough Heavy-Duty 18 oz. Vinyl Coated Nylon Canvas 0
- Typical Bundle Diameters of 4", 6" & 9" with Lengths from 40' to 80'
- Nylon Straps with Metal Buckles placed 2 to 3 feet apart per your specs
- Hook-Loop Strip on the ends for safe and easy Strap Retention 0

#### Color Options:



**AWARNING** 

Do not alter any Lewis Manufacturing Product in any way. Lewis Manufacturing does not assume any liability for accident or injuries caused by a field repaired or altered product. It is important that you read and understand all breaking strength, safety and technical data relating to all Lewis Manufacturing Company products before use.

Failure to do so could result in serious injury or even death.

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**Dropped-Tool Barrier that Saves You \$** 

## **Rotary Table Skirt for Drilling Rigs**



Dropping a tool or an object down the hole of a drilling rig leads to an expensive shut down to retrieve the tool.

Lewis Rotary Table Skirt is designed to be used as a Dropped-Tool Barrier. Just place the skirt on the rotary table around a drill pipe after it is stopped and before any repair or maintenance work is performed.

Part No.	Size	Collar	Canvas	Hole Dia.	Color
90-2032	6' Dia.	No	22 oz.	5"	Specify
90-2033	6' Dia.	Yes	22 oz.	5"	Specify





#### **FEATURES / SPECIFICATIONS:**

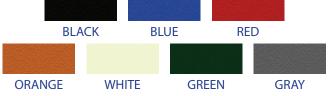
Heavy-Duty, Waterproof Nylon

- Tough Heavy-Duty 22 oz. Waterproof Nylon
- 6' Overall Dia. with 5" Diameter Center Hole
- Adjustable for a snug fit around the pipe
- Hook-Loop Strips for closure & hole adjustment



Hook-Loop Adjustment Strips for a Snug Fit

## **Available Colors:**



## Drip-Pan Canvas & Fire Extinguisher Splash Covers

Help Keeping Your Rig Clean!



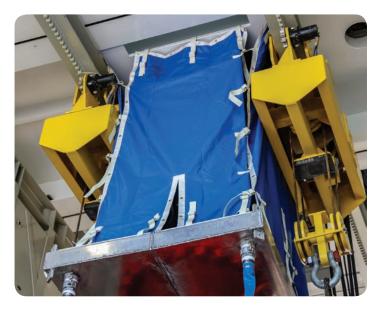
CONTENT

## **Drilling Rig Drip-Pan Covers**

Custom Made to Fit Your Rig

Lewis **Drip-Pan Covers** are made with either **18 or 22 oz.** rubberized canvas material. They are designed to help keep the BOP and other equipment under the floor clean.

The drip-pan covers are custom made to fit the rig. Contact us for a quotation.





For further information and to request a quotation please contact factory.

## Fire Extinguisher Splash Covers

Lewis **Fire Extinguisher Covers** are made of clear 18 oz. vinyl material. They are designed to protect the fire extinguishers and its inspection tag from debris, water, and mud when the mounting location is exposed to wash-downs or mud splatters. The cover keeps them dry and clean.

#### FEATURES:

- Clear 18 oz vinyl material
- Slit down the back side for easy removal.
- Top Lifting Loop
- Open Bottom
- Hook-Loop Tightening Strap

#### Keep It Dry and Clean





# **Other Custom Canvas Covers**

Whatever - Create New or Replace Existing



#### **Custom Canvas Covers**

Shade, Barrier, Pad, Shed, Enclosure

## To create a custom cover or To replace an existing cover



Machinery Safety Barriers for Water Park Conveyer Belt





Water Park Shade & Weather Covers



School & Day care or Playground Rain & Shade Covers



Athletic Protective Covers and Pads



Stylish & Functional Yard Furniture Weather Covers



Large Industrial Sand Blasting Booth Cover

CONTENI

# **Derrick Light Safety Cables**

Reduce Derrick Light Drop-Hazard Potential



CONTEN

## **DLSC-1 & DLSC-2SS**

#### Now in Galvanized & Stainless Steel

Derrick Light Safety Cable is a reliable way to protect against the potential drop hazard of a derrick light.



The **standard** safety cable, **Model DLSC-1**, is made in of Galvanized Steel and has a work load rating of **450 pounds**.



Model DLSC-1 Galvanized Steel Snap Hook



Part No.	Length	WL	Material	Cable Dia.	Closure
DLSC-1	36"	450 lbs.	Galvanized Steel	1/8"	Snap Hook
DLSC-2SS	36"	480 lbs.	Stainless Steel	5/32"	Snap Hook + Safety Screw

The new **Heavy-Duty Model DLSC-2SS** is made of Stainless Steel and has a work load rating of **480 pounds**. The Snap Hook on the Model DLSC-2SS is equipped with a Safety Screw.

> Model DLSC-2SS Stainless Steel Snap Hook + Safety Screw





NOT A FALL

**PROTECTION DEVICE** 

#### **WARNING** THIS IS NOT A FALL PROTECTION DEVICE. Do not use as Fall Protection Equipment.

- 1. To avoid a drop hazard, DO NOT install Derrick Lights while personnel are below.
- 2. Inspect safety cables frequently. Remove frayed or corroded cables from service Immediately.
- 3. Inspect snap swivels frequently. Snaps that have malfunctioning springs, corroded hardware or distorted hardware should be removed and replaced immediately.
- **4.** Any safety cable that has been involved in a derrick light bracket failure should be removed from service and replaced with a new unit.
- 5. Do not alter any Lewis Manufacturing Product in any way. Lewis Manufacturing does not assume any liability for accidents or injuries caused by a field repaired or altered product.
- 6. It is important that you read and understand all breaking strength, safety and technical data relating to all Lewis Mfg. products before use. Failure to do so could result in serious injury or death.

# LEWIS WEB SLINGS & TAG LINE

Nylon Web Slings For Heavy-Duty Lifting, Tag Lines for Load Handling



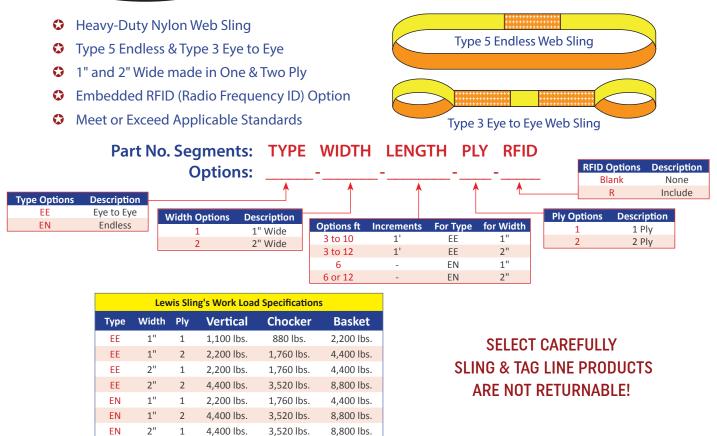
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### Lewis Sling

Nylon, Eye to Eye & Endless, 1" & 2" Widths



We have applied our years of expertise in making the finest fall arrest harnesses and lanyards in the industry, to create a new line of WEB SLINGS.



## **Lewis Tag Lines**

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2"

2

8,800 lbs.

### Load Handling Line for Lifting & Placement Control

17,600 lbs.

**Lewis Tag Line** is a new product that was developed based on customer request and feedback. Tag Line is used for guidance and placement of a load that is being lifted and placed with a crane or other lifting equipment. Available in various lengths, specify when ordering.

7,040 lbs.

Part No.	Length	Snap	Web
Tag Line	Specify	1¾" Self Locking, 5,000 lbs. WL	1" Nylon, 7,500 lbs. WL

#### **WARNING** READ THIS WARNING & PRODUCT WARNING BEFORE USING.

#### 1. STAY CLEAR WHEN LIFTING OR PLACING A LOAD.

- 2. Do not allow personnel or equipment beneath the load any time, this is a DROP/CRUSH HAZARD.
- 3. Do not alter, cut or modify the web sling products in any way.
- 4. Do not exceed the recommended maximum work loads.
- 5. Carefully inspect the straps and nylon material before each use for any signs of wear.



#### LEWPG2094A Lewis Manufacturing Co. • www.LewisMfg.com • Orders Call Toll-Free 888-398-4719

DANGER

FALLING OBJECTS

# **Premium Steel Targets**

AR500 & Mild Steel Targets for Training, Competition & Sport

RangeMasterRowdy.com

RangeMasterRowdy.com



# A Unique Approach to **Making Steel Targets!**

Lewis Manufacturing has been producing high quality American made products for the Oil and Utility Industries Since 1936.

One of the major products manufactured by Lewis Friction is large steel oilrig brake bands cut and fabricated using the Waterjet Cold Cutting method that creates strong and warp-free steel brake bands.



RANGEMASTER

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In 2008 a few key personnel at Lewis Manufacturing, whom have been life-long shooting enthusiasts, realized the potential for applying the company's years of expertise and know-how in working with steel to creating targets for the sport of shooting. So ...

## **RangeMaster Rowdy™ Steel Targets Was Born!**



Waterjet Cold Cutting Causes No Warping or Softening of the Steel & Leaves Smooth Edge.



Knock-Down Stands are Standard on Many of Models to Provide Easy Transport & Storage.



AR500 for Heavy-Duty Large Volume Shooting. Mild Steel for Impact Absorption.



Reactive Targets' Flappers for Audible and Visual Impact Feedback & **Effective Bullet Trapper.** 



Bullet Splitter is a Standard Safety Feature on many of our Target Stands.



Easy Maintenance & can be Re-Painted Onsite Quickly for Impact **Recognition**.





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LEWPG2094A

# **Shooting Safety First**

Let's All Go Home Safe & Happy!



CONTEN





Please Select Your Ammo Carefully or You Will Damage the Targets.

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ADE IN THE US

AR500 Hard Steel, Mild Steel, with & without Flappers

### **Torso Targets**

**Per USPSA Specifications** 

#### One of our best selling targets for overall Training and Practice.

Our popular Torso Targets are available with or without the "A" zone flappers that are good for visual & audible feedback. If provided, the flapper is hinged at the top and is designed to swing back on impact.

Model 4021 is a 3/4 Torso model (includes zones A & C) and does not have any flappers. This target is made of 3/8" AR500 steel.

Model 4037 has 4 Flappers (2 zone "A" and two 5" round below) and is made of 3/8" AR500 steel.



Model 4037, with 4 Flappers



Watch the Target's Action Video on YouTube



RangeMaster Rowdy™ Torso Targets Recommended Part No. Material Flapper Size Weight Ammo Magnum Gun 4008 5/16" Mild Steel 0 5' 6" 83 lbs.  $\odot$ 0 4045 3/8" AR500 0 5' 6" 92 lbs. 0 4009 5/16" Mild Steel 2 5' 6" 89 lbs. 0 5' 6" 4046 3/8" AR500 2 98 lbs. 0 1/2" AR500 4019 2 5' 6" 114 lbs. 0 4037 3/8" AR500 4 5'6" 125 lbs 0 4021 3/8" AR500 0 5'3" 71 lbs



Model 4021, Note the knock-down Stand

All torso targets come standard with removable square tubing stand that knocks-down for easy storage and transport. The stands have bullet splitter feature on front for years of use.

The targets can be easily re-painted onsite for easy shot pattern identification.



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# Hostage Torso & The GONG Targets

For Competition & Training



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#### **Hostage Torso** 3/4 Torso, 3/8" AR500 Hard Steel

#### **Popular for competition & Tactical Training**

Hostage Torso target is made with 3/8" thick AR500 steel. It is a 3/4 Torso with a second head that swings from one side to other upon being hit. This target employes heavyduty construction and hinges for long life and excellent performance.





Swinging Head with its Heavy-Duty Construction



The hostage target comes standard with knockdown stand and be easily re-painted for easy shot pattern identification.

RangeM	laster Rowdy™ H	lostage	Torso	F	Recommended			
Part No.	Material	Size	Weight	Gun	Ammo	Magnum		
4025	3/8" AR500	5' 3"	76 lbs.	T		0		

#### The GONG Target 20" Diameter, 3/8" AR500 Hard Steel

#### **Great for Long Range Rifle Shots**

The 20" diameter **Gong Steel Target** itself is made of 3/8" thick AR500 steel. The target stand employes heavy-duty construction for long life and excellent performance.

The Gong target comes standard with removable square tubing stand featuring bullet splitter on side risers.

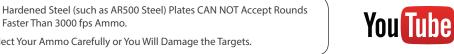
The target can be easily re-painted for shot pattern identification.

Rang	eMaster Rowdy™	NG	Recommended			
Part No.	Material	Size	Weight	Gun	Ammo	Magnum
4079	20" Diameter, 3/8" AR500	41" T 31" W	103 lbs.			0

Faster Than 3000 fps Ammo.

Please Select Your Ammo Carefully or You Will Damage the Targets.







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# Dueling Tree / Shooting Tree

Dueling fun for 2 or more shooters

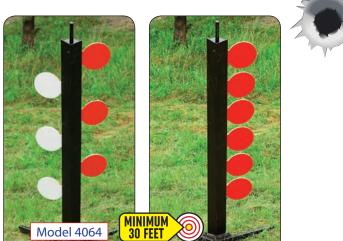


Dueling Tree AR500 Hard Steel & Mild Steel



The **Dueling Tree** (a.k.a. **Shooting Tree**) offers two or more shooters the ability to compete against each other to see who is the fastest by moving one's targets to the other side while the opponent is doing the same. **First shooter with no targets left is the WINNER!** 

**Starting Point** 





than Magnums.

gun use.

Dueling Tree models with 8" targets are designed for hand-

\*ARMORED — Model 4065 is armored with AR500 steel in

front of its stand. This model is

suitable for any handgun other

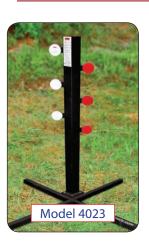
**Dueling Tree, Rimfire** 

RangeN	laster Rowdy™	Dueling <sup>-</sup>	Tree Ta	rgets	Recommended			
Part No.	Material	Plates	Size	Weight	Gun	Ammo	Magnum	
4064	5/16" AR500	Six 8"	5' 6"	124 lbs.	<b>1</b>		0	
4065	5/16" AR500 <b>*ARMORED</b>	Six 8"	5' 6"	209 lbs.	r		$\mathbf{O}$	

**Red Wins** 



White Wins



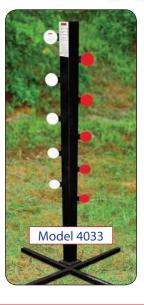
We also offer the **Dueling Tree Targets** for **Rimfire** Rifles and Handguns.

Mild Steel for Rimfire Rifle & Handgun

The target plates on rimfire targets are 3" in diameter and are made of mild steel. These targets are available in **Six Plate** and **Ten Plate** models.







Eight different sets – Popular for competition

## **Steel Challenge**

#### 3/8" AR500 Hard Steel Targets

#### **Popular for competition**

There are eight different Steel Challenge target sets. Each set has 5 targets. Based on the model designation of each set, the 5 target combinations are chosen from the following basic 3 target types:

- Round 10" Diameter
- Round 12" Diameter
- Rectangle 18" x 24"

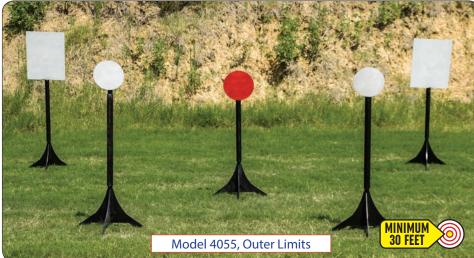
Each specific set has at least one **Red** target. Each Steel Challenge target set is identified by a unique names as shown in the table below.

All of the Challenge targets are made with 3/8" AR500 Hard Steel and come standard with removable square tubing stand that knocks-down for easy storage and transport.

The stands have bullet splitter feature on front. The targets can be easily re-painted for easy shot pattern identification.



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	RangeMaste	er Rowdy™ S	iteel Cha	llenge Ta	argets				R	ecomme	nded
Part No.	Model Name	Material	10" White	12" White	12" Red	18" x 24" White	Stands Included	lbs. Total Weight	Gun	Ammo	Magnum
4058	Show Down	3/8" AR500	2	-	1	2	Yes	364	T		0
4056	Pendulum	3/8" AR500	2	2	1	-	Yes	312	T		0
4053	Accelerator	3/8" AR500	1	1	1	2	Yes	368	T		0
4055	Outer Limits	3/8" AR500	-	2	1	2	Yes	372	T		$\mathbf{O}$
4060	Speed Option	3/8" AR500	-	3	1	1	Yes	364	T		0
4059	Smoke & Hope	3/8" AR500	-	-	1	4	Yes	424	T		$\mathbf{O}$
4054	Five to Go	3/8" AR500	4	-	1	-	Yes	304	T		0
4057	Roundabout	3/8" AR500	-	4	1	-	Yes	320	T		0
4050	10" Target	3/8" AR500	1	-	-	-	No	28	T		0
4051	12" Target	3/8" AR500	-	Option	Option	-	No	33	T		0
4050	18" x 24" Target	3/8" AR500	-	-	-	1	No	58	T		0



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RANGEMASTER



# Large Plate Rack 8" Plates, Handgun, Rope-Pull Remote Reset

#### Essential part of many target ranges.

Standard Large Plate Rack Steel Targets are for fast shooting. Knock over all six targets and then easily reset them from your shooting distance with a **pull of a** rope. No need to walk over to the target.

Large Plate Rack has six 8" target plates made of 5/16" mild steel or AR500 Steel and is designed for **Handgun**. The target's stands have **bullet splitter** feature and the front of the racks slant downward for safety.



	RangeMaster Rov	vdy™ La	rge Plate Rack		F	Recomme	ended
Part No.	Material	Plates	Size	Weight	Gun	Ammo	Magnum
4068	5/16" AR500	Six 8"	72" W x 52" T	185 lbs.	<b>F</b>		0
4011	5/16" Mild Steel	Six 8"	72" W x 52" T	185 lbs.			0

#### **Small Plate Rack**

#### 3" Plates, Rimfire, Rope-Pull Remote Reset

**Small Plate Rack** Steel Target is designed for **Rimfire** rifle or handgun action. The plates can be easily **reset** from your shooting distance with a **pull of a rope**.

Small Plate Rack has six 3" target plates made of 5/16" mild steel. The target's stands have **bullet splitter** feature and the front of the racks slanted downward.

	Small Plate Rack Part No. Material Plates Size Weight						Recommended		
Part No.	Material	Plates	Size	Weight	Gun	Ammo	Magnum		
4022	5/16" Mild Steel	Six 3"	3' T	92 lbs.			0		



# Dueling Plate Rack 3" Plates, Rimfire, Dueling Fun, Remote Reset



**Dueling Plate Rack** is for two shooters dueling each other using **Rimfire** rifle or handgun. The plates can be **reset** with a **pull rope**.

Dueling Plate Rack has fourteen 3" target plates made of 5/16" mild steel.



	Dueli	ng Plate Rack	<		Reco	mmendec	ł
Part No.	Material	Plates	Size	Weight	Gun	Ammo	Magnum
4036	5/16" Mild Steel	Fourteen 3"	7' W x 41" T	225 lbs.			0

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# Gravity Plate Rack

**Rifle Training & Practice** 



# **Gravity Plate Rack** AR500, Rifle Training & Practice

#### **Popular Long Range Targets**

**Gravity Plate Rack** uses six inverted **1/2**" **AR500** plates that simply hang below the rack main support beam. This is ideal for rifle shooters who don't want to walk down range and reset the paddles.

You have the option of choosing **six 4**" **or 6**" plates (Other size options are available for custom built, please contact us for information).

All Plate Rack targets are mounted on heavyduty angle iron rack with square tubing stand with bullet splitter design on front for years of use.

The targets can be easily re-painted for easy shot pattern identification.



LEWPG2094A







	Gravity	Reco	mmended				
Part No.	Material	Plates	Size	Weight	Gun	Ammo	Magnum
4063	1/2" AR500	Six 6"	4' 6" T	205 lbs.	/		0
4062	1/2" AR500	Six 4"	4' 6" T	187 lbs.	/		0

**CAUTION** Hardened Steel (such as AR500 Steel) Plates CAN NOT Accept Rounds Faster Than 3000 fps Ammo.

Please Select Your Ammo Carefully or You Will Damage the Targets.

# OKIE Rotating Plate Rack

**Popular for Police Training and Practice** 

## **OKIE Rotating Plate Rack**

# Can You Hit a Moving Target?

**Rotating 8" Plate Rack** 

Model 4039

Each of the 8" dia. target plates on the OKIE Target is held in place by spring tension so when a plate is struck it will fall off the target. The weight of the fallen plate will offset the weight distribution of the remaining plates and this will cause the OKIE to rotate so after the first plate is shot the other plates are moving.

There are 8 plates and each one is 8" round, made of 5/16" thick AR-500 Hard Steel or Mild Steel. The OKIE targets are designed for **handgun** use.

The stand is heavy-duty square tubing with bullet splitter design on front for years of use. The OKIE and its Stand can be separated from each other. The stand uses welded construction and is fixed but comes apart in 2 pieces.

The OKIE target can be easily re-painted for easy shot pattern identification.



Heavy-Duty Sealed Bearings for Long Life



	OKIE Rotati	Recommended					
Part No.	Material	Plates	Size	Weight	Gun	Ammo	Magnum
4039	5/16" AR500	Eight 8"	4' 6" T	225 lbs.	<b>1</b>		0
4027	5/16" Mild Steel	Eight 8"	4' 6" T	225 lbs.			0



CONTENT





**Popular for Police Training and Practice** 

# RANGEMASTER



8" Plates on a Rotating Star





The **Shooting Star** has 5 target plates each held to one of it's five points by spring tension. When the first plate is struck and it falls off the target, the weight of the fallen plate will offset the weight distribution of the remaining plates and this will cause the Shooting Star to rotate. So after the first plate is shot the other plates are moving.

Each plate is 8" round and it is made of 5/16" thick Mild Steel. The Shooting Star target is designed for **handgun** use.

The stand is heavy-duty square tubing with bullet splitter design on front for years of use. The Shooting Star and its Stand can be separated from each other. The stand uses welded construction and is fixed but comes apart in 2 pieces.

The Shooting Star can be easily re-painted for easy shot pattern identification.





Heavy-Duty Sealed Bearings for Long Life





	RangeMaster Row	F	Recomme	ended			
Part No.	Material	Plates	Size	Weight	Gun	Ammo	Magnum
4012	5/16" Mild Steel	Five 8"	73" T	212 lbs.	T		0





CONTENT

# **Standard Poppers** Fall Back When Struck, Adjustable, Need Reset

#### **Fun & Easy to Use and Transport**

All **Standard Popper Targets** are designed per size specifications of USPSA standards.

The Standard Popper targets are designed to **fall back** when they are hit. They are equipped with adjustments to compensate for un-leveled ground and/or impact from smaller caliber guns. The Standard Poppers are for use with **handguns**.

All Standard Popper models have a large base with a hole for staking to the ground. They fold flat for easy transport.

The Popper targets can be easily re-painted for easy shot pattern identification.



	Standard (Ba	F	Recommended				
Part No.	art No. Model Material Height / Target Weight				Gun	Ammo	Magnum
4001	Mini Classic	5/16" Mild Steel	22.5" / 8" dia.	20 lbs.	T		0
4002	Mini Pepper	5/16" Mild Steel	28" / 8" dia.	22 lbs.	T		0
4005	Colt Speed Steel	5/16" Mild Steel	28" / 12" dia.	20 lbs.			0
4003	Pepper	5/16" Mild Steel	42" / 12" dia.	52 lbs.	r		0
4004	Classic	5/16" Mild Steel	33" / 12" dia.	42 lbs.			0





## **FF Poppers**

#### Forward Falling When Struck, Need Reset

All Forward Falling **FF Popper Targets** are designed per size specifications of USPSA standards.

The FF Popper targets are similar to standard poppers except they are designed to **fall forward** when they are hit. The FF Poppers are for use with **handguns**.

All FF Popper models have a large base with a hole for staking to the ground. They fold flat for easy transport.

		FF (Forward		Recommended				
	Part No.	Model	Material	Height / Target	Weight	Gun	Ammo	Magnum
	4001F	FF Mini Classic	5/16" Mild Steel	22.5" / 8" dia.	20 lbs.			0
0	4002F	FF Mini Pepper	5/16" Mild Steel	28" / 8" dia.	22 lbs.			0
_	4005F	FF Colt Speed Steel	5/16" Mild Steel	28" / 12" dia.	20 lbs.	F		0
	4003F	FF Pepper	5/16" Mild Steel	42" / 12" dia.	52 lbs.	<b>r</b>		0
	4004F	FF Classic	5/16" Mild Steel	33" / 12" dia.	42 lbs.			0



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MINIMUM 30 FEET

# Popper Targets — Continued

Self-Reset SR Poppers for Heavy-Duty AR500 For Rifle Shooting

# RANGEMASTER Bowdy

## **SR Poppers**

### Self-Reset Poppers, AR500, Rifle

The **Self-Reset Popper targets** are mounted on a fixed triangular base using a heavy-duty hinge that allows the target to swing and reset itself after being hit.

The base's construction is fixed but the pepper-shaped popper targets can be separated from the base easily for transportation.

The Self-Rest Poppers Targets are made of **1/2" AR500** steel for heavy-duty action using **Rifle Shots** at a long range. The targets have a great audible feedback when shot.

These targets can be easily re-painted for easy shot pattern identification.





	Self-Re	Recommended					
Part No.	Model	Material	Height / Target	Weight	Gun	Ammo	Magnum
4034	SR Mini Pepper	1/2" AR500	28" / 8" dia.	69 lbs.			0
4035	SR Pepper	1/2" AR500	43" / 12" dia.	125 lbs.	/		0





Make sure to check out our YouTube Channel to see videos of most of our Targets in action.

If you are looking at digital copy of this catalog, Just click on the "VIDEOS" photos or the YouTube logo to watch videos on your device.







# Classic Targets Pe

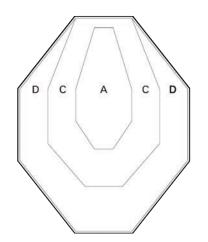
Per USPSA Specifications

### **Competition Training and Practice**

Our **Classic Targets** are made with hard AR500 or mild steel. They are available with or without the "**A**" zone flappers that are good for visual & audible feedback. If provided, the flapper is hinged at the top and is designed to swing back on impact.

The targets can **OPTIONALLY** (price adder) be ordered scribed with the zones A, C, and D markings per USPSA specifications.





**Optional Zone Markings** 

All classic targets come standard with removable square tubing stand that knocks-down for easy storage and transport. The stands have bullet splitter feature on front for years of use.





The targets can be easily re-painted onsite for easy shot pattern identification.

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RangeMaster Rowdy™ Classic Targets							Recommended		
Part No.	Material	Flapper	Overall	Target	Weight	Gun	Ammo	Magnum	
4007	5/16" Mild Steel	Zone A	5' 6"	22.5" x 17.75"	81 lbs.			0	
4067	3/8" AR500	Zone A	5' 6"	22.5" x 17.75"	90 lbs.	<b>7</b>		0	
4006	5/16" Mild Steel	-	5' 6"	22.5" x 17.75"	80 lbs.			0	
4066	3/8" AR500	-	5' 6"	22.5" x 17.75"	86 lbs.	r		0	





Buffalos, Coyotes and Boars – Oh Mine!

# Life-Size Game AR500 Life-Size, Optional Color

#### **Popular with Hunters**

The **Life-Size Game** targets are designed to provide an accurate animal silhouette from any distance.

Most models come with a hinged flapper representing the proper kill zone that provides an audible and visual feedback when struck.

Buffalo and buck targets, come with **removable** low profile

stands that can be optionally welded on permanently (specify when placing your order).

The targets can be easily re-painted for easy shot pattern identification.





RangeMasterRowdy.com

Knock-Down Removable Stand

Model 4041 Black Color





RANGEMASTER

Model 4040 Color Options

#### Life-Size Game Target Photos are not to scale.



		Li	fe-Size Ga	ame Targets				Recommended		
Part No.	Description	Material	Flapper	Body Color	Base	Dimmensions	Weight	Gun	Ammo	Magnum
4040	Life-Size Buck	3/8" AR500	Yes	White Std. Black Optn	Knock-Down	4' 8" T x 3' 8" W	149 lbs.			0
4043	Life-Size Buffalo	3/8" AR500	Yes	White Std. Black Optn	Knock-Down	4' 4" T x 3' 8" W	142 lbs.	/		$\mathbf{O}$
4029	Life-Size Coyote	1/2" AR500	No	White Std. Black Optn	Knock-Down	35" T x 44" W	100 lbs.			$\mathbf{O}$
4041	Life-Size Coyote	1/2" AR500	Yes	White Std. Black Optn	Knock-Down	35" T x 44" W	103 lbs.	/		$\mathbf{O}$
4030	Life-Size Wild Pig	1/2" AR500	No	White Std. Black Optn	Welded	30" T x 47" W	200 lbs.			$\mathbf{O}$
4042	Life-Size Wild Pig	1/2" AR500	Yes	White Std. Black Optn	Welded	30" T x 47" W	203 lbs.	/		$\mathbf{O}$
PDOG	Life-Size Prairie Dog	3/8" AR500	No	White Std. Black Optn	Welded	12" T x 8" W	15 lbs.			$\mathbf{O}$
4044	Life-Size Prairie Dog	3/8" AR500	Yes	White Std. Black Optn	Welded	12" T x 8" W	18 lbs.	/		$\mathbf{O}$

**ACAUTION** Hardened Steel (such as AR500 Steel) Plates CAN NOT Accept Rounds Faster Than 3000 fps Ammo.

Please Select Your Ammo Carefully or You Will Damage the Targets.



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# 22 Caliber, Rimfire Targets

A Sampling of Standard and Custom Targets for 22 Rimfire Ammo

# The following is a sampling of our steel targets made specifically for 22 Caliber Rimfire guns.

Some of these are our standard targets, Dueling Tree, Dueling Rack and Plate Rack, and others are custom made to our customers' specification.

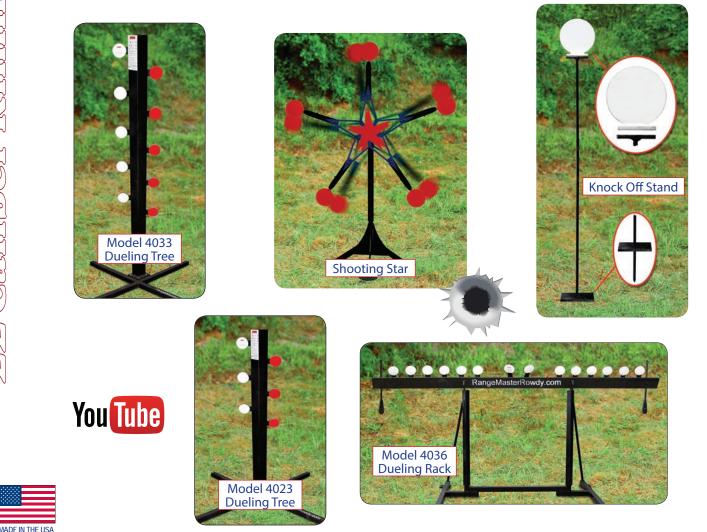
# RANGEMASTER ROWDY

CONTENT







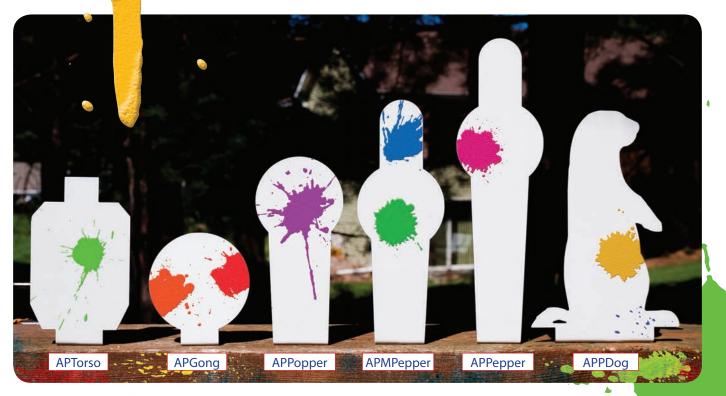


# Airsoft & Paintball Steel Targets

Long Lasting, Durable, Easy to Paint



Durable Airsoft & Paintball Steel Targets in shape of our standard targets scaled in a smaller size suitable for target practice.



#### **Paint Splats Not Included!**

		Airsoft & Paintball S		Recommended						
	Part No.	Model	Material	Height / Width	Gun					
-	APTorso	Airsoft/Paintball Torso	18 Gauge Steel	6.5" / 4"	╤┓╧┲					
	APGong	Airsoft/Paintball Mini Gong	18 Gauge Steel	4.5" / 4"						
1	APPopper	Airsoft/Paintball Popper	18 Gauge Steel	7.5" / 3.5"	<b>***</b>					
	APMPepper	Airsoft/Paintball Mini Pepper	18 Gauge Steel	9.75" / 3.5"						
	APPepper	Airsoft/Paintball Pepper	18 Gauge Steel	12.25" / 3.5"						
	APPDog	Airsoft/Paintball Prairie Dog	18 Gauge Steel	9.25" / 6"	<b>;</b> ;					

#### **A WARNING** READ THIS WARNING & PRODUCT WARNINGS BEFORE USING.

Make sure to wear proper face protection & ballistic eye wear ANSI Z87.1 when using an Airsoft or paintball gun.
 Do not use Lewis Airsoft/Paintball Targets for any weapons other than proper airsoft or paintball guns & ammo.

MADE IN THE US

# LEWIS WATERJET COLD-CUT UP TO 6" THICK

# High Pressure Waterjet "Cold" Cutting Services

We can cut and build to your specifications at our Full Service Waterjet Cutting Shop. We can design and cut metal and non-metal items such as:

- Oilfield Brake Bands
- Industrial Signs & Displays
- Automotive Parts
- Building Artifacts
- AR500 Indoor/Outdoor Shooting Targets
- Miscellaneous Artwork
- General Customer Goods

AR-500 Hard Steel Targets





Building Wall-Mount Signs Custom Designed and Custom Cut

#### Parts for various industries



To inquire about or to receive a quote please submit your part drawing in electronic AutoCAD format or printed on paper.



- Stainless Steel
- Hardened Steel
- Aluminum
- Bronze
- Plexiglas
- Brass
- Plastics
- Titanium



Free-Standing Signs Steel, Bronze, Aluminum Up to 6 inches Thick





Automotive Parts

#### COLD CUTTING: The

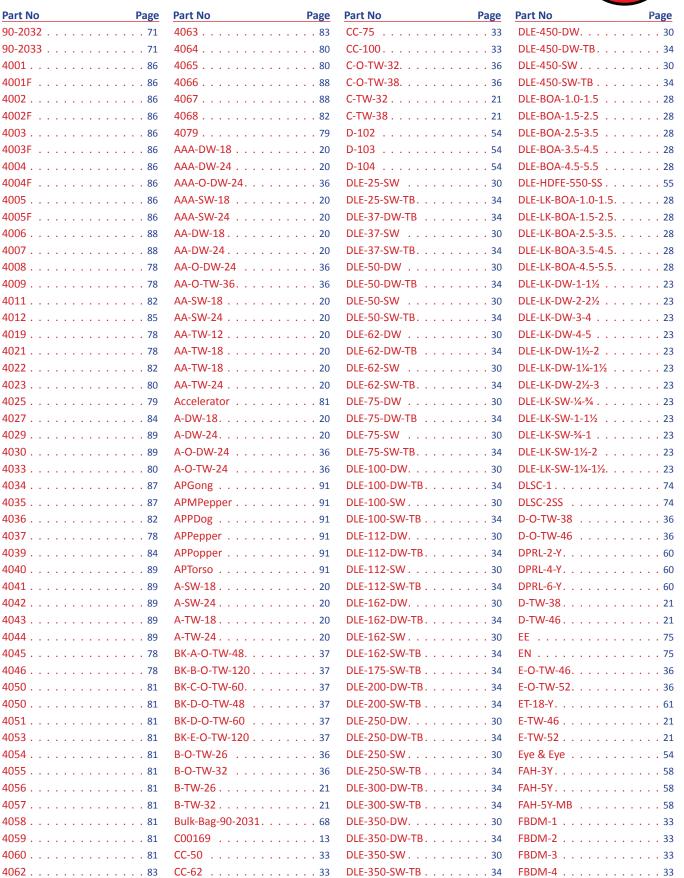
Waterjet Cutting technology is replacing plasma and other heat producing cutters due to its ability to cut the product using a cold stream of extremely high pressure water. This cold cutting process eliminates the heat deformation problems caused by plasma or torch cutting.

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FBDM-6	FO-50-OE 45	HB-100-SW	HDFE-½-¾
FBDM-7	FO-50-SL-U	HB-100-SW-TB	HDFE-¼-½
FBDM-8	FO-50-SR-U	HB-112-DW	HDFE-2-2¾
FBDM-9	FO-50-U 45	HB-112-DW-TB	HDFE-5-5¾
FBDM-10	FO-62-DLE	HB-112-SW	HDFE-78-138
FBDM-11	FO-62-HB 45	HB-112-SW-TB	HDFE-1³⁄₅-2
FBDM-12	FO-62-OE	HB-162-DW	HDFE-2¾-3½
FBDM-13	FO-62-SL-U	HB-162-DW-TB	HDFE-3½-4½
FBDM-14	FO-62-SR-U	HB-162-SW	HDFE-4½-5
FBDM-15	FO-62-U	HB-162-SW-TB	HDFE-5¾-6½
FBDM-16	FO-75-DLE 45	HB-175-SW-TB	H-O-QW-58
FBDM-17	FO-75-HB 45	HB-200-DW-TB	H-O-QW-64
FBDM-18	FO-75-OE	HB-200-SW-TB	H-QW-58
FBDM-19	FO-75-SL-U	HB-250-DW	H-QW-64
FBDM-20	FO-75-SR-U	HB-250-DW-TB	IH-50-SW
FBDM-21	FO-75-U 45	HB-250-SW	IH-62-SW
FBDM-22	FO-100-DLE	HB-250-SW-TB	IH-75-SW
FBDM-23	FO-100-HB 45	HB-300-DW-TB	IH-100-SW
FBDM-24	FO-100-OE	HB-300-SW-TB	IH-112-SW
FBDM-25	FO-100-SL-U	HB-350-DW	IH-162-SW
FBDM-26	FO-100-SR-U	HB-350-DW-TB	IH-250-SW
FBDM-27	FO-100-U 45	HB-350-SW	IH-350-SW
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FBDM-29	F-O-TW-58	HB-450-DW	I-O-QW-58
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FBDM-31	F-TW-58	HB-450-SW	I-QW-58
FBDM-32	<b>FW-3</b>	HB-450-SW-TB	I-QW-64
FBDM-33	FW-5	НСВ-В	J02069
FBDM-34	G-O-QW-58	HCB FAH-3Y WT58	Jaw & Eye 54
FBDM-35 33	G-O-QW-64	HD-00	JL25
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JL-100-FO-CM 43	LB-250-DW-TB	LR 2½ - 1.12	LRSL-575
JL-100-FO-SL 43	LB-250-SW	LR 2½ - 1.62	LRSL-6-1.0
JL-100-FO-SR 43	LB-250-SW-TB	LR 2½75	LRSL-6-1.5
JL Kit 53	LB-300-DW-TB	LR 3½ - 1.12	LRSL-6-1.25
J-O-QW-58	LB-300-SW-TB	LR 3½ - 1.62	LRSL-6-1.75
J-O-QW-64	LB-350-DW	LR 3½ - 2.50	LRSL-6-2.0
J-QW-58	LB-350-DW-TB	LR 3½75	LRSL-6-2.5
J-QW-64	LB-350-SW	LR 4½ - 1.12	LRSL-6-3.0
K-QW-6422	LB-350-SW-TB	LR 4½ - 1.62	LRSL-6-3.5
K-QW-72	LB-450-DW	LR 4½ - 2.50	LRSL-6-4.0
L-20413	LB-450-DW-TB	LR 4½75	LRSL-6-4.5
L-208	LB-450-SW	LRHB-50-SW	LRSL-6-5.0
L-24613	LB-450-SW-TB	LRHB-62-SW	LRSL-675
L-271	LHD-0	LRHB-75-SW	LRSL-2½-1.0
LA-2-Y 60	LHD-1	LRHB-100-SW	LRSL-2½-1.5
LA-3-Y 60	LHD-2	LRHB-112-SW	LRSL-2½-1.25
LA-4-Y 60	LHD-3	LRHB-162-SW	LRSL-2½-1.75
LA-6-Y 60	LHD-4	LRHB-250-SW	LRSL-2½-2.0
LB-25-SW	LPC-S1	LRHB-350-SW	LRSL-2½75
LB-25-SW-TB	LPC-S2	LRHB-450-SW	LRSL-3½-1.0
LB-37-DW-TB	LPC-S3	LRSL-2-1.0	LRSL-3½-1.5
LB-37-SW	LPC-S4	LRSL-2-1.5	LRSL-3½-1.25
LB-37-SW-TB	LPC-SEG	LRSL-2-1.25	LRSL-3½-1.75
LB-50-DW	LPC-SEG-1	LRSL-2-1.75	LRSL-3½-2.0
LB-50-DW-TB	LPC-SEG-2	LRSL-275	LRSL-3½-2.5
LB-50-SW	LPC-SEG-3 42	LRSL-3-1.0	LRSL-3½-3.0
LB-50-SW-TB	LPC-SEG-4	LRSL-3-1.5	LRSL-3½75
LB-62-DW	LPC-SEG-JL 42	LRSL-3-1.25	LRSL-4½-1.0
LB-62-DW-TB	LPC-SJL	LRSL-3-1.75	LRSL-4½-1.5
LB-62-SW	LR 2 - 1.12	LRSL-3-2.0	LRSL-4½-1.25
LB-62-SW-TB	LR 275	LRSL-3-2.5	LRSL-4½-1.75
LB-75-DW	LR 3 - 1.12	LRSL-375	LRSL-4½-2.0
LB-75-DW-TB	LR 3 - 1.62	LRSL-4-1.0	LRSL-4½-2.5
LB-75-SW	LR 375	LRSL-4-1.5	LRSL-4½-3.0
LB-75-SW-TB	LR 4 - 1.12	LRSL-4-1.25	LRSL-4½-3.5
LB-100-DW	LR 4 - 1.62	LRSL-4-1.75	LRSL-4½-4.0
LB-100-DW-TB	LR 4 - 2.50	LRSL-4-2.0	LRSL-4½75
LB-100-SW	LR 475	LRSL-4-2.5	LSG 1-2
LB-100-SW-TB	LR 5 - 1.12	LRSL-4-3.0	LSG ½-1
LB-112-DW	LR 5 - 1.62	LRSL-4-3.5	LSG ½-2
LB-112-DW-TB	LR 5 - 2.50	LRSL-475	LSG ½-1½
LB-112-SW	LR 5 - 3.50	LRSL-5-1.0	LSG ¼-½
LB-112-SW-TB	LR 575	LRSL-5-1.5	LSG ¼-1½
LB-162-DW	LR 6 - 1.12	LRSL-5-1.25	LSG 1-1½
LB-162-DW-TB	LR 6 - 1.62	LRSL-5-1.75	LSG 2-2¾
LB-162-SW	LR 6 - 2.50	LRSL-5-2.0	LSG 1½-2
LB-162-SW-TB	LR 6 - 3.50	LRSL-5-2.5	LSG 1½-2½24
LB-175-SW-TB	LR 6 - 4.50	LRSL-5-3.0	LSG 2¾-3½
LB-200-DW-TB	LR 675	LRSL-5-3.5	LSG 3 <sup>1</sup> / <sub>2</sub> -4 <sup>1</sup> / <sub>4</sub>
LB-200-SW-TB	LR 1½75	LRSL-5-4.0	LSG-O-½ / 1-24
LB-250-DW	LR 1¼75	LRSL-5-4.5	LSG-0-½ / 1-36

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LSG-O-1 / 1½-36	OE-200-DW-TB	Roundabout 81	SPRL-2-Y 60
LSG-O-1 / 1½-48	OE-200-SW-TB	R-TW-1/2-1/8	SPRL-4-Y 60
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LSGX ½-1	OE-250-DW-TB	S-1-DW	Swing Link 54
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LSGX ½-1½	OE-250-SW-TB	S-2-DW	THD-0
LSGX ¼-½	OE-300-DW-TB	S-2-SW	THD-1
LSGX ¼-1½	OE-300-SW-TB	S-3-DW	THD-2
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LW-2	OH-DW-¼-½	S-DW-3.00-3.49-ML30 41	U-25-SW-TB
LW-3	OH-TW-½-%	S-DW-3.50-3.99-ML32 41	U-37-DW-TB
LW-4	OH-TW-7/8-11/4	S-DW-4.00-4.49-ML33 41	U-37-SWB-PGE
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OE-25-SW-TB	Pendulum 81	S-DW7599-ML20 41	U-50-SWB-DW
OE-37-DW-TB	RDB-6x6-18	SEG-0	U-50-SWB-PGE
OE-37-SW	RDB-6x6-18V	SEG-1	U-50-SWB-SW
OE-37-SW-TB	RDB-6x6-22	SEG-2	U-50-SW-TB
OE-50-DW	RDB-6x6-22V 65	SEG-3 40	U-62-DW-TB
OE-50-DW-TB	RDB-7x7-18 65	SEG-4	U-62-SWB-DW
OE-50-SW	RDB-7x7-18V 65	SEG-5 40	U-62-SWB-PGE
OE-50-SW-TB	RDB-7x7-22 65	SEG-6	U-62-SWB-SW
OE-62-DW	RDB-7x7-22V 65	SEG-7	U-62-SW-TB
OE-62-DW-TB	RDB-8x8-18 65	SEG-8 40	U-75-DW-TB
OE-62-SW	RDB-8x8-18V 65	SEG-9 40	U-75-SWB-DW
OE-62-SW-TB	RDB-8x8-22 65	SEG-10	U-75-SWB-PGE
OE-75-DW	RDB-8x8-22V 65	SE-LK-DW-1-1½	U-75-SWB-SW
OE-75-DW-TB	RDB-A18-6x6-18 66	SE-LK-DW-2-3	U-75-SW-TB
OE-75-SW	RDB-A18-6x6-22 66	SE-LK-DW-2-2½	U-100-DW-TB
OE-75-SW-TB	RDB-A24-6x6-18 66	SE-LK-DW-3-4	U-100-SWB-DW
OE-100-DW	RDB-A24-6x6-22 66	SE-LK-DW-4-4½	U-100-SWB-PGE
OE-100-DW-TB	RDB-A24-7x7-18 66	SE-LK-DW-1½-2	U-100-SWB-SW
OE-100-SW	RDB-A24-7x7-22 66	SE-LK-SW-¼-¾	U-100-SW-TB
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OE-112-DW-TB	RDB-A30-8x8-18 66	SE-LK-SW-1½-2	U-112-SWB-PGE
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